



## Original Correspondence.

## THE PREVAILING LABOUR DISPUTES.

SIR,—I entirely concur in the view you express in the leading article appearing in last week's Journal, that the continuance of the collisions between employers and employed, of which we hear on all sides, must inevitably destroy the commercial supremacy hitherto enjoyed by the people of Great Britain. I am, therefore, the more glad to see your notice, in another article, of our attempt at Whitwood and Methley Collieries to work out, not only a cure, but a preventive, for those evils. I can now speak from ten years' personal experience of the constant, almost daily recurring, annoyance and pecuniary loss suffered under the ordinary antagonistic relations between capitalist and labourer, and from nearly three years' further experience of peace and prosperity induced by our attempt to give to each of our workmen a separate personal interest in increasing the prosperity of the undertaking. We have at Whitwood proved the system to be one which, pecuniarily, enriches him that gives and him that takes, whilst it equally tends to improve the moral character of the workmen, and to produce mutual harmony and goodwill among all members of the community. My special object in writing is to express the opinion that, although the system is especially calculated to produce good results in those trades which suffer most from the frequency and disastrous character of strikes and lock-outs, still that it is applicable, with more or less beneficial effects, to all undertakings wherein capital and labour are associated. The leading principles of the system, as applicable to any class of business, may be defined as follows:—

1.—That there shall be paid a rate of wages to the labourers, and of salary to the managers, not exceeding a reasonably low average of remuneration ordinarily given for similar work.

2.—That there shall be paid out of the first profits an initial or preference rate of interest upon invested capital, which rate shall also be a reasonably low average of the rate of interest and profit usually realised from similar undertakings.

3.—That if after such payment, and after a fair reservation has been made for restoration within a reasonable time of capital invested in dead works, or in depreciable stock, a balance of divisible profit remains, then such shall be divided as a bonus in the form of an equal percentage over the aggregate amount of capital invested and of wages or salaries earned during the period in which such profits have accrued. Thus the earnings of each workman or manager in respect of work performed during such period will represent the "labour capital," upon which he becomes entitled to receive his percentage of profits in excess of the initial rate of interest payable upon "invested capital." It will be observed that in this proposed mode of appropriation the labourer only receives the average rate current for similar work, unless he can, by increased efficiency and care in his work, stimulated by the hope of future reward, increase the profits of the capitalist over and above the average usually obtained from similar undertakings. The capitalist cannot, therefore, be a loser by the arrangement, and may be a gainer. The only possible objection that can be fairly urged is that although the labourer shares in extra profits he is not called upon to bear extra losses. To meet this I propose—

4.—That a certain proportion of any extra profits be set aside in two funds, one to be called "invested capital reserve fund," and the other "labour capital reserve fund," the amount to be apportioned between the two in the same relative proportions as if the sum had been actually divided between the representatives of capital and of labour, as provided for in clause 3; also, that in the event of the returns of any future year proving insufficient to pay the initial interest upon capital, such should be made up by an appropriation from the reserved profits of former years, each fund contributing towards such deficiency in the same proportion as it had participated in previous profits. I am convinced that the adoption of partnerships of industry must eventually do away with the interference of Trades Unions between employers and employed, because they grant everything that Trades Unions can legitimately demand. They will supersede the necessity for the proposed courts of conciliation, because, when established on a fair basis, and honestly carried out, they remove the cause from whence nine-tenths of the trade disputes, now so common, arise. Such, at least, was the hope and belief with which we first inaugurated the system at these collieries—a faith which time and experience has but strengthened and confirmed.

Whitwood Colliery, Normanton, April 14. H. CURREN BRIGGS.

## THE SHROPSHIRE COAL FIELD—No. II.

## FORMATION AND DENUDATION OF STRATA.

SIR,—Evidences of denudation in the Shropshire coal field are not confined to the Great East Fault, although this is the most notable instance which occurs in connection with the coal measures themselves. At the very basement of this great storehouse of mineral fuel, both in South Staffordshire and North Shropshire, unmistakable evidence of erosive action presents itself, and at both these points the carboniferous formation lies unconformably upon rocks of the Silurian system. At Lincoln Hill, just at the margin of the Coalbrookdale coal field, the coal measures, if we include about a dozen feet only of intervening sandstone, rest immediately upon denuded rocks of Wenlock limestone, whilst to the north, near to the Wrekin, they rest upon carboniferous limestone, and south and south-west of the Severn upon those of the Old Red Sandstone and Ludlow limestone.

Here, then, are significant facts, sufficient at once to arrest the attention of the geologist. Two such series of rocks thus in juxtaposition, but so widely separated by time, indicate a gap in the consecutive history of the earth as great as if we were to blot out the intermediate history of this country from the close of the heptarchy to the reign of George III., only that the period of time in the latter case would bear no comparison with the former. If we suppose the Wenlock limestone to have been once covered at these points by the Ludlow limestone, and that again by the Old Red Sandstone, as is the case to the south, to say nothing of the carboniferous limestone and millstone grit, we are forced to the conclusion that thousands of vertical feet and hundreds of cubic miles of solid ground were here first piled up, and then cut down and carried away by the sea. Here, just above the caverns figured by Murchison in his "Silurian," are rocks now in contact, yet so distinct in character, that creation itself, in the interval of their formation, passed through many of its more striking phases; new species and generations came slowly into being, many of which, after running the cycle of ages, disappeared, and were again replaced by some others.

It may be that the Wenlock limestone rocks of this coal field never were covered to the same extent as in the south. For if we take into account the fact that in Southern Wales there is a regular gradation of rocks—that the whole series, from the lowest Silurian in Carmarthenshire and Pembrokeshire to the highest coal measures of Glamorganshire, are conformable and in regular order—also, that first the Ludlow, and then the Old Red Sandstone, come shelving and overlapping, the former diminishing to a complete wedge, which ultimately disappears in the "Passage Beds" on the right bank of the Severn, there appears reasonable grounds for supposing that there existed a shore sloping to the south, the result of high ground west, or northwest, on the margin of the Coalbrookdale coal field. It may be, too, that the elevations causing such slope was gradual; and, if so, it is easy to conceive that, in rising from a quiet deep sea inaction to a restless sea surface, relentless waves would cut away the newly formed solid matter, and the more so when aided by the rough artillery of hard quartz pebbles, such as now remain cemented together in sand as mementoes of the fray. If such elevation was gradual, it must finally have become too rapid for the erosive action of the waves, for we have evidences of the existence of land high and dry, or if not high and dry, sufficiently removed from the ravages of the sea as to allow portions of the carboniferous flora to find a slushy soil on which to flourish; hence, at the base of the coal measure formation, in a quarry half a mile from Lincoln Hill, four or five stout fossil trees were a short time since exposed, their roots spreading far and regular around, and dipping deep into the sandy soil.

But before passing to the coal formation at all, let us again glance at the great flooring upon which it rests in the two counties. If we go to South Staffordshire we find a state of things very similar. We have the same evidences of the denudation of the Silurian rocks, i

which have been frequently reached by shafts sunk through the coal measure, and which rise to the surface; the Ludlow from north to south, as from Sedgeley to Cradley, and the Wenlock on the east at Dudley, Walsall, and Hay Head. The dip of these Silurian beds is slightly to the west, just as in Shropshire the inclination is to the east, so that a slightly hollow basin, extending from Shropshire to South Staffordshire, was for a long time in course of preparation, prior to the deposition of the first coal seam. On the Shropshire side it was hedged in, as it were, by other sea beds. We have already alluded to the Old Red Sandstone wrapping round it on the south, and to the carboniferous limestone bordering it on the north. It is one of the peculiarities of the Coalbrookdale coal field that the Old Red Sandstone and carboniferous limestone sea beds approach each other, the former on the south, and the latter on the north, without meeting or occupying the same ground. This fact would appear to indicate elevated ground between these two points, or the removal of one of these old sea beds before the coal formation commenced, or both. The bed of the Old Red Sandstone sea is but a few inches, and at others but a few feet, thick along the borders of the coal basin, yet it is found rapidly developing itself in Herefordshire, where it attains a thickness of 3000 or 4000 feet, and surrounding the Forest of Dean coal field, girdling that of South Wales, comprising the Brecon and Carmarthen fens, and attaining a thickness of 9000 or 10,000 feet. Again, the carboniferous limestone, although but a very few feet in thickness where it approaches this coal field, is so far developed in Derbyshire as to form those elevated and picturesque hills which in Dovedale and other parts of the county give so much beauty and interest to the landscape; and, again, winding round the south-west coast of England, it is found to interpose between the coal beds and the Old Red Sandstone, attaining a thickness of 2000 feet. It is the third and older ocean bed, distinct in character and organic remains, on which the greater portion of the coal field immediately rests, as has been proved at a depth of 720 feet at the Meadow Pits, in the Madeley Wood field, as may be seen at Lincoln Hill and at Benthall Edge, where it rises in precipitous cliffs, and again at the bend of the road leading from Coalbrookdale to Wellington. At the latter place, and also at the Dunge, on the Bridgnorth road from Broseley, the upheaved bed of the Silurian sea, and the base of the coal strata immediately above it, may be seen within a few feet of each other, presenting features full of interest and instruction. In the former place we have vast piles of deep sea mud, accumulated and consolidated during long periods of repose and calm. In the latter we have evidences of sudden change of elevation over a wide surface, then of depressions or subsidences, and, consequent upon such changes, by means of rivers, the varying depositions of the coal measures. If the great Silurian flooring of the coal measures extended uninterrupted, and was favourably depressed for receiving the coal measures, and these measures can be correlated at the two extremes of the basin, there can be little doubt but that the Shropshire and South Staffordshire coal fields are but fragments torn off at either extremity of the basin, and whether the central portion yet lies intact beneath the intervening covering of New Red Sandstone, or whether it has been partially or entirely denuded, are questions just now of much import, and such as have yet to be solved.

JOHN RANDALL, F.G.S.

## COAL-CUTTING MACHINERY.

SIR,—Messrs. Rothery and Ridley have again entered the field in this department. It will be remembered that these gentlemen are the original inventors of the West Ardsley Coal-Cutting Machinery, which has caused such attention to that kind of work, and has done so much towards convincing our mining engineers that the task can be accomplished; and after seven years' close attention they have succeeded in arranging new machinery, better adapted, more economical, and in every way more efficacious than any that has yet come before the public. Of course time and practice have yet to prove this; but, coming from the hands of two practical men, there is little doubt on the point. In their present arrangement I understand they have done away with all the intermediate, intricate, and complicated parts, their new machine being as simple as can be expected; we, therefore, wish them every success, as it will be a great benefit both to the employers and the employed.—Leeds, April 16. HARD COAL.

## OVER-WINDING IN SHAFTS.

SIR,—I notice in the Journal of April 4 that your correspondent, "G. R.," wishes to know the best invention that has been brought before the public for the prevention of over-winding in shafts. I believe that the best and most efficient, and, at the same time, the most simple arrangement for the prevention of those dire and heartrending calamities which take place from time to time by over-winding in collieries is Messrs. McGill and Walker's patent disconnecting eye-bolt. The numerous testimonials received by the inventor (Mr. McGill, of St. Helen's) from colliery viewers, managers, proprietors, and Government Inspectors of Mines, testifying to the excellent manner in which the patent eye-bolt acts, is a sufficient guarantee for its efficiency, and it cannot be brought too prominently before the mining public. Not a single pit or shaft in the kingdom ought to be without one. For the information of "G. R.," I beg to state that they are to be seen at work in numerous collieries in Lancashire and many other places in the North of England. D. P.

## STEEL FROM PIG-IRON.

SIR,—In last week's Journal a notice appears of the discovery of a process whereby steel can be made direct from pig-iron. This discovery is attributed to Mr. J. P. Smith, C.E., Glasgow, who "communicated experiments last autumn." Without entering into the merits of Mr. Smith's process, permit me to say that steel has been (and still is) made direct from pig-iron at least three years before last autumn, in the Coalbridge district. This steel has been tested in every way conceivable, both in the engineer's shop, the roll Turner's, the cutler's, the saw-maker's, the file-cutter's, &c. It has also been tried for locomotive and wagon springs, and found to possess more strength and elasticity than any steel brought to compete against it. It also possesses the important quality of being as easily welded as malleable iron. For such of your readers as doubt my statement, my proof is ready when required.

ROBERT MILLER,  
Coalbridge Tin-Plate Works, Coalbridge, April 15.

## GOLD MINES OF VIRGINIA, U.S.

SIR,—At the time of the commencement of the revolution in the Southern States there were several gold mines on the eve of paying handsome dividends. Among them was one familiar to many readers of the Journal, it having figured conspicuously in its columns about the year 1851 to 1854, and belonging to a London company. It is known as the "Great Vaucluse Mine." A great deal of capital has been expended upon it, the mining operations and appointments having been carried out on an extensive scale. In 1861 it was seized, confiscated, and mostly destroyed by the Confederates. At the close of the war the owners had a survey and report made by the well-known firm of Richardson and Sons, mining engineers, of Pine-street, New York, and who subsequently undertook a contract for its entire reconstruction. This work has been going on for upwards of a year, and the mine is said to be now ready to return a steady yield of bullion weekly. It is worked entirely by Cornishmen. Some new discoveries of a very important nature have been made recently, and so abundant are the ores that I am informed enough has already been opened to keep 100 heads of stamps going, if they were provided, to reduce this quantity: at present their mill only carries 30 heads, and 75 more are to be attached as soon as the requirements of the works will admit of them. The floors are laid out on the most approved labour-saving principle, of which I am promised a full description in a short time after the mill has been in successful operation. The ores assay from \$3 up to \$40 per ton, the average of which is supposed to be about \$12. By the terms of Messrs. Richardson's contract they are to efficiently work the mine, and to pay every cost, for \$4 per ton, which, if the ores in working should only yield one-half the value of the assays, must become a very profitable adventure.

The Melville Mine adjoins the Great Vaucluse; it contains the same veins, but not so concentrated or so large as in the latter, yet very abundant. This is a New England company, under the name

of the "Rapidanne Gold Mining Company." They have recently erected a set of patent atmospheric stamps, and another battery of ordinary stamps are in course of construction. Their mill is driven by water-power. The yield of their ores, thus far reduced, has rather exceeded \$10 per ton: some specimens from this mine have realised \$350, and one lot \$700. Independent of the mining going on they have an engine pumping water from the river up to the top of the mills, and a system of washing or hydraulic mining is being done. The gold they obtain is of very fine quality, realising \$19 per ounce, but whether there is sufficient to render the works remunerative has not yet been ascertained.

The Eagle Mine is on the Rappahannock river, eight miles from the two above-named concerns. The ores from this mine are said to produce from \$15 to \$30 per ton. They have Ryason's patent high-pressure superheated steam amalgamator at work, which is said to extract every particle of gold; also some newly-invented crushers or grinders. I am not informed what is the result of this combination of experimental machinery and apparatus, but should not be surprised to hear that it has crushed the company.

The Mitchell Mine is ten miles from Vaucluse, in Orange county, and is one of a group belonging to the celebrated Whitehall range of mines. The superintendent here is adopting a prudent course: he is proving his ground before going to any very great outlay for the plant and machinery. It is considered by practical mining men that they will be successful in their operations.

Other mining properties are spoken of as about to be shortly set to work; among which is the extensive "Culpepper Mine," on the Rapidanne, which is affirmed to be one of the finest gold mines in the United States. At present the owners have not obtained sufficient capital to command an efficient working. It has a water-power of great magnitude. The lodes are very numerous, large, and rich. I am informed that application is soon to be made in London for the remainder of the necessary capital, and that Messrs. Richardson and Son have made an offer to work the mine at \$3 per ton. I am promised a geological report of this property, which when published may interest some of your readers, but especially those who have lost money in Virginian mines.

CORRESPONDENT.

## THE PROGRESS OF MINING—AS A SCIENCE, AND SOURCE OF COMMERCIAL WEALTH.

SIR,—Any person looking over the old mines of Cardiganshire 30 years ago, seeing that such great mines as Cwmystwith, Esgair Mwyn, Logylas, Bronfloyd, Cwm Erbin, and Goginan, with a number of others, had become entirely unproductive, would have hesitated to pronounce an opinion favourable to the country as a mining country; but that they would have been quite wrong in such an inference is now clearly proved. Nor was the mode of instilling vitality into this great mineral district either expensive or complicated; it was simply by following the most common mining rules and maxims—such as extend your levels on the course of the lodes, and what you can do by machinery do not do by hand labour. I will take some examples to elucidate my statements. We first commenced with Logylas, which in English means the "Blue Hills." This great mine was reduced to such poverty, that only one or two solitary tributaries were working in it, and the returns of ore not 1 ton per month. There was an adit 60 fathoms deep, with a great forefield of untried ground between it and Hafod. At the council for working it more extensively it was determined not to drive the deep adit, but a level called the 44, about 16 fms. above it, eastward; and here, before stating the result, as we are discussing the progress of mining, and the best way to make it pay, let me state it is my opinion that if the old maxim of continuing levels on the lines of well-known productive lodes had been more frequently observed, the result of mining would be more often successful. In this case there was one of the finest and best crystallised lodes at the top or back in Cardiganshire, running whole for miles through the country, and is so standing at this moment, through the whole of the Hafod estate, with room for adits, with backs of from 50 to 60 fathoms. Yet all this ground, evidently full of riches, will probably lie untouched for generations. All this ground lies to the east of our adit, while to the western end lie in ruins a large range of workings, called Old or Western Logylas and I will state a curious fact about the ore raised from these old workings. In East Logylas, adjoining, the lead ore contains only 2 ozs. of silver to the ton, while in West Logylas, 200 to 300 fathoms nearer the trap rock outbreak of Ystradmaerig, or, speaking more closely, Hendrefelin, the ore yields 10 ozs. of silver to the ton on the same lode. I mention this as I think it is good evidence that when lodes in clay-slates approach outbursts of crystalline rocks they generally improve in silver. That is one reason, but another is that it has been held by great authorities that there are no such crystalline outbursts in Cardiganshire. Well, whether that be so or not, the result of the continuation of the 44 fm. level eastward on the untried lode was that in a few fathoms it fell into a course of ore worth 50% per fathom, which continued for 60 fathoms, and yielded at least 150,000 lb. worth of ore between the deep adit and surface. In such courses of ore as these, holding 4 tons of ore per fathom, which can be taken away for 60s., or 15s. per ton, it needs not very minute care in the management to produce profits. The difficulty in this department lies when lodes yield only a few hundredweights—say, ½ ton to the fathom. Under such circumstances it is not so easy to show profits, and shareholders are often unreasonably hard upon agents in this respect.

There was one thing that militated against successful mining in Logylas, that at first seemed irretrievable; this was that the machinery for dressing was dependent upon mountain brooks and limited reservoirs for a supply of water; and in summer and winter the works had to be closed, and the returns suspended. Like most other difficulties in mining and other undertakings, when the matter was fully looked into a solution for them was found. It was discovered that some considerable lakes, called Llynfurddin, lay on the crests of the mountains between Cardiganshire and Radnorshire, the water from which was diverted at a cost of about 30/- per mile; and as the length was only seven or eight miles, about 250/- put an end to an obstruction that had hindered mining here throughout all time. It is said that some old Welsh poet had prophesied that the Bristol water—or rather that which flows to the Bristol side—should flow down to Abergwastwith. I do not know that this is very important to the progress of mining, but if any bard had foretold the coming to pass of such an event, the fulfilment of the prediction seems too curious to be passed over without notice, albeit there may be a great many prophetic visions that do not find general realisation in this world. Logylas has continued a profitable mine during a period of fully 30 years, and I suppose is likely to go on so for many years to come. It is 13 miles south-east of Abergwastwith.

M. F.

## THE DARIEN CANAL—No. XVII.

SIR,—The saving that would be effected by the adoption of this passage may be illustrated by the following comparison of the expenditure of time and money on the passage of a ship with a crew of 30 men from New York to California, via Cape Horn, with what it would be by way of the Canal:—

VIA CAPE HORN.—Time, 150 days; salaries and finding of officers and crew for five months, \$3600; insurance on \$90,000 (value of ship) for five months, \$3600; wear, tear, and depreciation, at 10 per cent. per annum, for five months, \$3750: total, \$13,230.

VIA CANAL.—Time, 45 days; salaries and finding of officers and crew for 1½ months, \$1764; insurance for 1½ month, \$1080; wear, tear, &c., for 1½ month, \$1125: total, \$3396. Difference in favour of the Canal, 105 days, and \$9261.

From England to California the saving would be somewhat greater. Supposing the value of the cargo to be \$100,000 the saving on it would be as follows:—

VIA CAPE HORN.—Interest at 7 per cent. per annum for 5 months, \$2916; insurance at 4 per cent., \$4000: total, \$6916.

VIA CANAL.—Interest for 1½ month, \$874; insurance at 2 per cent., \$2000: total, \$2874. Difference in favour of the Canal, \$4042. The total gains of ship and cargo would, therefore, be \$13,303, or about 6 per cent. on the value of both.

With respect to the cargo, it would avoid the damage to goods going round Cape Horn, which is at present a very heavy percentage on their value. Rear-Admiral Davis calculates, from the incomplete returns of 1857, that the saving to the trade of the United States, England, and France by the Canal route, if it had been open, would have amounted, for that year, to \$48,130,208, or 10,829,298.16s. He calculates the value of the ship and cargoes which would have passed through the Canal at \$647,831,130, or 105,262,047.5s. The field for enterprise which will open itself, once there is a passage for the ships of all nations, through the narrow strip that divides the oceans, appears almost unlimited. The removal of this barrier would be the mightiest event in favour of the peaceful intercourse of nations which the physical circumstances of the globe present to the

enterprise of man, and would effect a complete revolution in the commercial relations of the world. Incalculable as would be its advantages in the present state of commerce, these benefits would be multiplied by the effect which such increased facilities of communication and exchange would exert to stimulate the immense masses of the human race thus acted upon to new efforts of industry in the development of the resources of the richest portion of the globe, and thereby to increase their wealth and material comfort, whilst in the case of the philanthropist the moral influence upon all that section of the globe of a closer and more intimate communication with the civilisation and institutions of the more favoured countries of the North Atlantic will constitute a motive not inferior to the aggregate of all the material advantages enumerated above. The Emperor of the French has said—"A ship canal would raise immediately to a prodigious degree of prosperity those countries which such an enterprise would cause to be traversed every year by thousands of vessels, would open new markets for produce, and hasten by several centuries the march of Christianity and civilisation over half the globe." It is the great political, commercial, financial, scientific, moral, and religious problem of the age, which, when accomplished, will do more to christianise and civilise mankind than any other project. This cosmopolitan work, once completed, will endure for all ages, a monument of man's enterprise and ability, surpassing all others ever accomplished. In the words of the *Times*—"It is the grandest physical work the world can witness: the past has seen nothing like it, and any similar fame must be denied to the future, since there will be no more hemispheres to join." The *Sun* has said—"Ere long Darien will be the great inter-oceanic portal, the door of the seas, the entrepôt of the world, the storehouse of nations, the grand highway of commerce." And its execution will confer upon mankind greater blessings than more monetary ones. All the commercial nations in the world will join in guaranteeing the neutrality not only of the territory through which it will pass, as has already been done by England and America in the Bulwer and Clayton Treaty of 1850, but also of the seas for 2000 miles or more from either terminus. The coasts will become common ground, where war shall not approach. This is the way towards securing universal peace. The Greeks had their games, so that they might meet on common ground once a year. The Isthmus of Darien will be common ground every day in every year, where all the nations of the earth will meet in peace.

As a mercantile investment, there is no doubt that this inter-oceanic navigation will be one of great pecuniary advantage. When we consider the fleets of ships of all nations that will desire to save the thousands of miles of distance which this Canal will enable them to do, the magnitude of the undertaking is met by certainty of the enormous profits which must result to the proprietors. No project has ever been before the public which embraces anything like the objects to be attained by the Canal. All other propositions have but local importance, and seek their profits from local trade; but this one is adapted to every ship afloat, and seeks its return from the trade of every country. Every maritime nation has an interest in its success, and as a railway makes its own traffic, so will this work most certainly greatly increase the commerce between the distantly separated countries which steam-power is only now beginning to reach. In such a case statistics are almost superfluous: it is safer to consult the history of the progress of commerce, and argue from it, than to calculate the profits from the existing state of things. But, even on this limited ground, it can be shown that the capital invested will meet with a good return by charging for tollage only a little more than the amount saved in the insurance, without reference to all the other advantages which the Canal will offer. The *Times*, of Oct. 15, 1850, says—"The traffic that would pass through the Canal, estimated now on the basis adopted in 1843, would amount to 1,700,000. In the hands of the most timid this calculation could scarcely be reduced to any point that would leave the enterprise other than a legitimate and attractive one. But the great feature always to be borne in mind with regard to it is that it would be so identified with the progress of the world that its returns at any one period could never be taken to limit our ideas of what they would become hereafter. At the present moment, for instance, the calculations would be based on the existing tonnage of the various maritime powers and the present position of the channels of general commerce; but, when we consider that the shipping of the United States doubles itself every fifteen years, and that of England still increases rapidly, the prospect of the changes to be wrought by the undertaking will appear still further beyond the grasp of any of the common conceptions of past experience."—*Dublin, April 14.*

E. CULLEN.

## ST. JOHN DEL REY GOLD MINING COMPANY.

SIR,—Will you allow me to ask, through your valuable paper, the reason why the recent reports have not been circulated among the shareholders? I am induced to put this question because the reports of the working miners, who have just returned from Brazil, are of a disheartening character.

The following is an extract from a letter just received from a miner who worked for nearly 20 years in the mine, and, to use his own simile, "knows the mine as well as his own coat." He says:—"The water is up to 10 fms. above the debris, or 40 fms. from surface—where the workings were open 12 feet, they are covered with water for 150 ft. wide . . . . Cost, from 3000/- to 4000/- per month, as the next mail will show."

Should this be true, can it be doubted that the whole of the ground now suspended over the water will fail in? Therefore, under any circumstances, the hope of ever re-working this part of the mine must be abandoned.

Were it practicable to sink new shaft to the depth of 300 fms., and put out a cross-cut to the vein, would not the weight of water upon a soft matrix, like the components of this large lode or vein, burst through, and result in equal disasters?

Apert, however, from the practicability of re-opening the mine, I have been informed that a letter was received by England about a month before the disaster, that the mine had fallen off, and the prospects of its future productiveness decreased. The produce of Galia is of poor character, as testified by the last returns, being only 891 of gold per ton of stuff, or 7s., scarcely paying cartage and stamping. What do the directors intend to do? Would not the more prudent course be to suspend every expensive work until duly advised by independent agents as to the best course to pursue as to the future? The invested assets, reports say, will realise 25,000/-

H. WADDINGTON.

## SOUTH FRANCES AND WEST BASSET.

SIR,—I have this morning read the following paragraph in last week's *Journal*:—

"SOUTH FRANCES AND WEST BASSET.—At the last meeting of West Basset their legal adviser stated that two months had elapsed since the adjournment of the hearing before Mr. Baron Channel, for the parties to agree whether the arbitrator should be a mining captain, or a barrister, *without his having received any answer*. Mr. R. W. Childs, the legal representative in London of South Frances, asserts that if such a statement were made it is entirely contrary to the fact, and contradicted by written letters in existence. In this matter Mr. Childs has always felt the necessity of caution, and, therefore, took the precaution to make a note of what occurred before the Baron, which he read over at the time to prevent any possibility of misstatement. For the personal misstatements as respects himself Mr. Childs cares nothing, well knowing that Messrs. Smith, Roberts, and Paul, and the South Frances committee, have always been kept informed of what occurs from time to time in the litigation, and being well aware that everything that can be done has been done to bring it to a conclusion."

I beg leave to inform you that the communication I made to the West Basset Mine was by letter dated March 21, and as follows:—"Two months have since elapsed without his having informed me of the answer he has received, neither has he informed the Baron, although I believe he has asked him for a further appointment."

The statement in my letter was entirely correct, and has not been contradicted by any letters in existence, notwithstanding the assertion to the contrary by Mr. R. W. Childs. Furthermore, not any answer has yet been received by me, or as far as I know, by the learned Baron, although now nearly three months have elapsed since the hearing referred to. For a confirmation of what I have written, and a detail of what has passed, I would refer you to the letters from Mr. Childs, with other correspondence, published in the *West Briton* of the 2d and 5th Inst. JOHN FINCH.

## SUMMER HILL MINE.

SIR,—The following particulars of the present state and future prospects of this property, extracted from a special report by my own agent, will interest many of your readers:—The sett, which is held under lease from the Lords of Mold, is extensive, and is bounded and surrounded by mines that have been very productive and profitable, one of which yielded 967 tons of lead, and returned profits amounting to more than 30,000. The present operations are confined to exploring the ground at the 80 yard level, from which depth good returns have been made, but the pitches are now unproductive. The mine is dry, being drained by swallow, or natural fissures in the rock; the ground is easy for exploring, the ventilation good; and taking with these facts the highly mineralised state of the lodes, and the congenial matrix of which they consist, the mine may fairly be considered a fair speculation.

CHARLES THOMAS.

S, Great St. Helen's, E.C.

HARDENING AND TEMPERING PICKS.—Assuming double refined cast-steel made expressly for the purpose to be employed, Mr. ISAAC B. HYMER, of Indiana, suggests the following as an excellent plan for forging and tempering picks. Be careful in drawing out the pick not to heat the steel higher than a cherry-red. Use an anvil and hammer with smooth faces. When finishing the pick do not strike it on the edge, but hammer the pick on the flat side, striking light and often, until the steel is quite dark, letting the blows fall so as to close the pores of the steel. If the last blows strike the edge of the steel, the pick will fly and "spawl" off. When a dozen picks are ready to temper, get two gallons of rain water, from which the chill should be taken, if in winter, by dipping a hot iron in it, add two pounds of salt, which dissolve, and your bath is complete. Heat your picks gradually from the centre, and let the heat run to the point, and when it is a dark cherry-red, dip the point of the pick vertically into the bath and hold it still, not moving it about to find a cool place. When the heat has left the part immersed, take it out and cool the balance of the pick in ordinary water used in the shop. This process should be repeated on the other end of the pick. When taken out of the tempering bath the pick will look silvery white. The use of the salt is to clean the scale from the steel and make it tough. With the edge made by this process the pick will cut clean, clear, and fine. The whole secret is in the heating and hammering. If not hammered enough the steel will spawl off, and if heated too hot it will crumble.

NON-LIABILITY TO INTEREST UPON CALLS.—Stocker's case, in re The Blakeley Ordnance Company (Limited), was heard by Lord Cairns, on appeal from the decision of the Master of the Rolls. By the Articles of Association of this company it was provided that if any member or shareholder failed to pay his calls, he should pay interest on them at 25 per cent. per annum; that on non-payment of calls the directors should be at liberty to declare the shares forfeited for the benefit of the company; and that such forfeiture should involve the extinction at the time of the forfeiture of all interest in and all claims and demands against the company in respect of the share, and all other rights incident to the share; but that the shareholders should, notwithstanding, be liable to all calls owing on such shares at the forfeiture. Lord Cairns held (affirming the decision of the Master of the Rolls) that, under the above articles, a member whose shares had been forfeited was not liable to pay interest upon the calls due from him when the forfeiture was declared.

Mr. F. B. Smart (Smart, Snell, and Co., accountants, Cheapside) has been appointed liquidator of the Westminster Mining Company (Limited).

## Meetings of Scientific Societies.

## LIQUID FUEL.

The consideration of the applicability, or otherwise, of liquid fuel as a substitute for coal in the generation of steam formed the subject of an elaborate and very able paper by Dr. B. H. PAUL, F.C.S., read before the Society of Arts on Wednesday evening. He observed that the economy of fuel is a subject of so much importance in a variety of aspects, and it affords so much scope for improvement, that any suggestion made with that object is always deserving of full consideration; and, even if such suggestion should be impracticable or erroneous, it is at least worth while to demonstrate clearly the circumstances which may be considered as justifying an adverse opinion. The proposal to substitute for the coal now used as fuel in steam-vessels some kind of liquid combustible, is an off-shoot of the excitement which has prevailed during the last few years in regard to the discovery of vast quantities of petroleum in America; and it was that material which was in the first instance recommended as the substitute for coal. A commission appointed in America to investigate the subject reported that petroleum was beyond doubt more than twice as effective as anthracite coal in the production of steam, and that steam could by the use of this material be produced in less than half the usual time. It was an inference by no means unnatural that if this were the case, and if coal could be superseded by this material as the fuel of steam-vessels, a very great portion of the space required in merchant steamers for the stowage of coal would be rendered available for more profitable cargo; that steam-packets might become independent of coal depots at various points of their passage, and that vessels of war would be enabled to keep the sea for a very much longer time than they now do with coal. Any prospect of such advantages as these being attainable might reasonably be expected to justify a more thorough and searching investigation of this subject than it has yet received in this country.

Besides petroleum, several other analogous materials have been proposed as substitutes for coal; for instance, the oil obtained by distilling some kinds of coal, or the shale which occurs in coal formations, and more recently the oil known as "dead oil," which is one of the products obtained in rectifying the coal tar of gasworks. All these materials resemble each other closely in being composed chiefly of carbon and hydrogen, which are, in various proportions, the combustible and heat-producing constituents of all kinds of fuel. For the application of these materials, and of liquid fuel generally, various methods have been proposed, but before speaking of them it is desirable to consider what is the evaporative power of those materials respectively, since that is a very important point to determine in regard to the question as to the relative merits of different kinds of fuel. The heat generated by combustion has been made the subject of the most careful investigation, and since the time of Lavoisier, La Place, and Rumford, the more precise measurement of the amounts of heat capable of being produced by the combustion of carbon and hydrogen has been repeated by several physicists, with results which agree so closely that they may safely be regarded as well established. The names of Dulong, Despretz, Andrews, Favre, and Silbermann are, moreover, an unquestionable guarantee that these results, and the methods by which they were obtained, are perfectly trustworthy. According to these results, the maximum heat-producing capabilities of carbon and hydrogen are in the ratio of 1 to 4½—1 lb. of carbon generating 14,500 heat units, and 1 lb. of hydrogen 62,032 units. The heat unit here referred to is the quantity of heat which raises the temperature of 1 lb. of water 1° Fahr. (from 40° to 41°); therefore, the numbers given represent the quantity of water capable of being heated 1° Fahr. by the conversion of 1 lb. of carbon into carbonic acid gas, or of 1 lb. of hydrogen into water. As there are, in the Fahrenheit thermometrical scale, 180° between the freezing point and boiling point of water, those numbers divided by 180 give the corresponding quantity of water capable of being heated from 32° to 212° Fahr. Again, the quantity of heat required to convert 1 lb. of water at 212° Fahr. into steam of the same temperature is nearly five and a half (more exactly, 5.37) times as much as that requisite to heat 1 lb. of water from the freezing point to the boiling point. The quantities of water convertible into steam from the temperature of 212° Fahr. by the total heat generated in the combustion of 1 lb. of carbon (15.9 lbs.) or of hydrogen (64.2 lbs.) represent what is termed the "theoretical evaporative powers" of those substances. By the term theoretical, however, it is not to be understood that these values are in any degree imaginary or assumed; they represent actual facts, which have been established as the results of positive observation, and they are theoretical in reference to the practical application of fuel only in this sense, that these results are not realised in ordinary practice. The reason of this is not the existence of any uncertainty that the total quantities of heat generated by burning 1 lb. of carbon or 1 lb. of hydrogen are respectively capable of converting 15 lbs. or 64½ lbs. of water at 212° Fahr. into steam, but it is simply the fact that under ordinary circumstances only a portion of the total heat generated in either case is ever available for the production of steam. The statement of the theoretical evaporative power of fuel, or of carbon and hydrogen as constituents of fuel, is therefore—like the statement of relative calorific power—only an expression of their relative capabilities, and it indicates in respect a limit which, though it cannot be exceeded in any case, is never fully attained in practice.

After pointing out the very different number of heat units required to raise to the extent of 1° Fahr. an equal weight of various substances (carbonic, 217; nitrogen, 245; atmospheric air, 238; steam, 475; water, 1,900; and water at 212° Fahr., 665-100), Dr. Paul observes that it will be seen that water has by far the greatest capacity for heat both in the state of liquid and vapour, and that a very large quantity of heat is rendered latent in the conversion of water into steam. In burning carbon he shows that carbon requires 11.61 lbs. of air for every 1 lb. burnt, and hydrogen 34.78 lbs., but remarks that fuel is never burnt for raising steam in such a way that the supply of air is only just sufficient to furnish oxygen for the conversion of its carbon into carbonic acid gas, and of hydrogen into water vapour. In order to maintain combustion it is necessary to remove the gaseous products from the furnace, as well as to supply fresh air continually; and when this is effected, as usual, by the draught of a chimney, the gaseous combustion products become mixed with the fresh air to some extent. Careful observation has shown that in ordinary boiler furnaces the quantity of air requisite for this purpose amounts to as much as that requisite for effecting the chemical change which takes place in combustion, so that the total supply of air to such a furnace requires to be at the rate of about 24 lbs. per 1 lb. of carbon burnt, and about 70 lbs. per 1 lb. of hydrogen burnt. The heated furnace gas, resulting from the combustion of the carbon or the hydrogen of fuel is the medium by which the heat generated is transferred to the water in the boiler; and if it could be managed that, between the moment of combustion and the time when the furnace gas resulting from it is discharged into the chimney, the whole of the available heat could be communicated to the water in the boiler, the evaporative effect realised might then be equal, or nearly equal, to the theoretical evaporative power of the fuel burnt. But this is never the case in ordinary practice. The extent to which the available heat could in any case become effective in producing steam by direct transmission to the boiler must, of course, be limited by the temperature corresponding to the pressure at which steam is to be raised. If that were 50 lbs. per square inch, the furnace gas could not be cooled down below 360° Fahr. before being discharged from the heating surface of the boiler into the chimney. The quantities of heat which would in such a case pass away in the furnace gas, without being directly effective in producing steam in the boiler, would amount to 12 per cent. in the combustion of carbon, and to 15 per cent. in the combustion of hydrogen. In the combustion of fuels under ordinary conditions there is always a great waste of heat. But though the total waste is considerably greater in the combustion of hydrogen than it is in the combustion of carbon, amounting in the one case to 32½ per cent., and in the other to 24 per cent., of the total heat of combustion, the evaporative efficacy of hydrogen is nearly four times as great as that of carbon. This comparison does not take into account those sources of waste which are due to imperfect combustion, but applies only to such portions of the carbon and hydrogen of fuel as are actually burnt in the furnace.

In the combustion of hydrocarbons, whether solid, liquid, or gaseous, the total amount of heat generated will be determined by the relative proportions of the carbon and hydrogen they contain. Dr. Paul then shows that whilst the total waste of heat in the furnace gas from the combustion of 1 lb. of carbon is equivalent to 3.6 lbs. of steam, more than one-half of that heat is consumed in raising the temperature of the surplus air supplied for diluting the combustion product in the furnace. Consequently, any arrangement by which this surplus supply of air could be dispensed with, and combustion maintained at the same rate, would effect a reduction of the waste heat to the extent of 50 per cent., and an economy of the heat generated by the carbon of the fuel amounting to nearly 12 per cent. Herein consists the advantage gained by driving the air into a furnace, instead of drawing it in by means of a chimney; for in that case the supply of air may be reduced to just enough to support combustion, and at the same time the temperature of the furnace gas may be so far reduced, either within the flues or tubes of the boiler, or in a feed-water heater, as to render the greater part of the heat contained in it effective for production of steam. The possibility of economising in this way the heat generated by combustion of carbon is by no means unimportant; but it is of far greater importance as regards the heat generated by combustion of hydrogen, for in this case the total waste of heat arising from the discharge of the furnace gas at 600° Fahr. above the temperature of the air supply is equivalent to about 12 lbs. of steam per lb. of hydrogen burnt, and nearly one-half of this is consumed in heating the surplus air supply. Therefore, by dispensing with this surplus air, and cooling the furnace gas in a feed-water heater, saving of something like one-fourth of the total available heat might be effected. The combustion of the carbon and hydrogen of fuel presents another point of difference, which is important as regards the extent to which the available heat is, under ordinary conditions, capable of being rendered effective in producing steam. This difference is due to the presence of water vapour in the furnace gas, resulting from the combustion of hydrogen. As a consequence of this circumstance a large amount of heat is absorbed and rendered ineffective for producing steam. Every pound of water-vapour in the furnace gas corresponds to a waste of heat sufficient to produce rather more than 1½ lb. of steam; and hence it will be evident how great is the disadvantage resulting from the presence of water in the furnace gas, whether originating from hydrogen burnt or from damp fuel, or otherwise.

Rather more than one-fourth of 1 lb. of hydrogen would give as much effective heat as 1 lb. of carbon with a somewhat smaller volume of combustion products. The extent to which this advantage affects the value or efficiency of fuel will, of course, depend on the amount of hydrogen it contains. Since no hydrocarbon available as fuel contains more than 15 per cent. of hydrogen, the actual evaporative efficacy of such a material, when used under the ordinary conditions, cannot at the utmost be more than about 40 per cent. greater than that of an equal weight of carbon. The amount of hydrogen in petroleum is probably larger than in any of the other hydrocarbons proposed to be used as fuel, and that contains on the average about 12 per cent. In coal and shale oil the amount of hydrogen is less. Consequently the evaporative efficacy of these materials, as compared with carbon, would not reach the above limit of 40 per cent. in excess. The ratio between these materials and ordinarily good coal is much about the same in regard to evaporative efficacy, since the hydrogen contained in coal compensates for the oxygen and ash it contains, unless the amount of these be very considerable. Dr. Paul demonstrates that 1 lb. of hydrocarbon, containing 14 per cent. of hydrogen, yields about 31 lbs. of furnace gas, and the relative evaporative efficacy (carbon or coal = 1) is 1.39; whilst 1 lb. of carbon, containing 25 per cent. of hydrogen, yields about 36 lbs. of furnace gas, and the relative evaporative efficacy (carbon or coal = 1) of 1.69. He is not aware of any liquid hydrocarbon applicable as fuel which contains so much as 25 per cent. of hydrogen, so that an evaporative effect of about 16 lbs. of steam per 1 lb. of hydrocarbon burnt must be regarded as the maximum result to be attained with

such material used as fuel. By burning these hydrocarbons with only just enough air for combustion, or half the quantities assumed to be supplied in these estimations, the effect capable of being realised would be from 13 to 14 per cent. greater than in the case stated above, or about 18 lbs. of steam per 1 lb. of hydrocarbon, containing 14 to 15 per cent. of hydrogen.

The plan of using liquid fuel which seems to have proved most advantageous is that of Messrs. Field and Aydon, which to some extent, at least, secures the advantage to be gained by forcing air into the furnace. According to this plan the oil is supplied to the furnace through a small pipe, together with a jet of high-pressure steam, by which it is converted into spray, much in the same manner as, in the toy known as the perfume vapouriser, a liquid is blown out of a bottle by a current of air. The steam-jet at the same time induces a current of air, which mixes with the oil spray, and supports its combustion. The oil he saw burnt in this way was the dead oil, a refuse product in the refining of gas tar. Unfortunately, the quantity of this oil which is available is very small as compared with the requirements of steam navigation, probably not amounting to 100,000 tons a year in the whole country, and, therefore, its application must be very limited. In order now to arrive at some estimate of the advantage to be gained in a steam-vessel, either in point of weight to be carried, or space occupied by liquid fuel as compared with coal, it is evident that 100 tons of petroleum, or coal oil, would do the work of about 140 tons of good coal. But as coal is rarely burnt in such a way as to be rendered useful to its full capability, and as there is always a considerable waste in the shape of dust and cinders, which would not be the case with liquid fuel, a further allowance must be made for this. Assuming that one-fifth of the coal is wasted in this way, then the equivalent of 100 tons of oil would be 175 tons of coal, for taking the density of the oil as .85, it would occupy about the same space as an equal weight of coal, or at the rate of about 53 lbs. per cubic foot. This difference would enable a vessel capable of carrying coal for 12 days steaming to carry oil for 21 days. In burning this oil there would be a saving of labour in stoking, and as it would not give any ashes, a great deal of trouble would be saved in that way.

The highest evaporative effect obtained with petroleum in the experiments under the superintendence of Mr. Trickett, the engineer-in-chief, at Woolwich, was 11.63 pounds of water converted into steam per pound of oil burnt. In this case, however, the combustion was imperfect. But in the most successful trials with coal oil and shale oil, when very little smoke was given off, the evaporative effect was about 18 lbs. of steam produced per lb. of coal burnt. In this case some deduction required to be made for the steam applied as a blast to the fire, but the amount was not ascertained. This result was also obtained under peculiarly favourable circumstances as regards the proportion of heating surface of the boiler to the rate of evaporation. Dr. Paul remarks that he imagines it is well adapted for the purpose. In that state it contains a large amount of very volatile hydro-carbon, which, even at the ordinary temperature, vapourises by contact with air, and the mixture of this vapour with air is explosive. At the temperature of a steam-vessel's stoke-hole this vapourisation would take place more readily, and if there were any leakage in the supply pipes or tanks disastrous consequences might ensue. In order to remove this objection to the use of petroleum as liquid fuel, the more volatile portion of it must be separated from it by distillation, and that operation, when carried far enough to render the oil fit for use with safety, would reduce the quantity to about one-third

up the other side—the velocity of the current varying with the square root of the difference of temperature between the two columns of air. Another method was that known as the steam-jet ventilation—a jet of steam issuing under pressure at a high velocity, as applied at Seaton Delaval by Sir G. Gurney with success. Of mechanical ventilation there were two kinds—the first, by machines exhausting the air by direct expansion and compression in a cylinder or chest, and the other by producing a vacuum by centrifugal action. The latter including the various kinds of fans, whilst the former is represented by the piston and cylinder machines.

Now, with regard to fire-damp, and the means employed for its detection, it may be stated that the gas is light, and, therefore, rises to the upper part of a gallery in a mine, and remains in that position, unless in exceptional cases. It is inflammable, burning with a luminous flame and in its combustion forming water and carbonic acid—the latter being the “choke damp” of the miner. A mixture of fire-damp and air containing 6 per cent. of the gas burns quietly. If the quantity be increased to 7½ per cent., the mixture explodes; but the most destructive proportion is 10½ per cent., fire-damp to 85 per cent. of air. Fire-damp requires a high temperature to ignite it, and by its combustion produces a still higher one, consequently, singes of the hair, burns the skin, sets fire to garments, and even to coal, so that they frequently heard of mines being on fire after explosions. The gas had a peculiar odour, which varies considerably. In some mines it has a faint smell of alcohol, in others of tar, and again in others it has a foetid smell not unlike fennel. It occurs naturally as a result of the decomposition of vegetable matter contained in the stagnant water, such as rivers, marshes, &c., hence its name, “marsh gas.”

Until the beginning of the present century the only means of ascertaining the accumulation of fire-damp to dangerous extent was at the almost certain risk of igniting the whole, whilst the dim light afforded by the “steel mill” was the only one with which a dangerous atmosphere could be approached, and even with that there was the actual danger of the sparks given off the steel. In 1812 the explosion at Felling Colliery, which caused the loss of three-fourths of the large staff of workmen, led several persons to make the most earnest endeavours to devise some remedy for the evil. The first recorded invention in that direction was the lamp invented by Dr. Clanny, said to be capable of being burnt in an explosive atmosphere. Sir Humphry Davy then turned his attention to the subject, and adapted his lamp so that the miner could carry on his work without allowing the flame to come in contact with the surrounding atmosphere. The disadvantages, however, attending the use of the safety-lamp are—1. Under certain circumstances the fire-damp will explode through the gauze of a perfectly constructed lamp.—2. The lamp goes out if taken into a very impure atmosphere, which happens in cases where light is absolutely necessary to the saving of life.—3. The Davy lamp may be, and often is, opened by the miner, even after it has been locked by the lamp keeper.—4. It may easily be extinguished by a current of air, or by a drop of water falling from the roof.—5. If the lamp is tilted on one side the oil is liable to run over the gauze, and not unfrequently causes an explosion. Despite many disadvantages, the Davy lamp has proved of great value in detecting fire-damp in pits, and in giving sufficient light for the miner to work in an atmosphere containing a considerable amount of explosive gas. Many changes and alterations have been proposed from time to time for overcoming some of the objections named, but hitherto without success; it may, therefore, be concluded that all merely mechanical contrivances for shutting off the gas from the source of illumination have proved failures, so that science must look in another direction for the means of lessening the danger attendant upon mining.

Mr. Ansell, of the Royal Mint, lately invented a most delicately-constructed “Indicator,” whereby a person was enabled to detect the smallest appreciable quantity of fire-damp in a mine by the practical application of a natural law, that of “diffusion.” With regard to the laws which govern the diffusion of gases, it might be stated that when two different gases, as fire-damp and atmospheric air, were brought into contact with each other, they had a tendency to mix, and whilst the mixing was taking place the atoms of each gas travelled at a certain speed peculiar to that gas, which speed remained the same under all circumstances, being inversely proportionate to the square root of the density of such gas. Another peculiarity was that the speed of a gas remained the same whether it was passing into space or intermixing with another gas, and whether it was passing through a porous substance or through an open tube. Mr. Ansell practically applied those facts to the detection of fire-damp, and since his indicator enabled him to ascertain the exact percentage of the deleterious gases, the application was of the very highest importance and value, not only for coal and metal mines, but wherever subterranean works were going on, for it readily indicated the pressure of the deadly choke-damp when in any poisonous amount. Accumulations of gases unfitted for the support of animal and vegetable life were, by the law of diffusion, silently and speedily dispersed. Even respiration itself could not long be maintained were it not for the process of diffusion, which rapidly displaced that which had been rendered unfit for the support of life, and at the same time drew downwards and into the lungs a fresh supply of purer, better, and specifically lighter air. Fire-damp diffused readily through air, and on that was founded Mr. Ansell’s method for detecting its presence. It had been represented to Mr. Ansell that fire-damp would become comparatively harmless if its presence in a mine could be made known by a signal in the manager’s office above ground, the essential condition being that such means should be entirely self-acting. In 1862 Mr. Ansell visited some coal mines, and was conducted to a portion of a pit known to be highly charged with an explosive mixture. The gas caused a peculiarly helpless feeling, and “his head had an extraordinary light feeling, and seemed to be filled with fire-damp, so that had it been made of India-rubber he could have brought away some of the gas.” That gave him the idea that the law of diffusion might be so adapted as to furnish an indicator fulfilling the required conditions. Reasoning on this, Mr. Ansell obtained an India-rubber balloon, bound round its centre to prevent lateral expansion, and placed it on a stand, its summit resting on one end of a lever, the opposite extremity being connected with a spring, so that when the bell was in such a position that when liberated the bell would be made to vibrate, and so set ringing. The balloon of the apparatus when introduced into an explosive atmosphere increased its dimensions by reason of diffusion, and its circumference being constricted by a rigid band, that which was previously a globe in shape was obliged to assume an oval or egg-shaped form—the elongation of its perpendicular axis pushing the lever upwards, liberating the bell from its catch, and an alarm was the consequence. That machine, though answering perfectly, was found to be too fragile a material to bear the rough usage to be expected in a colliery. Mr. Ansell, therefore, modified his invention to another form of apparatus, consisting of an iron funnel provided with an iron tube, the end of which was closed by a piece of glass tube fixed in brass, to which one pole of a battery was attached; the upper part of the glass tube carried a brass collar, through which passed an adjusting screw, to the lower end of which was fastened a piece of copper wire with a platinum point. Mercury was poured into the iron funnel till it went up in the glass tube to a convenient height, the mercury being allowed to find its level by the opening of a valve; when setting the instrument, the mouth of the funnel was closed by a septum of Wedgwood ware. The other wire of the battery was connected with the upper brass collar of the instrument, so that if diffusion took place the mercury was pressed against the platinum point, and thus communication was established. Mr. Ansell has found that his instrument gives warning in four seconds if the mixture of gas is below the point of explosion; but by adjusting the platinum point so that there was not more than the thickness of a shilling between it and the mercury, a dangerous explosion might make itself known in two seconds. A source of great danger was that which arose from the gradual bleeding of gas from coal, which, though very minute, might be such as to render the whole air of the pit explosive if the ventilation was not very good. There were some of our pits where gas might accumulate in half-an-hour; others where it would be two hours; and again others where it might be a whole day in rising to a dangerous mixture. In order to meet such, it became necessary to use a material less porous than Wedgwood ware; and Mr. Ansell has used Sicilian marble of varying thickness with which to replace the porcelain disc. A disc of marble a quarter of an inch thick would show an explosive mixture which had been half-an-hour in forming; one half an inch thick, a two hours formation, &c. It was proposed to fix the instruments side by side, one for sudden and the other for slow accumulations in big-iron holes east in the iron prop used to support the roof-grooves being cut in the sides of the posts for the telegraphic wires communicating with an ordinary magnetic alarm bell placed in the manager’s room. The instrument was intended to give warning, but if the amount per cent. of fire-damp present in the air of mines was required, it could be ascertained by an ordinary aneroid barometer, the brass break of which has been removed, and replaced by a Wedgwood disc, that being covered by a brass cap. On taking it into an atmosphere of air and fire-damp, the index would remain stationary, and its position noted as zero; but on removing the brass cap the law of diffusion through the disc came into action, causing pressure on the aneroid chamber, and so moving forward the index. In round numbers, a rise of 91 was equal to 1 per cent. of gas, and 10 inch rise to 10 per cent. of gas. The following results were obtained as compared with the Davy lamp:—

1½ per cent. ....	Davy lamp gave— No sign.
3      "      ....	Small blue flame.
6      "      ....	Flame elongated greatly.
8      "      ....	Exploded feebly.
10     "      ....	Exploded furiously.

The aneroid also indicated equally the presence of choke damp, the index moving backwards as the gas accumulated. It had been truly said that it was impossible to conceive a more refined application of science than the one alluded to, nor one that would be found of greater practical utility as indicating the presence of fire-damp in collieries before it became dangerous from accumulation.

The lecturer concluded an able, eloquent, and interesting address by quoting the words of Prof. Phillips in his report on Colliery Explosions, that “However abundant currents of air may be, they are liable to be so misdirected as to yield bad ventilation. The safety-lamp may be so unwisely handled as to endanger the lives it should protect; the best regulations may, if not strictly carried out, become sources of mischief. The general remedies for these errors or crimes are instruction and responsibility—increased knowledge and stronger motives to use it rightly. Knowledge is nowhere more powerful, obedience no where more necessary, than in a coal mine.”

#### GEOLICAL SOCIETY OF LONDON.

April 8: Prof. T. H. HUXLEY, LL.D., F.R.S. (President), in the chair.—W. F. Webb, Newstead Abbey, Notts; Rev. H. W. Croskey, Corunna-terrace, Glasgow; G. H. West, B.A., Christ Church, Oxford; T. Anstie, B.A., C.E., Devizes; R. H. Brunton, C.E., George-street, Edinburgh; and H. B. Woodward, of the Geological Survey of England, were elected Fellows of the Society.

The following communications were read:—

1.—“On the Affinities and probable Habits of the extinct Australian Marsupial, *Thylacoleo carnifex*, Owen,” by W. H. Flower, F.R.S., F.G.S., &c.

2.—“On the Thickness of the Carboniferous Rocks of the Pendle Range of Hills, Lancashire,” by E. Hull, B.A., F.R.S., F.G.S., of the Geological Survey of Scotland. This paper was supplementary to a former communication by the author, in which he endeavoured to prove the south-easterly attenuation of the carboniferous sedimentary strata of the North of England, while the calcareous member (the mountain-limestone) attained its greatest vertical development in Derbyshire, and thence thinned away northward and westward. The author now gave the results of his subsequent investigations while engaged in the survey of the Pendle Range and the neighbourhood of Burnley and Blackburn, which have shown that the increase in the thickness of the sedimentary deposits is continued to that district, the aggregate thickness of the coal measures the millstone grit, and the Yoredale series being in the Burnley district 18,635 ft., while in

Leicestershire it has dwindled down to 3100 ft. In discussing the question of the source of these sediments, the author came to the conclusion they were derived from a primaeval Atlantis, a view which he considered to be strengthened by the fact that the carboniferous sedimentary strata of North America also swell out towards the north-east, and become attenuated towards the south and west, &c.—“Observations on the relative Ages of the leading physical Features and Lines of Elevation of the Carboniferous district of Lancashire and Yorkshire,” by E. Hull, B.A., F.R.S., of the Geological Survey of Scotland. The author first described the Pendle Range as a great arch of carboniferous rocks, bordered on the north and south by a succession of parallel (W.S.W. to E.N.E.) arches and troughs, to all of which he assigned a pre-Permian age. He regarded them as belonging to the earliest of three consecutive periods of disturbance, to which all the principal flexures and faults of the district may be referred. The Pennine chain, which runs nearly north and south, he believed to have been upheaved during a latter period, namely, the close of the Permian, while the numerous north-west faults of the district under consideration he referred to the close of the Jurassic period. Mr. Hull described in detail the evidence upon which these conclusions rested, observing that immediately upon the close of the carboniferous period the northern limits of the Lancashire and Yorkshire coal fields were determined by the upheaval and denudation of the beds along east and west lines, the coal fields themselves retaining their original continuity across the region now formed of the Pennine Hills, from Skipton southwards. At the close of the Permian period these coal fields were disengaged by the uprising of the area now formed of the Pennine range, by lines of upheaval ranging from north to south, nearly at right angles to the former, this fact being of itself an evidence of difference of age. In conclusion, the author pointed out that the denudation of the rocks of the district may be referred to seven periods, beginning with the commencement of the Permian and ending with the post-glacial; he defined the duration and effect of each of these periods, and stated the evidence on which his conclusions rested.

4.—“On a Saliferous Deposit in St. Domingo,” by M. D. Hatch, communicated by Sir R. I. Murchison, Bart., K.C.B., F.R.S., F.G.S., &c.

On Wednesday, the following papers will be read:—1. “On the Distribution of Iron in variegated Strata,” by George Maw, F.G.S., &c. 2. “On the older Rocks of South Devon and East Cornwall,” by Dr. H. B. Holt, F.G.S.

**THE INSTITUTION OF CIVIL ENGINEERS.**—At the Ordinary General Meeting on Tuesday, Mr. C. H. Gregory, President, in the Chair, twenty-eight Candidates were duly elected, including nine *Members*—Mr. W. G. Barton, Chief Engineer of Travancore; Mr. J. Bower, Whitehall; Mr. W. W. Clarke, Executive Engineer, P.W.D., N.W.P., India; Mr. R. S. Clayton, Ripley; Mr. F. J. Dennis, Resident Engineer to the Salford Water Works Company; Mr. James Mathias, Craven-street; Mr. J. Paton, General Manager and Engineer to the Blaenavon Iron Company; Mr. G. L. Reid, Chief Engineer of the Great Western Railway of Canada; and Mr. David Richmond, Deputy Chief Engineer of the Bombay Baroda, and Central India Railway; and twenty-nine *Associates*—Mr. Herbert G. Anderson, Brighton; Mr. F. G. Barron, Assistant Engineer on the Central Argentine Railway; Mr. Walter T. Blacklock, Manchester; Mr. W. R. Brown, Bristol; Mr. R. H. Brunton, Chief Engineer for Lighthouses, Harbours, Roads, &c., to the Japanese Government; Mr. C. T. Casbourne, West Hartlepool; Mr. R. G. Clutton, Whitehall; Mr. C. H. Croudace, Euston-square; Mr. Henry A. S. Fenner, Assistant Engineer, P.W.D., N.W.P., India; Mr. W. R. I. Hopkins, Middlesbrough; Mr. W. S. Howard, Executive Engineer, P.W.D., Bombay; Mr. Alfred Longdon, New Broad-street; Sir Arthur W. Mackworth, Bart., R.E., Aldershot; Mr. R. Reynolds, Boston; Mr. F. W. Robinson, Assistant Engineer on the Riga-Dunaburg and Dunaburg-Witepsk Railways; Mr. Robert B. Smyth, F.G.S., Secretary for Mines to the Government of Victoria, Melbourne; Mr. W. Sykes, Toronto; Mr. J. J. Wallis, Blaenavon Iron Company, Cannon-street; and Mr. D. W. Young, Westminster.—It was also announced that the Council acting under provisions of Section IV. of the Bye-Laws had, since the last announcement, admitted as *Students* of the Institution, J. A. Carrafe, J. Malcolm Gibson, Charles Selwyn Harris, George Edward Page, and Frank George Wynne.

**SOCIETY OF ENGINEERS.**—On Monday evening there will be a discussion on the paper “On the Sewerage Works at Redhill,” read on April 6 by Sydney A. Reader, M.A.

#### Meetings of Public Companies.

##### THE RIO DE JANEIRO GAS COMPANY.

The annual general meeting of shareholders was held at the London Tavern, on Thursday,—Mr. JAMES ATHERTON in the chair.

The notice convening the meeting was read. The report of the directors, which was taken as read, was as follows:—

The directors, in accordance with the Articles of Association, paid on Oct. 14 last an *ad interim* dividend of 30,000*l.*, being at the rate of 10 per cent. per annum, and have now much pleasure in submitting to the shareholders the statement of accounts for the 12 months ending Dec. 31 last, duly audited, and showing a balance at the credit of profit and loss account of 70,254*l.* 19s. 3d., reduced by the above *ad interim* dividend to 40,254*l.* 19s. 3d. The directors cannot doubt that this result will be deemed highly satisfactory under existing circumstances in Brazil. Out of the above-mentioned sum of 40,254*l.* 19s. 3d., the director recommends that a dividend at the rate of 10 per cent. per annum, also free of income tax, be paid for the half-year ending Dec. 31 last, and which will absorb 30,000*l.*, leaving 10,254*l.* 19s. 3d., which the directors have disposed of as follows:—They have placed 7000*l.* to the insurance and contingency fund, and carried forward to next account 3254*l.* 19s. 3d., out of which income tax for the past year has to be paid. The reserve fund now stands at 4000*l.*, and the insurance and contingency fund at 11,000*l.* Mr. Richard Carruthers is the retiring director, in accordance with the Articles of Association, and being eligible offers himself for re-election. The auditor, Mr. Harding (of the firm of Harding, Whinney, Gibbons, and Co.), also retires, and offers himself for re-election.

The CHAIRMAN said that, as the report had been in the possession of the shareholders for some days, there was very little left for him to say upon the present occasion. He might remark, however, what was, no doubt, well known to all present, that the war on the part of Brazil with the Dictator of Paraguay had been carried on for three years. He could well understand that when that war was commenced the conviction was on the part of the allies that it would very soon and very satisfactorily terminate. It had, however, proved that the nut had been too hard to crack, for the war had continued, and had been a most serious and grave drain upon the resources of Brazil. The slow progress made created very considerable discontent in Brazil, after the energies displayed in the prosecution of the war. During the last year there could be no doubt that a great deal of dissatisfaction prevailed, and at this critical moment the General-in-Chief made a demand upon the people and Government for a very largely increased payment, to supply him with money and munitions of war. It might, therefore, be readily conceived that great disappointment would prevail; but, under the circumstances, with a heroism which deserved the highest possible praise, the Government and people were determined that, at whatever cost, the war should be prosecuted in such a manner as to bring an early and glorious termination. In the meantime, what had been the result? Trade and commerce, and the industry of Brazil, had been almost sacrificed—every interest, he might say, was blighted, and the currency of the country, which at par was 27*l.*, fell eventually to 13*l* 4*s*, with every prospect of it going down to 10*l.*; but a friend of his, a merchant in Brazil, determined he would not sell a piece of merchandise unless he covered the cost and charges at exchange 8*s* per *l.* He mentioned this to show how public feeling had fallen in Brazil. It was under circumstances such as these that the negotiations of the business in connection with this company had to be carried out, and he thought he should not be considered presumptuous in saying that the statement the directors had laid before the shareholders to-day—showing, as it did, that they were able to pay 10 per cent., free of income tax, and to add 7000*l.* to the contingency fund, and to carry on to the next account 3254*l.* 19s. 3d.—was a matter upon which he thought he might say he fully and confidently offered the shareholders his sincere and hearty congratulations. He considered that, under the circumstances, the result was most excellent, and he felt assured that those who were intimately acquainted with Brazil would come to the same conclusion. (Hear, hear.) He might here mention that when the prospectus of this company was issued to the public there was a declaration to the effect that there was offered a property that would at once yield not less than 10 per cent. He now called attention to the fact, because the operations of the company had extended over a period of two and a-half and bordering upon three years, and the statement had been verified to the very letter. In no instance had the directors submitted results less than 10 per cent. (Hear, hear.) There was another point to which he would call attention—that is, to the financial position of the company, which all would admit was a very important matter. That, he was glad to say, was most highly satisfactory. It had ever been the anxious desire on the part of the directors that this company should be as early as possible independent of bankers, money-lenders, and everybody else; and they were, he was happy to say, in that proud position, so that everyone connected with the company could lay his head upon his pillow without any anxiety with regard to the morrow—more than that, the directors could go into the market and purchase their Cannel, their coal, and everything else, and pay cash for it. That he thought, was a matter, looking at the events which had occurred in this country during the last three years, upon which they might with great propriety congratulate themselves. (Hear, hear.) There was one point more that he would just touch upon, although it affected them but in an indirect manner. He had often been in conversation with parties who had thrown into one mass all the South American States as those ever restless South American republics, without making the distinction that Brazil was a monarchy, hereditary, constitutional, representative, and totally differing in its institutions to the republics that surround it. Its press is free, and although the State religion was Roman Catholicism, still liberty of conscience and action was given to every denomination. What was still more, the monarchy of Brazil was the very reflex of the institution and constitution of this country—the humblest man in Brazil was able, if he possessed the talent, to rise to the highest position under the Government. He named this more especially on this account, because it gave to this company a solidity which it could not possess if the property were placed in any of the South American republics. (Hear, hear.) He moved that the report and balance-sheet be received and adopted.

Mr. HOWARD (managing director) seconded the proposition, which was put and carried unanimously. A resolution was then put, declaring a dividend at the rate of 10 per cent. per annum (free of income tax), for the year 1867.

Mr. HOWARD, in reply to a question by Mr. Smith, stated that the 4000*l.* carried to the reserve fund could not be used for any purpose other than for the equalisation of dividends, while the 7000*l.* was appropriated to an insurance and contingency fund. Upon a previous occasion he entered fully into explanations upon this point, when he stated that one reason for thus adding to that fund was because the works were not insured, therefore there was what might be considered an absolute necessity to set aside a constantly increasing sum out of the profits to meet any contingency that might arise. (Hear, hear.)

The CHAIRMAN said this matter was fully discussed two years since. He thought they had reason to be perfectly satisfied when they considered the proud position the company occupied this day, by exercising economy, and providing themselves with capital to work with, which they had not to begin. They must remember that as soon as the war was terminated, which, no doubt, it would be long

the resources of the country would be developed, and its institutions, now paralysed, would revive; there was no doubt an enlarged demand for the gas of the company would ensue, as, indeed, it did last year, and, therefore, they should be in a position to meet the demand for main lines.

Mr. J. PELLY said, so far from thinking that the accounts carried towards the contingency and insurance fund were excessive, he questioned whether they were really large enough. He advocated that the policy of the company lies in its own insurers.—The CHAIRMAN said that Mr. James, the manager of the works at Rio, was present, and would be glad to afford any information shareholders might desire.

A PROPRIETOR had heard that coal had been found within 20 miles of the company’s works. He would like to know if they were likely to reap any advantage from the coal in the locality?—Mr. JAMES said the nearest coal field to the works was at St. Catherine’s, which was 400 miles distant, and coal had been found in Rio Grande, but that was 800 miles distant. He had never heard that coal had been found in the province of Rio de Janeiro. Rio Grande was a very inaccessible place; but at some future day some advantage might be gained from the coal at St. Catherine’s.

Mr. MACGREGOR (a director) remarked that at present it would cost more to get it than it would from this country, as it was situated in a very remote country.—Mr. HARDING was re-appointed auditor.

Upon the proposal of Mr. J. PELLY, seconded by Mr. R. WILSON, a unanimous vote

only to keep the water that had literally drowned out the previous workers, but would enable them to extend the development of the property upon a scale commensurate with its proved resources. The directors were present at the starting of the engine, and nothing could have been more satisfactory; but as it might be satisfactory to the shareholders to know the opinion of the company's engineers (Messrs. Loam and Sons, of Liskeard) as to its effectiveness and capabilities, he would read their report, which was as follows:—

April 7.—At your request, I have much pleasure in reporting for the general meeting on this engine, its performance and capabilities. It is a first-class 80-in. cylinder engine, and although second-hand it is quite equal to new—in fact, it is practically new, as except the cylinder, which is very good, all the vital parts are new—piston, cylinder, bottoms, nozzles, valves, gear, condensing work, and steam and exhaust pipes, &c. We have also thoroughly repaired the three boilers and outfit; and in connection with this we have taken down and rebuilt the engine-house, loadings, and boiler flues, in a substantial manner, suited to the power and requirements of the engine. The outlay has been of necessity heavy, but it is not half that of new work of this class. It has also been longer in hand than was first calculated upon, but the time originally fixed was too limited for the making of what is virtually a new 80-in. cylinder engine; and there was also a delay in the delivery through the detention of the vessel from bad weather. Respecting the performance of the engine, we are pleased to say it is in every respect all that we could wish. It has been working now a month, and making regularly nine strokes of 11 ft. each per minute, with the utmost smoothness and steadiness. At this rate, and with the old pitwork alone, it has pumped out 23,000,000 gallons of water, and drained the mine to the 40 fathom level. It is at and above this point that the largest explorations and greatest quantities of water are. We shall now remove the old pitwork and fix the new plunger, which, with the diminished accumulation of water, will enable us to fork to the bottom of the mine more easily and rapidly. Respecting the capabilities of the engine, upon which the future effectual development of the mine must greatly depend, we can speak with confidence. The new pitwork will be 19 in. instead of the old 14, which will increase its effect upwards of 75 percent; this is of the utmost importance. It will give complete mastery of the water, and secure its speedy fork after stoppages, thus ensuring the uninterrupted sinking of the shaft. The power of the engine is equal to this 19 in. lift 160 fms., or 75 fms. below the present bottom level, and will only require an additional boiler when the increased depth shall require the power. You thus see that with the mine in fork only about half the engine power will be required, and, taking the winter speed of the engine to pump the greatest quantity of water at five strokes per minute, it will be only half its effective maximum speed. You have now, in fact, for the first time in the history of the mine, a sufficient and effective engine for its drainage, and one that will also work economically. Looking at the large quantity of water to be pumped from the mine, it will be well to consider, when the mine is in full working order, its utilisation by pumping for winding and crushing, instead of, as an auxiliary to, the present steam-wind and crusher.—LOAM AND SON, Engineers.

The CHAIRMAN then proceeded to state, that to the practically inexhaustible quantity of the ore which the mine had been proved to contain, he might add, that, besides the copper ore, almost any quantity of muriatic could be raised, for which there existed a ready market at remunerative prices—indeed, there were firms who were anxious to contract for any quantity. This, he need hardly say, was a great feature in favour of the speedy success of the mine. (Hear, hear.) Capt. Richard Pryor, to whom had been entrusted the conducting of the mine's affairs, was associated with its management during the last few months of its former working. Capt. Pryor was now present, and would be glad to afford the shareholders any additional information they might desire. He (the Chairman) believed Capt. Pryor regarded it as a very valuable property, and that it possessed elements of success second to very few in Cornwall. It possessed the Devon Consols lodes, which, *per se*, was a fact, the prospective importance of which it was impossible to over-rate; and fortunately—through the kindly interposition of Mr. Warington Smyth—they had been able to make a most favourable arrangement with the Duchy in respect of the dues, whereby they had been reduced from 1-16th to 1-20th. The best proof he could give as to his opinion of the property was the large interest he held, and, at the same time, that should be accepted as an assurance that he would continue to do everything to make New Great Consols a speedy and permanent success. (Hear, hear.) He moved that the report and balance-sheet be received and adopted.

Mr. WARD seconded the proposition.

Captain RICHARD PRYOR, replying to enquires from different shareholders, stated that he had let several tribute pitches, at about 10s. in 17.; and he hoped during the ensuing year to be able to set many more, and shortly to return from 120 to 200 tons of ore monthly; but as soon as the bottom levels could be resumed he hoped to sample something like 300 tons monthly. They had worked some ground in the 75, but the old company got some very rich ore from the 52, as would be seen by a reference to the Ticketing Lists of 1863.

The CHAIRMAN said if their ore realised only half the price of 20 tons at that sale, New Great Consols would be one of the most profitable mines in Cornwall. Capt. PRYOR further stated that the former workers saw but little of the bottom level, because, as the Chairman had stated, they were drowned out, owing to the inadequacy of the machinery.

The CHAIRMAN said they had sold 100 tons of muriatic to parties at Swansea, by whom they had been treated most unfairly. He did not wish to use harsh terms, or he might call it by some other name. The price, however, at which that muriatic was sold left a profit of 60% on the 100 tons.

Capt. PRYOR said there were 150 tons at surface of better class ore.

The CHAIRMAN said that in the last year's working ore to the value of 10,000,000 was raised. As the property was capable of producing almost any quantity of ore, the slightest improvement in its quality would prove of material consequence.

Capt. PRYOR said that altogether apart from the present workings there was a north lode, which was also another of the Devon Consols lodes.

A SHAREHOLDER said that as the New Great Consols was in such close proximity with the most profitable mines in this country, and that it possessed the same lodes, which had returned for many years immense quantities of ore, he certainly could see no reason whatever why, at no distant date, it should not become a very successful enterprise.

Mr. HOLLANDS asked when the 75 fm. level would be reached?—Capt. PRYOR hoped to reach that point in about six weeks hence. As soon as the mine was got thoroughly in fork the engine would keep the water easily at 3½ strokes per minute. Of course, the principal object in opening out the mine at deeper levels was to return or of an improved quality. There was an immense lode, which would produce any quantity of ore; but he believed, as did everyone who had seen it, that at deeper levels the quality of the ore would very considerably improve. But there were two lodes, both of which were Devon Great Consols lodes, and that to the south could be cross-cut at a moderate expense; there was also a lead lode, which presented very kindly features. It had never been opened upon the north or south of the copper lode. At the next level it could be driven on from the engine-shaft.

Mr. HOWLETT enquired when it was thought the returns would meet the cost?—Capt. PRYOR hoped as soon as the bottom levels were got into working order. During the last working the mine paid its way for the last few months, and the lode began to present an improved appearance, and was producing a better quality of ore than in the upper levels.

The CHAIRMAN said the bottom of the mine had not been seen for five years; and at the time the last workers were compelled to suspend operations it was found that the general character of the mine was improving; and in the 61 fm. level the ore part was 6 ft. wide, presenting a greatly improved appearance. Such, indeed, was the opinion about the mine then that it was selling in the London market at the aggregate value of 50,000.

A SHAREHOLDER said that he was acquainted with one shareholder in the old company, who refused 50 per cent for 600 shares.

The CHAIRMAN said the general opinion entertained at that time could not be better represented by quoting the opinion (which he had already done) of Mr. J. Y. Watson, F.G.S., who, in 1863, believed it would be a very fine mine, if properly developed.

Capt. PRYOR said that at the time the mine was last worked the process of extracting the silver was not known. The first firm who discovered the process was Messrs. Sims, Willyams, and Co., who extracted no less than 7000 ozs. of silver from this ore.

Mr. FLETCHER, who said that he was a shareholder in the old company, enquired the greatest depth at which the lode had been seen?—Capt. PRYOR said it had been seen at the bottom of Broad Gate shaft, which was 8 fms. deeper than the engine-shaft in New Great Consols, and there a better quality of ore could be traced. As soon as the shafts were opened they would be able to return nearly as much ore as from the old mine.

The CHAIRMAN said that was in a portion of the property for which the late adventurers paid a considerable sum of money. He might add that Mr. Warington Smyth had a very good opinion of the mine, and as an additional evidence of its value he might mention that among others well-known smelting firm at Swansea had been desirous of purchasing the property.—After some further discussion, the report and balance-sheet were received and adopted.

Mr. HOLLANDS asked Capt. PRYOR if he saw any reason why the Devon Great Consols lodes in New Great Consols should not prove as profitable as in the former mine?—Capt. PRYOR said he saw no reason whatever why the side lode should not prove equally as rich as it had done in Devon Great Consols.

It was unanimously agreed to make a call of 2s. 6d. per share. The auditor (Mr. Warwick) was re-elected. Unanimous votes of thanks were passed to the Chairman, directors, and manager.

The CHAIRMAN expressed his confident belief that at the next meeting he would be in a position to congratulate the shareholders not only upon the satisfactory progress that had been made, but also upon the fact that they had commenced a long career of success. (Hear, hear.)

The meeting then separated.

#### ANGLO-BRAZILIAN GOLD MINING COMPANY.

The fifth ordinary general meeting of shareholders will be held on Tuesday. The report to be submitted states that the directors regret that the result of the past year's operations will not enable them to recommend the declaration of a dividend, but Capt. Treloar's opinion of the ultimate success of the company remains unchanged. The difficulties against which the company have hitherto had to contend have been—the scarcity of force, consequent upon the war with Paraguay, which has necessarily restricted the company's operations—so much so that the reportedly rich portions of the mines have not yet been reached—and the decline in the auriferous quality of the stone obtained. Upon these points Capt. Treloar makes the following highly encouraging remarks:—"Though the lode at Dawson's canoa and the Buraco Seco has declined (temporarily, I believe), and we have not hitherto struck any of the great canoas, yet the mine is so well opened, such an extent of the lode generally laid bare, and so much machinery erected, that we could more than pay cost without the aid of canoas had we but sufficient force to man the different points." The intelligence received by the last mail regarding the war announcing the success of the allies, and reviving hopes of a speedy termination of the struggle, leads to the conclusion that the necessary force for thoroughly prosecuting the works will shortly be available.

The report of Capt. Treloar states that though they are not making profits, still the mine is highly promising. The main part of the property—the Fundao—is yet wholly untried, and it will remain so till drained by the deep shaft, but the latter is advancing not so fast as he could wish for want of force, but still advancing in this direction.

The report of the superintendent (Mr. F. S. Symons) states that he had hoped, and his hopes were participated in by all connected with the concern, that the results to date would have been such as to have borne out the data that

had been stated in former reports. Such had not been the case; yet when they looked at the large bodies of auriferous lodes that have been developed, that fluctuations in yield have constantly occurred in the stone from these mines, even before they became the company's property, they are in no position yet but to state that the property is one of high promise, and likely to give most remunerative returns. In a quartz mine, where stone has to be broken and raised by hard manual labour, where the more hands are employed the greater are the results obtained, such a want as that of force affects the interest of the concern vitally, and until this want is remedied great things cannot be attained. Certainly, if they had given much higher wages, the force might have been increased, but, once raise the price of labour, it becomes almost an impossibility, without detriment, to again lower it. Taking this weighty matter into consideration, taking also into consideration the fact that on the cessation of hostilities against Paraguay an influx of hands might be expected, it was determined not to alter the original standard, and they have prosecuted the arduous labours in an economical manner as possible, being buoyed up with the hope that the past want of hands will not be felt in the future. The heavier dead works of the establishment will be much less than in any previous one. Should the mine cost be heavier, they will at all events have stone to pay for the increased outlay. They have powerful stamping machinery, that can reduce much more than sufficient stone to leave a handsome profit. The shafts are down to the lode, and tram-roads laid. Whims are erected, and they have dwellings for a larger force than at present employed, so that they commence the year 1868 with good hopes of a favourable result, seeing that so much heavy dead work has been completed.

#### FOREIGN MINING AND METALLURGY.

The exports of coal from Belgium declined last year to 3,564,364 tons, as compared with 3,971,772 tons in 1866, showing the rather considerable falling off of 407,408 tons. The present year does not open better than 1867 finished, the exports of coal from Belgium in January having experienced a further decline as compared with January, 1867. Thus, while the exports of Belgian coal amounted in January, 1866, to 345,113 tons, and in January, 1867, to 284,314 tons, they declined in January, 1868, to 267,171 tons, presenting a decline of 17,143 tons upon January, 1867, and of 77,942 tons upon January, 1866. It is almost needless to add that the decline is attributable to the diminished demand from France, for France is almost the sole outlet for Belgian coal. The Low Countries formerly took a certain quantity of Belgian coal, but deliveries to that quarter of Europe are becoming insignificant, and have a tendency to disappear altogether. Thus, in January, 1865, the Low Countries took 19,000 tons of Belgian coal; in January, 1866, this total declined to 14,256 tons; and in January, 1867, to 7478 tons; while in January, 1868, it was only about 4000 tons. The exports of coke from Belgium also declined from 47,622 tons in January, 1867, to 38,898 tons in January this year. The Charleroi and Liege markets have a slightly better tendency, several orders having arrived, not only for domestic coal, but also for all-coming coal for industrial purposes; the situation, nevertheless, remains a difficult one. Certain disturbances which had arisen in the Charleroi basin have, happily, terminated. The basin of the Couhant de Mons suffers the most from depression; transactions continue restricted, and the stock is considerable. Prices reflect the state of affairs, important reductions being made in the case of inferior qualities. For inferior qualities there is no clearly determined quotation. Freight rates remain without change; the question of a reduction does continue to be agitated by boat-owners.

We note a few miscellaneous facts. It appears from the last report presented to the shareholders in the Rulhe Collieries Company (Aveyron) that the extraction of coal effected by the company in 1867 amounted to 34,320 tons, showing an increase of nearly 4000 tons as compared with 1866. The average sale price rose last year, and an important saving was effected in the cost price. The shareholders approved the accounts presented, and adopted a series of resolutions, sanctioning a fusion of the company with the new Aveyron Collieries and Foundries Company (Decazeville). The consumption of gas would appear to be greatly extending in Paris. Thus, whilst the Parisian Company for Lighting and Heating by Gas sold 56,042,640 cubic metres of gas in 1857, the corresponding total for 1867 was 136,569,762 cubic metres, the result being that while the shareholders received a dividend at the rate of 9 per cent, per annum for 1857, the corresponding dividend for 1867 was obtained at a somewhat cheaper rate in the current year. In consequence of the increased quantity of gas made last year by the company the production of coke was also largely augmented; a quantity which remained on hand at the close of 1867 was, however, only about the same as at the close of 1866. The use of coke for domestic purposes developed itself more and more. The sum derived by the company from the sale of coke last year was 374,880; gas tar produced last year 33,000, instead of 26,240; and ammoniacal liquor 11,360. Instead of 10,200. It appears that certain local mining companies have offered an additional subvention for the construction of the long-talked of, but not yet executed, Granadilla and San Juan de las Abadesas Railway (Spain).

The Belgian iron trade presents little material for comment this week. Meetings are announced as follows:—Vieille Montagne Zinc Mines and Foundries Company, April 25, at Angleur; Belgian Collieries Company, April 26, at Mons; Sardo-Belgian Mining and Metallurgical Company, April 29, at Liege; Sars-Lonchamps and Bouvy Collieries Company, April 30, at St. Vaast; North of Charleroi Colliery Company, May 2, at Brussels; Sambre and Meuse Mines and Ironworks Company, May 4, at Brussels; Niederschbach Mines and Foundries Company, May 4, at Brussels.

The Committee of French Forgemasters has announced that the deliberations of the Consultative Committee of Arts and Manufactures on the question of warrants will have no other result than the rendering the conditions of temporary admissions more severe. This result does not completely satisfy French industrialists, who would like—at any rate some of them—to see the system of warrants suppressed altogether. The state of the French iron trade has not varied materially; business continues scarce and prices are comparatively unremunerative. At St. Dizier some lots of good charcoal-made pig for refining have been dealt in at 41, 5s. 8d. to 47, 6s. 6d. per ton, but these terms are exceptional, and only apply to small orders. In the case of affairs of a certain importance a reduction would be obtained of 1s. 8d. to 2s. 6d. per ton. Iron has been comparatively neglected by the French markets. The report presented to the shareholders in the Loire Mine Company indicated a prosperous state of affairs upon the whole. The profits of 1867 amounted to 62,691, which admitted of a dividend at the rate of 12s. per share, or 10s. per share more than was distributed last year. Meetings are announced as follows:—Grand Combe Mine Company, April 18, at Paris; Gelsenkirchen Collieries Company, April 20, at Paris; Moselle Colliery Company, April 29, at Paris; Belmez Colliery and Metallurgical Company, April 20, at Paris; Aveyron Collieries and Foundries Company, April 24, at Paris; Societe Nouvelle des Forges et Chantiers de la Mediterranee, April 28, at Paris; Cauchy-a-la-Tour (Pas-de-Calais) Mines Company, April 28, at Lille; Vienne Metallurgical Company (Limited), April 30, at Paris; Carvin Colliery Company, May 3, at Lille; and Centre du Fleau Colliery Company, May 4, at Paris.

The production of coal effected last year at the Aubin Mines by the Orleans Railway Company amounted to 174,942 tons, of which 40,300 tons were consumed by the company's traction service, while 26,098 tons were sold to the public, and 108,544 tons employed for forging purposes.

The company manufactured in 1867 at its Aubin works 25,882 tons of rails, which were employed partly in the renewal and maintenance of the old, and partly in the establishment of the new lines undertaken. The Beaune

metalliferous mines, worked by the company near Villefranche, continued to make progress last year; the mines yielded last year 626½ tons of argenticiferous minerals, which produced 12,171; this sum notably exceeded the cost of exploration and extraction. Altogether, the financial results of the working of the Aubin undertaking and the accessory establishments were favourable last year. It may be added that in 1867 the Orleans Railway Company carried 43,995 tons of coal to Paris, as compared with 19,373 tons in 1866, and 13,371 tons in 1865. It appears that, after all, the Orleans Company has failed to become a purchaser of the Decazeville Mines and Ironworks, the parties having failed to come to terms at the last moment. The supply of coal is certainly a grave element in the management of the Orleans Company, seeing that it now consumes annually 200,000 tons.

The French copper markets continue firm. At Havre some considerable affairs have been concluded, 89 tons of disposable having been dealt in at 76l. to 77l. per ton, Paris conditions; 135 tons to be delivered at the close of April have brought 76l. to 77l. 10s., and 122 tons to be delivered at the end of May 77l. to 78l. per ton. At Paris, Chilian bars have risen from 75l. 10s. to 77l.; ditto in Ingots from 76l. 10s. to 80l. per ton; Corcoro minerals making 77l. per ton. At Marseilles the amount of bush-mine has been somewhat limited, but, nevertheless, a slight advance has been noted in the article. The good tone of the article in France and England is reflected on the various German markets; there has been a certain return of activity on the Hamburg market, where copper had been for some time in comparatively moderate demand. We have already made known the result of the public sale of tin held at Rotterdam; a letter on the subject says—"It was generally believed that the 51,089 Ingots offered at the sale would be slowly taken off from 53½ lbs. to 54 lbs., but the surprise was great when a price of 54½ lbs. was announced, and it was not without hesitation that 55 lbs. were offered for the 10,600 Ingots, which were alone disposed of, the surplus, or 40,489 Ingots, being withdrawn from the sale. The direction of the Society of Commerce has not yet made known its intentions in presence of this circumstance, but as it appears for the present decided not to sell below 55 lbs., some parties are endeavouring to depress the market as much as possible, so as to annihilate as far as they can the effect produced by the result obtained. Success does not appear to crown their efforts, as since the day of sale an upward movement has prevailed. Thus 500 Ingots of Banca have obtained 55½ lbs.; 1400 blocks, 55½ lbs.; and finally 3800 blocks have made 56½ lbs.; the market closing with a quotation of 56½ lbs., a price which had not been attained for some time past. Billiton has followed the upward movement, and is quoted now at 55½ lbs." The Paris tin market has been firm, and prices have displayed an upward tendency; Banca has made the sum of 99l. to 99l. 10s.; Straits, 97l.; and English, 96l. 10s. to 97l. There has been no sensible modification in the official quotation of the German markets; nevertheless, prices have hardened, and display a tendency upwards. There is little change to note with regard to lead; at Paris and Marseilles the tone of the article is satisfactory, and previous prices have been maintained with firmness. The price of zinc has displayed little or no change at Paris; rough Silesian has made 21l. 12s.; zinc from other sources, 21l. 8s.; and rolled Vieille Montagne zinc, 28l. per ton. Advice from Hamburg with respect to zinc present little interest; the market has been quiet, and there has been no trans-action worth mentioning. At Breslau the aspect of the market has been a little less animated; nevertheless, the general tendency of business is still rather good, supplies being rather restricted.

A rather important contract is announced by the French general

administration of telegraphic lines, tenders being invited for the supply of 1500 tons of galvanised iron-wire. The quantity is to be divided into six lots of 250 tons each.

#### SALT BEDS OF NEVADA, U.S.

[From our Correspondent.]

The salt beds constitute not only a notable feature in the chorography, but also an important item in the economical resources of Nevada. As salt is used to a great extent in the calcination or chloridising of silver ores, all ores taken from below the permanent water level requiring from 5 to 10 per cent. of salt in their reduction. There are a number of these salt fields in different parts of the State; they, like the alkali flats and mud lakes, being confined to the valleys and plains, in which they cover the points of greatest depression, the most of them being adjacent to or encompassed by a belt of alkali lands. The heavier deposits are, no doubt, of

# The Sao Vicente Mining Company (LIMITED).

CAPITAL £50,000, IN 10,000 SHARES OF £5 EACH.

The liability of the shareholders is limited to the amount of their shares, the company being registered under the Companies Acts, 1862 and 1867, with limited liability, and the shareholders will have the option of converting their share certificates into share warrants (scrip), such share warrants being transferable without any transfer deed by the delivery of the share warrants (scrip).

Deposit for Registered Shares—5s. per share on application, and 5s. per share on allotment.

Deposit for Share Warrants (Scrip)—5s. per share on application, and £4 15s. per share on allotment.

The dividends will be paid in proportion to the amount paid up on the shares or share warrants.

**HENRY HAYMEN, Esq.—CHAIRMAN,**

Chairman of the Don Pedro North del Rey Gold Mining Company (Limited).

**BANKERS—THE IMPERIAL BANK (LIMITED), 6, Lothbury, London,**

**SOLICITORS—Messrs. WILKINS, BLYTH, and MARSLAND, 10, St. Swithin's-lane, E.C.**

**AGENTS—Liverpool—Messrs. J. BRAMLEY-MOORE and Co. Brazil—Messrs. JOHN MOORE and Co.**

**BROKER—JOHN H. GOLDING, Esq., 3, Warnford-court, Throgmorton-street, London, E.C.**

**SECRETARY—Mr. FRED. W. SMITH.**

**TEMPORARY OFFICES,—12, BISHOPSGATE STREET WITHIN, E.C.**

Full prospectuses, with forms of application, reports, &c., &c., can be obtained at the offices of the company, or of the bankers, solicitors, brokers, and agents in Liverpool.

## THE SAO VICENTE MINING COMPANY (LIMITED).

The directors have the satisfaction of announcing that arrangements have been made with Captain THOMAS TRELOAR, the Consulting Engineer of the Don Pedro North del Rey Gold Mining Company (Limited) to act as CONSULTING ENGINEER to HENRY HAYMEN, Chairman.

## THE SAO VICENTE MINING COMPANY (LIMITED).

TEMPORARY OFFICES,—12, BISHOPSGATE STREET WITHIN, LONDON.

The LIST OF APPLICATIONS FOR SHARES will be CLOSED for LONDON APPLICANTS on WEDNESDAY, the 22d instant. COUNTRY and FOREIGN APPLICATIONS will be RECEIVED up to and including SATURDAY, the 25th instant.

HENRY HAYMEN, Chairman.

### Mining Correspondence.

#### BRITISH MINES.

ABRAHAM CONSOLS.—J. Vivian, April 16: In sinking No. 2 shaft the lode is opening larger, and shows indications of an improvement; we have taken good specimens of tin from it this week. The rock about it is more promising for tin.

BEDOL-AUR.—H. R. Harvey, April 16: T. Jones's pitch is yielding about 10 cwt. per fathom, Leigh's pitch about 7 cwt. per fathom, J. Jones's pitch 5 cwt. per fathom, and Oares's pitch 5 cwt., of lead ore per fathom. There is no change in the workings at the bottom of the mine.

BOTTLE HILL.—J. Eddy, April 16: The south lode, west of shaft, in the 24 fm. level, is about 3 ft. wide, and producing good work for the lode. We have found the ground here rather harder for working this last week. The lode east in the same level is about the same as to size and quality as when reported last.

—Main lode: The lode in the 24 fm. level is from 5 to 6 ft. wide, and turning out better quality tin-stuff than it has for some time past. The lode in the 12 fm. level is about 5 feet wide, and still continues to yield good stamp work.

BRONFLOYD UNITED.—T. Kemp, April 15: The men have completed their bargains to put the shaft down 3 fms. under the 6s, and I have again let them 6 ft., or to cut the south wall of the lode, at 12 ft. per fathom. The lode west of cross-cut in the 6s continues without change, and is worth from 2½ to 3 tons per fathom. The lode in the 52 fm. level, east of Barton's cross-cut, is poor, and the ground rather stiff for progress. The stopes under the 52 are producing on an average 20 cwt. of ore per cubic fathom. The mine is looking well throughout.

BWADRIN CONSOLS.—R. Northey, April 11: We have resumed the driving of the 42 west; no change to report. We have cross-cut north in the 35, but, having been satisfied that no more lode stands in that direction, we have resumed driving west on its course. No change in the 25 since I last reported. The lode in the 10 is as last reported. The rise in the back of the 10 fm. level is worth 1 ton per fathom. The stopes are producing their usual quantities of ore. The water for dressing has become very little, but we are doing as much as we can in that department, and hope to sample on Thursday next 50 tons of ore. We are busy about the cutting and other work for the line of new rods, which work will be carried on without delay.

BWLCH CONSOLS.—R. Northey, April 13: The lode in the 30s without change since last reported. The stopes in back of this level yield their usual quantities of ore, and are likely to do so, as it is all lead-bearing ground from this point up to surface. The lode in the 40 is 1 ft. wide, carrying spots of lead. The stopes in the back of this level will average 1 ton 10 cwt. per fathom. The lode in the 50 is 3 ft. wide, and worth 1½ ton per fathom. The lode in the 60 is 3 feet wide, and worth 8 cwt. per fathom. The lode in the 70 is 1 ft. wide, and worth 12 cwt. per fathom. We are going on well towards another sampling, and shall sample on Thursday next, the 16th Inst., 55 tons of the usual quality ore.

CAPE CORNWALL.—R. Pryor, F. Hosking, April 15: The lode in the 100, east of engine-shaft, continues to improve in appearance and character, and the end is letting out more water. The 70 fm. level cross-cut men are engaged in putting in air-pipes, which will push on with all speed, in order that no time may be lost in cutting the caunter lode.

CARADON CONSOLS.—S. Bennetts, April 14: The lode in the 78 west is from 2 to 3 ft. wide, but somewhat unsettled as yet. A foot of the south part contains some lead black and yellow ore, mixed with fluor-spar, prian and peach. The 6s west lode includes a little more ore than it was last week. The lode in the winze has not altered much.

CARNARVONSHIRE CONSOLS.—John Kitto, April 16: Caed Mawr Pool: The 20 west, on the main lode, is without change since my last report; but the same level driving east, on same lode, has further improved, and is now opening out profitable ground for stopes. At the same level (the 20), driving south towards the clay shaft, the lode has slightly improved, and is now laying open good tributary ground, the best being in the sole of the level, which augurs well for the 30 fm. level.—Pencraig: We have completed the shaft 16 yards below the adit, and have commenced to drive out a level both north and south, in good ore ground, worth from 12 to 15 cwt. of lead per fathom, and judging from present prospects, we shall soon open out some good stopes in this part of the mine; but, of course, this ground will not be available for stoping until the ends have advanced a few fathoms each way from the shaft. The driving of the deep adit level is progressing satisfactorily, being now in about 35 fms. under cover; the end is letting out more water than usual, and the ground is in every way congenial for lead.

CENTRAL SNAILBEACH.—John Kitto, April 16: The sinking of the engine-shaft below the 164 yard level is progressing satisfactorily; now down about 12 yards below this level. The lode in the 164 yard level, driving west from the engine-shaft, is about 4 ft. wide, and looks more promising than I have seen it for a long time; it contains more carbonate of lime than usual, and its general character is such as will warrant the anticipation of a speedy improvement. The lode in the winze sinking below the 164 yard level improves as it goes down, and is now worth about 2 tons of ore per fathom, with very appearance of further improvement; in fact, the prospects altogether are encouraging, and, in my opinion, can scarcely fail to be increasingly so as we progress.

CHANTICLEER.—W. Hooper, April 16: Since my last report, in driving the 110 yard level west of shaft, we have cut what I think to be a cross lode, which is running about 50° to the right that the course of the main lode. It is composed of clay, spar, and fine lumps of ore, and has altogether a very kindly appearance. We have driven 2 yards on it, from which we got about 6 cwt. of ore; and as the lode and ground look so favourable, we shall drive a few yards further on its course.

CRELAKE.—W. Skewis, W. Hooper, April 15: The lode in the rise in back of the 74 west is worth 77. per fathom. The lode in the 62 west was yesterday cut off by a slide, and is not as yet intersected to the west of it. The lode in No. 1 stopes, in back of this level, is 2 feet wide, worth 5½ per fathom; and in No. 2 stopes the lode is 3 ft. wide, worth 12½ per fathom. The lode in the 50 west is 2 ft. wide, but of very disordered character to produce mineral to value. We are still continuing the cross-cut, south, as yet no lode or branch has been met with of any importance; another 2 or 3 fms. should prove this to our satisfaction. The lode in No. 3 stopes, in back of this level, is 3 ft. wide, worth 13½ per fathom. The lode in the 40 west is 1½ ft. wide, composed of mundic, spar, and copper ore. In No. 2 cross-cut south, at this level, we have intersected two branches, about 6 to 8 in. wide, containing spar, mundic, but no copper to value. From the increase of water now at the end, we think that there is still more lode to be met with. The lode in No. 3 stopes, in back of this level, is 2 ft. wide, worth 11½ per fathom. In the 28 west the lode is 2 ft. wide, containing mundic, capel, and copper ore, worth 4½ per fathom. The lode in No. 2 stopes, in back of this level, is 2 ft. wide, worth 8½ per fathom; and in No. 3 stopes, the lode is 2½ ft. wide, worth 11½ per fathom. There is no change in the pitches.

CWM ERFIN.—April 14: We continue to drive on the north part of the lode in the 10, where we are breaking some very good work. The branch is 9 inches wide, and is worth 1 ton of lead ore per fathom. The lode in the deep adit level, going east of the boundary, is still open and ugly, composed of clay-slate, veins of quartz, and stones of mundic—unproductive of lead ore. The ground is good for progress, the level being now driven at 47. 10s. per fm. The lode in the rise over the back of ditto has slightly improved since last reported. We have 24

men employed in the various stopes over the back of the deep adit level, the lode yielding on an average 18 cwt. to 1 ton of ore per fathom. The lode at Taylor's drift, east of the boundary, is 2 ft. wide, composed of killas and spots of mundic; the wall of the lode is flat, and anything but promising. We are cross-cutting south in this level, east of the slide, to prove whether or not any part of the lode has been thrown in that direction. The stopes over the back of Taylor's drift continues to open out very satisfactorily; we have 16 men employed in the same, the lode varying from 3 to 9 ft. wide, and will produce 1 ton of lead ore per fathom. Taylor's drift, going west, has been communicated with the old men's workings, which we find to be principally filled up with deads, or poor stuff. We have about 4 fms. of ground to rise through, when we shall be able to clear sufficient deads as to be able to work some of this ground to advantage. Our drawing and dressing are being carried on with good spirit, and we have made good progress towards our next sampling.

DEEP LEVEL.—April 15: The lode in the deep adit level, west of junction, on Pant-y-Go vein, is about 20 in. wide, principally composed of spar, and showing strong spots of blende, in hard ground. In the deep level, going south-west on deep level vein, the lode is about 2 ft. wide, composed of spar and limestone, and yielding 14 cwt. of lead ore per fathom. The vein is looking more promising than it was, and we hope it will open out some productive ground, as the old men's workings, which we find to be principally filled up with deads, or poor stuff. We have about 4 fms. of ground to rise through, behind the present end, is 18 in. wide, producing 10 cwt. of lead ore per fathom. There is no change to notice in the cross-cut at the 24, in the bottom of Eytton shaft, driving north towards Pant-y-Go vein. The 17½ yard level, west of Pant-y-Go shaft, on Pant-y-Go vein, is still in old workings above, and below, and before us. The vein in the old workings, where we are clearing the level, at present is small, being about 8 in. wide. We are very sorry that we have not yet been able to find the bottom, near the end of the old men's workings in this direction. It appears that they have worked out this vein to a much greater length and depth than we expected. At the Trustees' shaft we have got to the bottom of the old men's shaft, which is 108 yards deep below the surface; the bottom of the shaft is limestone. We have thought it advisable to drive the old men's cross-cut north to Pant-y-Go vein, to see what distance the vein is from the shaft, and also to see if the vein is worked away in that direction. There is nothing new from the old pitches; we set all the ground we could on the shaft. We sold 45 tons of ore at Holywell, on Thursday, at 117. 15s. 6d.

DEVON AND CORNWALL.—Captain Neil, April 14: George and Charlotte: The lode driving west of cross-cut is producing good stones of ore.—William and Mary: The lode in the 34 east is worth 2 tons of ore per fathom. The lode in the 34 west is still worth 8 tons of ore per fathom.

EAST BOTTLE HILL.—J. Eddy, April 16: We are continuing our driving of the cross-cut on No. 1 or copper lode; the ground has now become easier for driving, the water very much increased in the cut, and strongly mineralised. I believe we are very near the large cross-course, east of which I expect to meet with a good lode. I am happy to state that our north lode has very much improved both in size and quality; now turning out some rich work for tin.

EAST CARN BREA.—I. Richards, April 14: The lode in Thomas's engine-shaft is 15 in. wide, consisting of quartz, mundic, fluor, and a little copper ore.

—Thomas's Engine-shaft.—No. 3 Lode: In the 80 east the lode is 1½ wide, composed of capel, quartz, mundic, fluor, and stones of copper ore. The lode in the 80 west is 2 feet wide, and worth 1 ton of copper ore per fathom.

The lode in Williams's cross-cut, on the 80 fm. level, west of Williams's cross-cut continues favourable for progress. The lode in the 50, east and west of Williams's cross-cut, is small and poor. The lode in the 40 west is 15 in. wide, and worth 2 tons of copper ore per fathom.

EAST EAST BOTTLE HILL.—J. Eddy, April 16: We are continuing our driving of the cross-cut on No. 1 or copper lode; the ground has now become easier for driving, the water very much increased in the cut, and strongly mineralised. I believe we are very near the large cross-course, east of which I expect to meet with a good lode. I am happy to state that our north lode has very much improved both in size and quality; now turning out some rich work for tin.

EAST FARNHAM.—J. Eddy, April 16: We are continuing our driving of the cross-cut on No. 1 or copper lode; the ground has now become easier for driving, the water very much increased in the cut, and strongly mineralised. I believe we are very near the large cross-course, east of which I expect to meet with a good lode. I am happy to state that our north lode has very much improved both in size and quality; now turning out some rich work for tin.

EAST GUNNISLAKE.—J. Bray, April 16: There is no change in the 36 cross-cut. The lode in the shallow adit is 6 feet wide; it is composed of spar, and mundic, disseminated with ore throughout a fine-looking lode. The tributaries are working with good spirit, and are getting good wages. The end on the Impaham lode continues poor; it is at present disordered by a slide.

EAST ROSEWARNE.—C. Glasson, April 9: In King's shaft, sinking below the 105 the lode is 12 in. wide, worth 77. per fathom. In the 105 west the lode is 8 in. wide, producing stones of ore, but not enough to value. In the 105 east the lode is 12 in. wide, worth 4½ per fathom. In the 95 west of shaft, the lode is 12 in. wide, worth 77. per fathom. In the 95 east of shaft, the lode is 15 in. wide, worth 4½ per fathom. In the 85 west of shaft, the lode is 12 in. wide, worth 87. per fathom. The stopes in the back of the 95, east of shaft, are worth 67. per fathom each. Three stopes in the back of the 85, west of shaft, are worth 77. per fathom each.

EAST ROSEWARNE.—C. Glasson, April 16: There is no change in the 36 cross-cut. The lode in the shallow adit is 6 feet wide; it is composed of spar, and mundic, disseminated with ore throughout a fine-looking lode. The tributaries are working with good spirit, and are getting good wages. The end on the Impaham lode continues poor; it is at present disordered by a slide.

EAST ROSEWARNE.—C. Glasson, April 9: In King's shaft, sinking below the 105 the lode is 12 in. wide, worth 77. per fathom. In the 105 west the lode is 8 in. wide, producing stones of ore, but not enough to value. In the 105 east the lode is 12 in. wide, worth 4½ per fathom. In the 95 west of shaft, the lode is 12 in. wide, worth 77. per fathom. In the 95 east of shaft, the lode is 15 in. wide, worth 4½ per fathom. In the 85 west of shaft, the lode is 12 in. wide, worth 87. per fathom. The stopes in the back of the 95, east of shaft, are worth 67. per fathom each. Three stopes in the back of the 85, west of shaft, are worth 77. per fathom each.

EAST WHEAL GRENVILLE.—G. R. Odgers, Wm. Bennetts, April 11: The lode in the engine-shaft, sinking below the 110, is 18 in. wide, which has very much improved; from the appearance of it to day it will produce 2 tons of good copper ore to the fathom; this is the best thing we have seen in the shaft since we left the 65 fm. level; therefore, taking this and the 95 east, on the counter, into account, we believe we are not too sanguine in stating that we think these points are likely to lead to something good.

EAST WHEAL GRENVILLE.—G. R. Odgers, W. Bennetts, April 15: The lode in the engine-shaft, sinking below the 110, is looking much the same as we stated on Monday, in fact, no lode has since been taken down, but there continues to be a good lode going down, worth fully 2 tons of good copper ore per fathom; this is a good point. The lode in the 110 east is 20 inches wide, producing a little tin, but not to value; this end we are pushing on with all speed, as we want to get under the junction of the caunter and main lodes. The lode in the 110 west is worth for ore and tin 77. per fathom. The lode in the 95 east is 2½ to 3 feet wide, and worth for tin from 12 to 15 per fathom. The lode here is 12 in. wide, composed of spar, and mundic, jack, &c., but without lead visible to the eye. No. 1 stop, above the 35, measured 4 fms. 0 ft. 2 in., and is re-set to six men, for the month, at 25s. per fathom, and 70s. per ton for ore; the lode here has somewhat improved in the past week, and is worth now 10 cwt. of ore per fathom, and seems inclined to further improvement. No. 2 stop, measured 4 fms. 3 ft. 4 in., and is re-set to six men, for the month, at 70s. per ton for the ore, though the lode is less valuable this week, worth now in places 40s. per fathom.—Wheal Louisa: The sinking here measured 3 ft. only, as the men have been engaged about other things in the shaft, but I may add the shaft is now in a regular course of sinking by six men and three labourers, at 18s. per fathom, stoned 10 fms. below the 60, of which 16 ft. has been sunk. The 60 east has been driven 9 ft. 8 in. in the past month, and is re-set to two men and two boys, for 2 fms., at 5s. per fathom. The lode in this end is now 5 ft. wide, made up of almost all sorts—mundic, jack, peach, white iron, decomposed elvan, red iron, quartz, soft spar, &c., with a little lead, and plenty of water flowing from the lode, and although at present not to value, it is a great, kindly lode. We have now on the mine dressed, and shall sell about the end of the week, about 13½ tons of ore of good quality.

EAST WHEAL GRENVILLE.—G. R. Odgers, W. Bennetts, April 15: The lode in the 10, east of Pridex's shaft, is still very large, containing a large quantity of milaceous iron, &c., and good saving work for tin. The pitches continue to yield the usual quantity of tin.

EAST WHEAL RUSSELL.—W. Richards, April 15: The north lode in the 100, east and west of the cross-cut, will produce 1½ tons of yellow copper ore per fathom. The south lode in the 130 east is 2 feet wide, and very promising, containing quartz, prian, mundic, and good stones of copper ore. There

great cross-course, the ground is favourable for progress, and the end is letting out more water; price for driving 50s. per fathom.

NEW TRELEIGH.—S. Michell, April 16: The lode in the bottom of the new shaft has a good appearance, and seems to be opening as we sink; there is a solid leader of ore through the shaft, and appears to be best towards the western end, inclining in the direction of the ore gone down in the 70. I think the ground is a little more favourable for sinking. The progress in the rising above the 70 is satisfactory, already up over 4 fms., with a promising lode, and when communication to the 60 is completed we shall, I hope, be in a position to raise more ore. There is no change at Nicholson's for the week. I deferred writing until this morning, as I wished to see the lode in the shaft up to the latest before sending away the report.

NEW WHEAL TOWAN.—R. Pryor, April 15: The lode in the adit level, driving west, is 1 ft. wide, composed of mungle, peach, spar, and stones of copper ore. I set the end again on Thursday last, to four men, at 6 ft. per fathom, and no time will be lost in communicating it to the deep adit cross-cut, but in consequence of the air being so dead it has a little impeded the progress of driving.

NORTH DOWNS.—F. Pryor, John Grenfell, April 14: In the 60 west the lode has not been taken down this week, consequently it is of the same value as last reported—20/- per fathom. Two stope in the back of this level are each worth 10/- per fathom. The 50 west is producing a little ore, but not to value. The winze sinking below this level is worth 8/- per fathom. A stope in the back of this level is also worth 8/- per fathom. The rise in the back of this level has improved, worth 8/- per fathom. The 50 west from point of horse, is worth 12/- per fathom. No change to notice in any other part. Our ore sold on Thursday last weighed off 127½ tons, realising 1069/- 3s. 9d.

NORTH POOL.—J. Vivian and Son, F. Clymo, April 16: Main Lode: In the 40, we're off sump, the lode is improving, and yielding copper ore of good quality throughout, and the appearances altogether favour the expectation of an early and much greater improvement. The stope in the back of this level are yielding 1½ ton of very good yellow copper ore per fathom. We hope soon to get 20 tons of ore ready for sale.—Ballarat Lode: In the 40, west of Ballarat shaft, the lode is improving in character, the quartz, which forms the principal ingredient, becoming more friable, and congenial as a matrix for copper; it is also spotted with yellow copper ore.

NORTH RETTALLACK.—G. R. Odgers, J. Harris, April 15: The lode in the adit level north, on the No. 2 lode, is from 15 in. to 18 in. wide, composed of quartz, gossan, &c.

OKEL TOR.—J. Rodda: There is no change in the 80 east, on south lode, except that the ground is a little easier for driving. The part of the lode being carried in the 65, east of Hele's winze, is producing good stones of ore. We shall cut through the lode after driving about 3 fms. further east. The lode in the 65 west has a good appearance, and will produce 4 tons of ore per fathom. The winze sinking below this level is down about 4 fms., and the lode has yielded for the length of this winze (over 12 ft.) 11 tons per fathom; and in the present bottom the lode is equally productive, and looks favourable for the 80 fm. level. The three stope in the back of this level will produce respectively 5, 4, and 3 tons of ore per fathom. The end driving west of the footway winze, on the north lode, in the back of the 65, is holed through to Wilton's old pitch. We have opened a profitable piece of ground here, and the men will be put to stope it forthwith. The stope in the back of the 80, west of Reynolds' winze, will yield 2½ tons of ore per fathom. We have commenced to cross-cut south of the 65, to cut the intermediate and south lodes about 50 fms. west of Hele's winze, which is an object of great importance both for making discoveries of ore and for ventilation. The stope in the 50 are without alteration. We have sampled 260 tons of ore for February and March.

OLD GUNNISLAKE.—H. Rickard, April 15: Michael's shaftmen are engaged in casing and dividing the shaft below the 81 to the 91 fathom level, taking out penthouse, &c., in order to bring the kibbles to the bottom to clear the 91, which will be completed in a day or two. The clearing and securing the 81 west is progressing well on the green, or south lode, opening up good tribute ground as far as seen. We have been into the end of the 71, but the air is so bad we cannot work until a winze from the 71 to the 81 is cleared, which (being choked at present) the men are now engaged in doing. I hope that within a week or 10 days we shall be in a position to set several tribute pitches, the ore being of good quality. In order to give better ventilation, the 61, on the middle lode, is already cleared, and the tramroad laid down 40 fathoms towards Susan's shaft; the whole distance being only 90 fathoms, ought to be pushed on with a full party of men as rapidly as possible, so that the mine might be ventilated before the summer arrives. The engine is working well.

OLD WESTMINSTER.—A. Ede, April 15: There is no change to notice in the 92 fm. level; the lode continues very strong, and letting out a great quantity of water. Also the pitch in the back is as last reported, producing from 12 cwt. to 15 cwt. of lead ore per fm. The lode in the Brannock sump, in the bottom of the 65 fm. level, is worth 25 cwt. of lead ore per fm. The lode in the pitch east of No. 1 sump is producing 1 ton of lead ore per fm. No. 4 sump is sinking to 30 ft. The engine-shaft is worth 12/- per fathom. The lode in the 20 north of Reddipper shaft, is worth 6/- per fathom. The lode in the 20 north 9/- per fathom. The lode in the 10 north has improved, and now worth 10/- per fm. The lode in the 20, south of Sayall's, is worth 4/- per fathom. There is no change worthy of notice taken place in any other bargain, and we are glad to say, on the whole, the mine has improved.

SUMMER HILL.—W. Wasley, April 16: We continue to make fair progress with driving the south-west level, the flat in the end of which is looking very promising, but is not producing any ore at present. I have to-day suspended the driving of the cross-cut from the ore course, as I think we are not far enough to prove the ground in that direction. I have put the men to drive on a branch by the mouth of the above cross-cut. The ground or flat in the level driving east of the cross-cut, north of Hale's shaft, is without any alteration to notice since last reported.

VIGRA AND CLOGAU.—W. J. Holman, April 16: The lode in the bottom of No. 5 shaft, under No. 2 adit west (No. 2 mine), is 5 feet wide, and well mineralised, and good progress is being made in sinking. The lode in the drive east from No. 4 shaft is at present rather small, but looks well. In the stope from same shaft, the lode is 4½ ft. wide, and is producing good stamping stuff. From the bottom of stope under No. 2 level, east of No. 4 shaft, a little visible gold has been broken. The cross-cut south of No. 1 level, and the drive east from No. 1 shaft, are the same as last reported. The Jenny's adit at Vigras Mine is in dead rock. At the old Clogau Copper Mine the work is going on well. The short supply of water at the reduction works has prevented us from working the stamps for the week.

WEST BASSET.—G. Lightly, April 15: In the 154 fathom level, east of Greenhill's shaft, the lode is 4 ft. wide, containing stones of ore. In the 144 east the lode is yielding 2 tons of ore per fm. In the 144 west the lode is yielding 2 tons of ore per fm. In the 75 east, on the middle lode, the lode is yielding 1 ton of ore per fm. There has been no alteration in the past week in the value and character of the lodes at the other points of operation.

WEST BRITON.—W. Rosewarne, April 16: Wheal Strawberry Lode: The lode in the 42 fm. level, west of the cross-cut, is 2½ ft. wide, composed of mungle, quartz, and a little copper ore—a very kindly lode, which will doubtless improve as we get nearer the elvan course. We shall push on this level west as fast as possible, so as to get the water drained down in the western part of the mine, when we shall be able to set a good many tribute pitches. We are clearing up a winze about 15 fms. east of our cross-cut on this lode, which was sunk as deep as the former workers could get with the water in the 20 fm. level, and to-day have broken some splendid stones of yellow copper ore from it; this winze is quite dry, being drained by the 42 fm. level. The lode in the winze sinking below the adit, in Wheal Gooseberry, is 1½ ft. wide, producing a little copper ore. The lode in the 42 fm. level, east of the engine-shaft, is 4 ft. wide, containing some good stones of copper ore, and is improving as we extend east on it. The tribute pitches are without change to notice.

WEST GODOLPHIN.—Joseph Vivian and Son, J. Pope, Jun., April 16: Hope Lode: The water has so far drained off that we are able to drive the 25 fm. level east and west of Paull's shaft without let or hindrance, and have pleasure in saying that the lode is increasing in size and productiveness, so that there is every encouragement afforded for the anticipation which we have entertained of meeting with the continuation at this and deeper levels of the valuable formation of which we have already discovered in the levels above. In the 15, east of Paull's shaft, the lode is improving, being now worth 5/- per fathom. The 8 fm. level is opening through the ground of a profitable character. The stope in the backs are leaving a good profit.—Caunter Lode: In the deep adit level, south-east of Charley's shaft, we have driven 6 feet east to prove whether or not there might be part of the lode in that direction, and having found none, we shall now resume driving on the course of the lode, which is large, and producing a little tin. The tribute pitches in the back of the deep adit, which are let at low tribute, are turning out well. We shall as quickly as possible get the hydraulic engine fixed between the shallow and deep adits, by which we shall be able to develop to a considerable depth the valuable run of tin ground discovered at the deep and shallow adits.

WEST PRINCE OF WALES.—G. Rickard, April 16: The ground in the north adit level cross-cut, driving towards Prince of Wales main lode, remains much the same, and the men are making good progress. Little has been done during the past week in sinking the trial shaft on the above-named lode, in consequence of the men being engaged in raising stone for powder-house, &c. The lode here is over 5 feet wide, showing fine spots of black and yellow copper ore, presenting every indication for a valuable mine in depth.

PROSPER UNITED.—J. Nicholls, J. Hall, W. Gianville, April 15: The 100 east is producing saving work for tin and copper. The 100 west is unproductive, and the stuff will produce about 1½ cwt. of tin to the ton; it contains a deal of mungle, and good stones of black copper ore. I do not think much of the backs are worked away, only run in, the ground being soft. No change in the cross-cut south in the 64 fm. level.

ROARING WATER.—Henry Thomas, April 14: Last Saturday setting being stopped and pay-day, Gillman's engine-shaft is set to nine men at the former price—15/- per fm. for the month; sunk last month 2 fms. 1 ft. 4 in., making the total depth 47 fms. 1 ft. 4 in.; the rock in the shaft has again taken a southerly dip about 10 or 12 in. in a fathom near the bottom of the shaft. A large stream of water is issuing from the north side which is probably proceeding from Grady's lode. The men are working satisfactorily, and earning fair wages.

ROSECLIFF AND TOLCARNE.—R. Pryor, T. Gundry, April 16: We set the following bargains on Saturday last:—The 50 to drive east of the cross-cut, on No. 3 lode, by six men, at 4/- per fathom; we have not as yet intersected the lode in this end east of the great cross-course, but judging from the character of the ground, with the influx of water coming therefrom, we should think we were near the same. This end is being pushed on with all speed in order to reach the lode. The 50 to drive east of the cross-cut, on No. 4 lode, by two men, at 4/- per fathom; the lode in this end is 18 in. wide, composed of mungle, prian, flockan, and spots of lead intermixed. The winze to sink below the 30, on No. 4 lode, by lead, and presenting a good appearance. Our pay and setting passed off very

ROSEWARNE CONSOLS.—J. Nancarrow, R. Knuckey, April 11: At our survey to-day the following work was set:—The 70 to drive south-east on the

caunter, at 7/- per fm.; the lode is worth 4/- per fm. Sarah's shaft to sink below the 30, by six men; the lode yields ore to save. The 20 to drive west, by four men, at 2½/- per fm.; here the lode looks very encouraging, and the part recently driven through has yielded some good ore. We have also set one pitch on the caunter, below the 30, at 12s. in 17, and the ground will soon be drained so as to enable us to set other pitches below the 30. There are three other pitches on copper, and one on tin, at tributes varying from 13s. 4d. to 15s. in 17. Our prospects for copper are more encouraging.

SNAEFELL.—W. Kitto, April 6: Since the general meeting no change of any importance has taken place in the mine. The engine-shaft is now sunk deep enough for a "trip lode" at the 60, which with penthouse, &c., will be completed in a few days, and the sinking continued as usual with the greatest force we can bring to bear on it. The lode in each of the 60 fm. level ends is large and promising, although by no means rich; we can only carry part of it to see its size and character. In the 40 end north we shall, I hope, be in a position to raise more ore. There is no change at Nicholson's for the week. I deferred writing until this morning, as I wished to see the lode in the shaft up to the latest before sending away the report.

NEW WHEAL TOWAN.—R. Pryor, April 15: The lode in the adit level, driving west, is 1 ft. wide, composed of mungle, peach, spar, and stones of copper ore. I set the end again on Thursday last, to four men, at 6 ft. per fathom, and no time will be lost in communicating it to the deep adit cross-cut, but in consequence of the air being so dead it has a little impeded the progress of driving.

NORTH DOWNS.—F. Pryor, John Grenfell, April 14: In the 60 west the lode has not been taken down this week, consequently it is of the same value as last reported—20/- per fathom. Two stope in the back of this level are each worth 10/- per fathom. The 50 west is producing a little ore, but not to value. The winze sinking below this level is worth 8/- per fathom. A stope in the back of this level is also worth 8/- per fathom. The rise in the back of this level has improved, worth 8/- per fathom. The 50 west from point of horse, is worth 12/- per fathom. No change to notice in any other part. Our ore sold on Thursday last weighed off 127½ tons, realising 1069/- 3s. 9d.

SOUTH CONDURROW.—J. Vivian and Son, W. Williams, April 11: King's shaft is now 4 fms. below the 82 fm. level, and the main part of the lode still standing to the south. In the 82 east and west there is no alteration worthy of notice; the same remark applies to the 71 east and west. In the 61 north, on the cross-course, east of King's shaft, the mangle lode has not yet been intersected. In the 61, west of King's shaft, the lode is producing tin, worth about 5/- per fathom. In the tin stope in back of the last-named level the tinstone continues of the same quality. In the 51, east of Old Tye shaft, we are still driving by the side of the lode. In the 51, west of Vivian's shaft, the lode is of the same size and of as highly favourable a character for copper as when last reported. The rise in the back of the last-named level, east of Vivian's shaft is producing copper ore worth about 7/- per fathom. The steam-whim house is fast rising.

SOUTH DARREN.—J. Boundy, Wm. H. Boundy, April 9: The lode in the 130 west is 2 ft. wide, composed of good mineralised killas, copper, and spots of lead ore, and from its appearance we anticipate an early improvement. The lode in the 60 west is 3 ft. wide, containing good copper and lead ore; present value 30/- per fathom, and its appearance indicates further improvement. Good ore ground has been passed through at this point about 28 fms. in length, which has been valued at from 10/- to 30/- per fathom for lead and copper ore; and, judging from present appearances (that is, from the ore ground which has been passed through and gone down in the bottom of the 60), the 70 will, in our opinion, lay open a valuable piece of ore ground. This level (the 70) is being pushed on by six men as fast as the nature of the ground will admit of. The 58 west has recently passed through another cross-course, which has disordered the lode, and at present is poor; however, we are glad to say we are getting into a better stratum of ground, with more water issuing from the end, and presenting indications which promise improvement. Here we wish to remark that we have passed through short cross-cuts. The lode in the 100 west is 3½ ft. wide, and worth for the last assay fully 15/- per fathom. The lode in the 50 west is 20 in. wide, producing good work for tin, worth 10/- per fathom. The lode in the 80 fm. level cross-cut, driving south from Curtis's shaft, we have intersected a branch 8 in. wide, producing good stones of rich quality ore, but have not yet sufficiently opened it to ascertain its value.

WHEAL GRENBURY.—G. R. Odgers, Wm. Bennetts, April 11: The lode in the 130 west is 2 ft. wide, composed of gossan, and yielding a little tin, but not to value. In the 120 west, from all appearance, we have discovered another lode on the south side; we have cut into 2 feet, and no south wall; as far as seen it produces rich tinstone, worth fully 12/- per fathom. The lode in the 150, west of Whitburne's cross-cut, is 2½ ft. wide, composed of spar, peach, and mungle, with lead and copper ore, together worth 5/- per fm.; and, judging from the present character of the lode, we think there are fair chances to expect greater improvement shortly. The stope in back of the 150 fm. level will turn out 1 ton of ore per fathom. The stope in bottom of the 140 fm. level will yield 1 ton of ore per fathom. The stope in the 80 fm. level cross-cut, driving south from Curtis's shaft, we have intersected a branch 8 in. wide, producing good stones of rich quality ore, but have not yet sufficiently opened it to ascertain its value.

WHEAL GRENSEY.—G. R. Odgers, Wm. Bennetts, April 11: The lode in the 130 west is 2 ft. wide, composed of gossan, and yielding a little tin, but not to value. In the 120 west, from all appearance, we have discovered another lode on the south side; we have cut into 2 feet, and no south wall; as far as seen it produces rich tinstone, worth fully 12/- per fathom. The lode in the 150, west of Whitburne's cross-cut, is 2½ ft. wide, composed of spar, peach, and mungle, with lead and copper ore, together worth 5/- per fm.; and, judging from the present character of the lode, we think there are fair chances to expect greater improvement shortly. The stope in back of the 150 fm. level will turn out 1 ton of ore per fathom. The stope in bottom of the 140 fm. level will yield 1 ton of ore per fathom. The stope in the 80 fm. level cross-cut, driving south from Curtis's shaft, we have intersected a branch 8 in. wide, producing good stones of rich quality ore, but have not yet sufficiently opened it to ascertain its value.

WHEAL GRENSEY.—G. R. Odgers, Wm. Bennetts, April 11: The lode in the 130 west is 2 ft. wide, composed of gossan, and yielding a little tin, but not to value. In the 120 west, from all appearance, we have discovered another lode on the south side; we have cut into 2 feet, and no south wall; as far as seen it produces rich tinstone, worth fully 12/- per fathom. The lode in the 150, west of Whitburne's cross-cut, is 2½ ft. wide, composed of spar, peach, and mungle, with lead and copper ore, together worth 5/- per fm.; and, judging from the present character of the lode, we think there are fair chances to expect greater improvement shortly. The stope in back of the 150 fm. level will turn out 1 ton of ore per fathom. The stope in bottom of the 140 fm. level will yield 1 ton of ore per fathom. The stope in the 80 fm. level cross-cut, driving south from Curtis's shaft, we have intersected a branch 8 in. wide, producing good stones of rich quality ore, but have not yet sufficiently opened it to ascertain its value.

WHEAL GRENSEY.—G. R. Odgers, Wm. Bennetts, April 11: The lode in the 130 west is 2 ft. wide, composed of gossan, and yielding a little tin, but not to value. In the 120 west, from all appearance, we have discovered another lode on the south side; we have cut into 2 feet, and no south wall; as far as seen it produces rich tinstone, worth fully 12/- per fathom. The lode in the 150, west of Whitburne's cross-cut, is 2½ ft. wide, composed of spar, peach, and mungle, with lead and copper ore, together worth 5/- per fm.; and, judging from the present character of the lode, we think there are fair chances to expect greater improvement shortly. The stope in back of the 150 fm. level will turn out 1 ton of ore per fathom. The stope in bottom of the 140 fm. level will yield 1 ton of ore per fathom. The stope in the 80 fm. level cross-cut, driving south from Curtis's shaft, we have intersected a branch 8 in. wide, producing good stones of rich quality ore, but have not yet sufficiently opened it to ascertain its value.

WHEAL GRENSEY.—G. R. Odgers, Wm. Bennetts, April 11: The lode in the 130 west is 2 ft. wide, composed of gossan, and yielding a little tin, but not to value. In the 120 west, from all appearance, we have discovered another lode on the south side; we have cut into 2 feet, and no south wall; as far as seen it produces rich tinstone, worth fully 12/- per fathom. The lode in the 150, west of Whitburne's cross-cut, is 2½ ft. wide, composed of spar, peach, and mungle, with lead and copper ore, together worth 5/- per fm.; and, judging from the present character of the lode, we think there are fair chances to expect greater improvement shortly. The stope in back of the 150 fm. level will turn out 1 ton of ore per fathom. The stope in bottom of the 140 fm. level will yield 1 ton of ore per fathom. The stope in the 80 fm. level cross-cut, driving south from Curtis's shaft, we have intersected a branch 8 in. wide, producing good stones of rich quality ore, but have not yet sufficiently opened it to ascertain its value.

WHEAL GRENSEY.—G. R. Odgers, Wm. Bennetts, April 11: The lode in the 130 west is 2 ft. wide, composed of gossan, and yielding a little tin, but not to value. In the 120 west, from all appearance, we have discovered another lode on the south side; we have cut into 2 feet, and no south wall; as far as seen it produces rich tinstone, worth fully 12/- per fathom. The lode in the 150, west of Whitburne's cross-cut, is 2½ ft. wide, composed of spar, peach, and mungle, with lead and copper ore, together worth 5/- per fm.; and, judging from the present character of the lode, we think there are fair chances to expect greater improvement shortly. The stope in back of the 150 fm. level will turn out 1 ton of ore per fathom. The stope in bottom of the 140 fm. level will yield 1 ton of ore per fathom. The stope in the 80 fm. level cross-cut, driving south from Curtis's shaft, we have intersected a branch 8 in. wide, producing good stones of rich quality ore, but have not yet sufficiently opened it to ascertain its value.

WHEAL GRENSEY.—G. R. Odgers, Wm. Bennetts, April 11: The lode in the 130 west is 2 ft.

Lovell, Prince of Wales, Herdfoot, and Tincroft I consider safe investments to give 12% to 15 per cent. per annum, while the following mines afford a fair opportunity for legitimate speculation, with a view to a good rise in price—Wheat Trelawny, Wheal Emily Henrietta, West Great Work, West Wheal Kitty, New Wheal Lovell, Great Retallack, Caldebeck Fells, Okel Tor, Frank Mills, West Drake Walls, Chiverton Valley, and North Wheal Chiverton. The whole of the above, at their respective current prices, are well deserving of attention. Any change that may take place in the market must necessarily be for the better. DON PEDRO and PESTARENA are the most productive gold mines in the market at present, while CHONTALES, ANGLO-BRAZILIAN, and ROSSA GRANDE will probably attain a more favourable position ere long.

### Projected New Companies.

Company.	Capital.	Shares.	Each.
Calcutta Metropolitan Railway	£1,500,000	75,000	£20
Stanley Coal	10,000	1,000	10
Kilmorey Lead Mining	10,000	2,000	5
British Alliance Assurance Corporation	100,000	100,000	1
United Land	250,000	50,000	5
Burnley Land, Building, and Loan	5,000	500	10
Self-Acting Sewing Machine	21,000	4,200	5
Indo-European Telegraph	450,000	18,000	25

**STANLEY COAL COMPANY**, 10,000<sup>l</sup>, in 1000 shares of 10<sup>l</sup> each.—The objects for which this company is established are the purchasing the fee simple and inheritance, or otherwise becoming possessed of or entitled to the beneficial interest of and in the Blacecup Estate, consisting of dwelling-houses, buildings, and land, situate in the township of Liversedge, Birstall, in the West Riding of York, and of the beds of coal thereunder, conveyed to Mr. William Parkin, of Hightown, in Liversedge aforesaid, by indenture bearing date June 1, 1867, &c. The acquisition, by purchase or otherwise, of lands, buildings, freehold, copyhold, or leasehold tenure, and of beds and mines of coal, ironstone, and other mineral metals, fossils, stone, earths, and substances whatsoever at various places in the townships of Liversedge, Clickeaton, and Gomersal, or some or one of them, in the parish of Birstall and elsewhere; the acquisition in any manner of any railways, tramways, and other ways, wharfs, staiths, and other works and conveniences, lands, buildings, mining, and other easements, rights, powers, and privileges, and which the company from time to time may think fit to acquire; the finding, winning, working, making merchantable, dealing in, selling, and disposing of coal, ores, and other products of mining; the carrying on the business of a coal and coke owner, and a mine owner, and dealer in and manufacturer of coal, ironstone, and other ores, and refuse of coal and ores, and other products of ores, in all its branches; the acquisition of the good will of, or any interest in, any business similar in character to any business carried on by the company; the effecting of any amalgamation of the company and any other companies of similar business; the establishing and regulating, in the United Kingdom and elsewhere, of agencies for any purposes of the company &c. The Memorandum is signed by—SAMUEL DRAKE ROBERTS, The Elms, Gomersal, Yorkshire, worsted manufacturer, 250; WM. SCHOLE, Sill House, Hightown, Birstall, Yorkshire, card maker, 250; HY. ROBERTS, Crow Trees, Gomersal, Yorkshire, worsted manufacturer, 200; EDWIN HALL PARKIN, Hightown, Birstall, Yorkshire, worsted spinner, 50; WM. PARKIN, Greenfield House, Hightown, Yorkshire, colliery master, 175; GEORGE WALTER ROBERTS, The Elms, Gomersal, Yorkshire, gentleman, 50; FREDERIC PARKIN, Greenfield House, Hightown, Birstall, Yorkshire, coal master, 25. The following shall be the first and present directors and officers:—SAMUEL DRAKE ROBERTS, WILLIAM SCHOLE, HY. ROBERTS, EDWIN HALL PARKIN, W. PARKIN, Solicitors, Messrs. WATSON, PHILBRICK, FOSTER, and WAYELL.

**KILMOREY LEAD MINING COMPANY**, 10,000<sup>l</sup>, in 2000 shares of 5<sup>l</sup> each.—The objects for which the company is established are the working, winning, or otherwise acquiring, washing, crushing, and smelting of lead, lead ore, black jack, calamine, and other ores, and products thereof respectively; and the dealing in the above matters, or any of them, whether raw, or otherwise rendered merchantable; and generally the carrying on of the businesses of mine-owners, coalowners, ironmasters, smelters, brick and tile makers, potters, farmers, and common carriers, and whether on account of the company alone, or with or for any other companies or persons, &c.; the purchasing or otherwise acquiring, in terms of an agreement bearing even date, and filed herewith, and made between the Kilmorey Mine Company and the South Kilmorey Mine Company of the one part, and Mr. WILLIAM CLOVE HUNT, of Chester, on behalf of an intended new company, about to be incorporated, and to be called “The Kilmorey Lead Mining Company (Limited),” of the other part, of the mines situate in the county of Flint, called the Kilmorey and South Kilmorey Mines, and their respective metals, minerals, fossils, earths, and products; and in order thereto, the carrying out of the terms and provisions of the said agreement; and the purchasing, taking in exchange, or on lease, renting, occupying, or otherwise acquiring, of any other lands and hereditaments, mines, &c., in Flintshire, or elsewhere in Wales, or in any parts of Great Britain; and other interests, rights, easements, &c.; the erecting, constructing, and establishing of machinery, smelting and other works; the importing and exporting of metals, ores, minerals, &c. The Memorandum is signed by—WILLIAM WEBB, 12, Bridge-street, Chester, 52; J. JONES, 144, Bridge-street, Chester, 55; JOHN PENLINGTON, 1, Eaton Villa, Eaton-road, Chester, 75; SAMUEL DUTTON, Savin-road, Chester, 63; EDWARD ROBERTS, Bursbury, Chester, 54; R. CUNNERS, 8, Northern Assurance Chambers, Liverpool, 36; THOS. HANNER, manager and secretary of the Liverpool Sailors’ Home, Canning-place, Liverpool, 18; H. RICHARDS, 3, New Buildings, Bridge-street, Chester, 8. Registered without Articles.

**CALCUTTA METROPOLITAN RAILWAY**, 1,500,000<sup>l</sup>, in 75,000 shares, of 20<sup>l</sup> each.—The objects for which the company is established are the making, maintaining, and working of a railway across the River Hooghly, at Calcutta; the making, maintaining, and working of any other railway in or near, or connected by railway with Calcutta or its suburbs. The entering into contracts with another company, or companies, or with the Indian Government, respecting the making, maintaining, or working of any such railway, or railways, as aforesaid. The application for and obtaining of any Act or Acts of Parliament in connection with the matters aforesaid, or any of them, and the doing all such other things as are incidental or conducive to the attainment of the above objects. The Memorandum is signed by—MR. R. SCOTT, 62, Mincing-street, secretary to the India Tramway Company; 1; HENRY KIMBER, Gresham House, Old Broad-street, solicitor, 1; CHARLES FOX, 8, New-street, Westminster, engineer, 1; CHARLES A. ELLIS, Gresham-house, solicitor, 1; FRANCIS FOX, New-street, Westminster, engineer, 1; FREDERICK CHARLES DAVYNS, India Office, Westminster Civil Service, 1; J. CARY, 49, Pall Mall, 1. Registered without articles.

**INDO-EUROPEAN TELEGRAPH COMPANY**, 450,000<sup>l</sup>, divided into 18,000 shares of 25<sup>l</sup> each.—The objects of this company are to establish, maintain, and work telegraphs in and between Europe and Asia, and particularly between England and India. To purchase and acquire any concessions or privileges already granted, or to be granted, in furtherance of such purposes, by the Prussian, Russian, Persian, or other Governments and authorities; and to undertake and to fulfil the obligations incident to such concessions and privileges. The Memorandum is signed by—Hon. R. GRIMSTON, 24, Mount-street, Grosvenor-square, 40; W. H. BARLOW, 2, Old Palace-yard, civil engineer, 40; Colonel J. HOLLAND, Hampden-lodge, Chirra-park, Upper Norwood, 40; W. E. QUENTELL, 12, Austin-wards, merchant, 40; C. B. SKINNER, 57, Ecclestone-square, merchant, 100; C. W. SIEMENS, 3, Great George-street, civil engineer, 1000; J. H. TRITTON, 54, Lombard-street, banker, 100; Major-General G. B. TREMENHEERE, 12, Spring-grove, Isleworth, 49. The first representative directors—Colonel VON CHAUVIN, Director-General of Telegraphs of the North German Confederation for the Government of Prussia; and General VON LUDURS, Director-General of Imperial Telegraphs in Russia for the Government of Russia, First ordinary directors—W. H. BARLOW, F.R.S., Member of Council of the Institute of Civil Engineers; J. H. GOSSLER (J. B. GoSSLER and Co.), Hamburg; the Hon. R. GRIMSTON, Chairman of the Electric and International Telegraph Company; L. OESTERREICH, St. Petersburgh; Colonel J. HOLLAND, Chairman of Reuter’s Telegraph Company (Limited); H. H. MEIER (H. H. Meier and Co.), Bremen; W. E. QUENTELL (Trubling and Goshen), London; C. B. SKINNER (Jardine, Skinner, and Co.), Calcutta; Major-Gen. G. BORLAKE TREMENHEERE, Bengal Engineers; and J. H. TRITTON (Barclay, Bevan, Tritton, Twells, and Co.), London; and shall be entitled to act as directors, subject, as to each of them, to his taking shares representing 1000<sup>l</sup> of the capital. Remuneration, 3000<sup>l</sup> per annum; and whenever the dividend or dividends shall exceed 15<sup>l</sup> per cent. per annum the directors shall be entitled to set apart and divide, as aforesaid, such additional sum (if any) as shall be voted by the company in general meeting. Messrs. SIEMENS and Co. contract to construct the lines for 400,000<sup>l</sup>, to be paid in ten instalments of 40,000<sup>l</sup> each, and to take shares in the company to the amount of 85,000<sup>l</sup>. C. W. SIEMENS, F.R.S., of Great George-street, Westminster, whilst he shall be a member of the company, may attend all board meetings, and give advice and counsel on all subjects discussed therewith connected with the promotion of the company’s undertaking.

### MINING NOTABILIA

[EXTRACTS FROM OUR CORRESPONDENCE.]

**EAST PROVIDENCE**.—At the 94 north, in the Carbon, we have a most important improvement; the part of the lode already cut into is worth 10<sup>l</sup> per fathom, but it appears to be much longer and more valuable than is yet seen or can be reported. Besides other operations, there have been 10 pitches set to 20 men, at an average tribute of 11s. in 17. The mine looks better than it has for years past.

At **EAST WHEAL GRENVILLE**, the lode in the shaft sinking below the 110 fm. level is worth 2 tons of good yellow copper ore per fm., and looks promising for an early improvement. The caunter lode in the 95 east (which is a new feature, the lode not having been seen in the upper levels) is worth 15<sup>l</sup> per fm. and in a rise in the back of the level the lode is worth upwards of 20<sup>l</sup> per fm. The prospects of the mine are excellent.

The new tin lode, just discovered in the 120 fm. level, in **WHEAL GRENVILLE**, has not yet been cut through. So far as seen, it is of good value, and is likely to prove a large and productive lode. As soon as its underlie is ascertained, claims will be commenced to intersect it in the upper levels. The old lode is looking well in the 100, 90, and 80 fm. levels; and the tin raised in March will, it is expected, leave a profit upon the month’s workings.

**REDMOOR MINE**, which has been almost unheard of for a long time, is likely to turn out well. In coarting a part of the sets some time since a fine tin lode was discovered. Within the last few days an old adit has been cleared up, and in which the lode has been met with; the lode appears to have been worked many years ago for copper, as the tin is now standing in the side of the adit, and the stuff taken away in clearing the adit gives a back of 25 fm. of tin per ton. This alone is good work, and as the adit gives a back of 25 fm. on the lode, the discovery is an important one.

**WEST ST. IVES**.—We learn that one of the principal shareholders in this promising mine, which was so fully described in last week’s Journal, has since sent his own agent to inspect the property, and who fully confirms the favourable account given of it. His advice is to extend the cross-cut to No. 21 adit with all possible speed; and as the ground is soft and cheap for driving (not costing more than 2<sup>l</sup> per fathom); and as the lode will be intersected by the

cross-course in an unusually good stratum of ground, he speaks confidently of their meeting with a good course of tin, when they would have a profitable mine at once. Should this be the case, the value of a productive mine, which is worked so cheaply, would be very greatly increased.

**SUMMER HILL**.—Shareholders should hold their shares, and before being frightened, ask themselves this question—“Is there a sufficiently legitimate cause for such a great depreciation in price?” Certainly the actual position of the mine shows no reason for any decline in their value.—H. G.

**NEW DEVON CONSOLS**.—This company’s agent writes of Trelawlock Mine.—“There is a further improvement in the Doctor’s, or new lode; it is now yielding splendid lumps of lead; it is a kindly pretty lode for the 2 fathoms opened on, and is composed of peach, prian, and fine stones of lead. This looks cheering. We shall go on to open further upon it before deciding what course to adopt for its development. The ground is getting better in the engine-shaft.”

**WHEAL MARY FLORENCE**.—Particulars are to hand of a fine discovery in this mine at the 25 fm. level, where a good lode has been passed over for between 60 and 70 fms. long. The ore is rich, and all standing in the bottom of the level, and also has reserves over it, but they are at the depth for another level, which will give 10 fms. of backs. We are, therefore, likely to have starting accounts from here soon. It is just the locality where mines make very rich from the 30 to the 60 fm. level.

**MINERA UNION MINING COMPANY**.—The directors have appointed Mr. William Ward, of Crosby House, Bishopton, the London agent of the company, from whom all information can be obtained.

**LUCY PHILLIPS**.—The *Columbia Press* (Jan. 11) states that Mr. George Coggan has arrived from La Grande, for the purpose of freighting the machinery of the company’s quartz mill over the Blue Mountains, in order to facilitate its transportation to South Boise in the spring. It will be carried by wagons and sleighs over the summit into Grande Ronde Valley, where it will be stored until the roads are fit to travel.

### The Mining Market; Prices of Metals, Ores, &c.

METAL MARKET—LONDON, APRIL 17, 1868.

COPPER.	£ s. d.	£ s. d.	£ s. d.	£ s. d.	IRON.	Per ton.
Best selected, per ton	83	0	86	0	Bars, Welsh, in London	6 5 0 —
Tough cake and tile	80	0	83	0	Ditto, to arrive	6 2 6 5 0
Sheathing & sheets	84	0	87	0	Nail rods	6 15 0 7 0
Bolts	83	0	86	0	Stafford, in London	7 7 6 8 10 0
Bottoms	86	0	88	0	Ditto	7 6 9 10 0
Old (Exchange)	68	0	70	0	Hoops	8 5 0 9 15 0
Burr Burr	83	10	84	0	Sheets, single	9 0 11 10 0
Wire.....per lb.	1	0	1	0	Pig No. 1, in Wales	3 15 0 4 5 0
.....	0	0	11	1	Refined metal, ditto	4 0 5 0 5 0
TUBES	0	0	11	1	Bars, common ditto	5 10 0 15 0
BRASS	Per lb.				Do. mrc. Tyneor Tee	6 10 0 —
Sheets.....per lb.	9d.	10d.			Do. railway, in Wales	5 10 0 15 0
Wire	8½d.	9½d.			Do. Swed. in London	5 10 0 10 0
Tubes.....	10½d.	11d.			To arrive	10 5 10 10 0
Yellow Metal Sheath, per lb.	7½d.	—			Pig. No. 1, in Clyde	2 12 9 2 17 0
Sheets.....	7	d.	—		Do. f.o.b. Tyneor Tee	2 9 6 —
SPELTER	Per ton.				Do. Nos. 3,4, f.o.b. do.	6 6 2 7 0
Foreign on the spot	£20	5	20	7 6	Railway chairs	5 10 0 15 0
.....	20	5	20	7 6	spikes.....11	0 12 0 0
TIN-PLATES*	Per box.				Indian Charcoal Pigs,	
In sheets	£26	0	0	—	In London, p. ton.	7 0 0 7 10
STEEL	Per ton.				LEAD	Per ton.
English blocks	98	0	0		English Pig, com.	19 10 0 19 12 6
Do., bars (in barrels)	99	0	0		Ditto, LB.	19 15 0 —
Do., refined	101	0	0		Ditto, WB.	21 19 0 —
Banca	£96	0	96	10	Ditto, sheet	20 5 0 —
Straita	91	0	94	10	Ditto, red lead	29 15 0 —
TIN-PLATES*	Per box.				Ditto, white	37 0 30 0 0
IC Charcoal, 1st qua.	1	7	0	10	Ditto, patent shot	32 10 0 23 0 0
.....	1	5	0	16	Spanish.....18 15 0 13 0 0	
IX Ditto, 1st quality	1	13	0	13		
.....	1	5	0	7		
IX Ditto, 2d quality	1	11	0	13		
.....	1	3	0	4		
IX Ditto	1	9	0	10		
.....	1					

unfavourable character of Prof. Sullivan's report on Ballintemple Mine, and the last call having been responded to only to the amount of 2600*l.*, leaving 1800*l.* still outstanding. It will be seen in the course of time whether the scientific, and, therefore, purely theoretical, opinion of Prof. Sullivan, and the fact that the company has been impoverished by pursuing for many years an unsettled, but most expensive, course of working many other parts of their extensive mining property, will deter practical miners from re-working Ballintemple. A wiser course has been adopted by the Connoree Mining Company at their adjourned meeting, held last Saturday, when it was resolved to adopt, in preference to any other, the report of their own able agent—Capt. Bishop,—who after several years' experience in the mines must understand the various features of them better than a casual inspector could do. From statements made by Mr. Robert Greer, who presided on the occasion, and by Mr. Macready, the Chairman of the company, it appears that Capt. Bishop's report is very favourable, and the *bona fides* of his opinion proved by the fact that he recently became the purchaser of 50 shares in the undertaking. Shareholders representing 27,500 shares have agreed to support the mine, and 1300*l.* have already been subscribed towards a resuscitation fund, so that there is every prospect that all shareholders who can find the necessary means will contribute to further prosecute their mines. A few interesting figures, which presented themselves during the proceedings, we intend giving in next week's Journal, as well as a condensed report of the proceedings of the Wicklow Copper Mining Company, also held last Saturday. Taking the value of sulphur ore at 17*s.* 6*d.* per ton, a very low price, the estimated profit for the last half-year's account amounts to 516*l.* 5*s.* 4*d.*, out of which a dividend has been recommended and declared at the rate of 2*4* per cent. per annum, or 6*s.* per share (5100*l.*), payable on May 1, free of income tax. The balance of 516*l.* 5*s.* 4*d.* has been added to the reserve fund.

The Council of Supervision of the PRUSSIAN MINING AND IRON-WORKS COMPANY (Preussische Bergwerke und Hütten Aktien Gesellschaft) has resolved to issue the third, fourth, and fifth series of 2000 shares each (in all, 6000 shares=1,200,000 thalers), amounting to the sum of 180,000*l.* The shares are 30*s.* each, and the holders of shares of the first and second series have the right to take the shares of the new issue at par, in the proportion of one share in the new issue for each share now held. The instalments are payable—10 per cent. upon application, and the remainder as required. The right to the allotment must be exercised before May 20, after which date any shares not applied for will be allotted to shareholders desiring more than their *pro rata* proportion. The advertisements referring to the issue will be found in another column.

The directors of the SAO VICENTE MINING COMPANY have notified that the list of applications for shares will be closed to London applicants on Wednesday, but country and foreign applications will be received up to Saturday next. It is understood that Capt. Thomas Treloar, since his return to this country, has reiterated his favourable opinion as the great value and capabilities of the mine.

At the Swansen Ticketing, on Tuesday, 1957 tons of ore were sold, realising 25,827*l.* 16*s.* The particulars of the sale were—Average standard for 9 per cent. produce, 99*s.* 10*d.*; average produce, 17*s.* 1*d.*; average price per ton, 13*s.* 3*d.*; quantity of fine copper, 332 tons 1*cwt.* The following are the particulars of the sales during the past month:—

Date. Tons. Standard. Produce. Price per ton. Per unit. Ore copper. March 24 1246 ... £27 5 0 ... 1634 ... £12 12 6 ... 15s. 1d. ... £25 7 6 April 14. 1957 ... 99 10 0 ... 17 ... 13 3 11 ... 15 6 ... 77 10 6 Compared with the last sale, the advance has been in the standard 2*l.* 5*s.*, and in the price per ton of ore about 7*s.* 6*d.*

At West Wheal Seton meeting, on Tuesday, the accounts showed a credit balance of 3083*l.* 5*s.* 2*d.* A dividend of 2000*l.* (5*s.* per share) was declared. Capt. Malachi Bath was appointed the future manager of the mine, in place of the late Capt. Chas. Thomas. Mr. Hidderley gave notice that he would at the next meeting receive that the salary of Capt. Bath be increased from 10*s.* 10*d.* to 12*s.* per month; and that Capt. John Jennings's salary be also increased from 9*s.* 9*d.* to 10*s.* 10*d.* per month—2*l.* 2*s.*, of which is to be considered especially for keeping up the plans and surveys of the mine. It was moved by Mr. John H. Budge, seconded by Mr. Holman, and resolved that it is desirable that another underground agent should be added to the present staff of the mine, at a salary of 8*s.* per month, whose duty it shall be alternately with Capt. J. Jennings to take the day and night core, and that a suitable person be selected to fill this office, and that Messrs. P. Smith, Richard Hidderley, and William Harris, with the purser, be requested to make such appointment.

At the Dolcoath Mine meeting, on Monday, the accounts showed a profit on the two months' working of 1439*l.* A dividend of 1432*l.* (4*s.* per share) was declared. A resolution was passed to record regret for the loss of Captain Charles Thomas; his son, Captain Josiah Thomas, was appointed to succeed him, Mr. M. G. Pearce observing that in looking over the report that it was one of a cheering and satisfactory character. On the last occasion he thought it was not up to the mark. They were well aware those fluctuations were of frequent occurrence; it was, however, always a matter of congratulation to find the ends and winces maintaining their value. It behaved them, however, not to be too sanguine when their report was over an average value, or too desponding when below. The main thing wanting was a better price for tin to give them the prosperity of former days. They had passed through a long and wearisome period of depression. He had, amidst it all, never lost faith that the reaction would come, and now he believed it had commenced.

At Maesysaifn Mine, North Wales, a dividend of 15*s.* per share was declared in March.

At Cwm Elin Mine, Cardiganshire, a dividend of 15*s.* per share was declared on April 8.

At Mark Valley Mine meeting, on Thursday (Mr. B. Warburton in the chair), the accounts showed a credit balance of 2182*l.* 13*s.* 4*d.* The profit on the three months' working, ending February, was 1979*l.* 8*s.* 6*d.* A dividend of 1900*l.* (4*s.* per share) was declared. Capt. John Truscott reported that the mine continued very productive, with every prospect of a long continuance.

At Brookwood Mine meeting, on Wednesday (Mr. J. C. Isaacs in the chair), the accounts for the four months, ending January, showed a credit balance of 1544*l.* 18*s.* 2*d.* The profit on the four months' working was 477*l.* 18*s.* 2*d.* A dividend of 500*l.* (2*s.* 6*d.* per share) was declared. Capt. T. Trevillion reported upon the various points of operation.

At the New Great Consols Mine meeting, on Monday (Mr. Henry L. Phillips, managing director, in the chair), the report of the directors and balance-sheet were received and adopted. Details in another column.

At Bedford United Mines meeting, on Thursday (Mr. W. A. Thomas in the chair), the accounts showed a credit balance of 23*s.* 7*d.* A call of 4*s.* per share was made. Capt. James Phillips reported that the samplings have been materially assisted in the past quarter from the north lode, and the lode at present is much improved in appearance and value.

At West Rose Down Mine meeting, on Thursday (Mr. W. Fawcett in the chair), the accounts showed a credit balance, when all calls are paid, of 35*s.* 9*d.* A call of 12*s.* 6*d.* per share was made.

At Carn Camborne Mine meeting, on Tuesday (Mr. P. Phillips in the chair), the accounts showed a debit balance of 182*l.* 1*s.* 8*d.* A call of 1*s.* 6*d.* per share was made. Capt. John Truscott considered the mine had improved during the past quarter, and he fully calculates upon its becoming profitably productive when developed at deeper levels.

At Wheal Seton meeting, on Monday (Mr. Harry Tilly in the chair), the accounts showed a loss on the two months' working of 75*l.* It was resolved that the unavailing credit balance of 419*l.* should no longer be carried forward as a credit balance, such a course being calculated to mislead. It was determined that in future all the produce of the mine be sold by ticket, and that all coal be furnished by tender. It was also resolved to purchase a weighing machine, the materials having been purchased for 30 years without any weighing machine being on the mine.

At the Sulby River (Isle of Man) Mining Company meeting, held on Tuesday, at Douglas (Mr. A. W. Adams in the chair), the secretary (Mr. G. Maley) read the report of the directors, which stated that 2500 of the 6000 shares into which the company was divided had been taken up, and that it was necessary, in order to fully develop the mine, that the remaining 2500 shares should be at once issued. The report was adopted, and the directors were authorised to engage some experienced miner to report upon the mine, and it was resolved that his report be issued to the shareholders along with that of the directors. A considerable number of the new issue of shares were subscribed for at once; and Messrs. J. J. Cooke and G. H. Wood were appointed auditors.

The Bank of England return for the week ending on Wednesday evening showed in the ISSUE DEPARTMENT a decrease in the "notes issued" of £1,320*l.* represented by a corresponding decrease in the coin and bullion on the other side of the account. In the BANKING DEPARTMENT there is shown a decrease in the "other deposits" of 989,197*l.*, and in the "seven day and other bills" of 28,105*l.*, together 1,017,302*l.*; an increase in the "public deposits" of 135,936*l.*, and in the "rest" of 6896*l.*, together 142,832*l.*—874,470*l.* On the other side of the account there is a decrease in the "other securities" of 917,319*l.*, and an increase in the public securities of 9696*l.*—907,623*l.*, and deducting therefrom 874,470*l.* as above, there remains an increase in the total reserves of 32,189*l.*

COPPER TRADE.—Messrs. Vivian, Younger, and Bond (April 17) write:—The mail from Valparaiso has not yet been delivered, but news by telegram has been received that the charters will prove to be light, and that prices are advancing there. This, added to a good consumptive demand, both here and in France, has established the market on a higher basis, the last price paid for Chile bars having been 77*s.* for best brands, Liverpool spot. The transactions comprise about 500 tons bars, commencing at 75*s.* up to 77*s.*, and about 400 tons of refined ingots at 75*s.* and 79*s.* 10*d.* The bulk of the foregoing business has been out of second hands, as importers for the most part were unwilling to meet

the market. A cargo of regulus was sold at 15*s.* 6*d.*, but Cape ore at Swansea realised 15*s.* 9*d.* per unit. A large business in English raw out of second hands at 80*s.* to 81*s.* for best selected, and 78*s.* to 80*s.* for tough in the dock here, whilst parcels from first hands have commanded 11*s.* to 12*s.* more delivered to consumers. Of Wallaroo cake 150 tons have been sold at 82*s.* 10*d.* cash, and 25 tons at 83*s.* one month.

The Titanic Steel and Iron Company (Limited) have convened a meeting for the 30th Inst., to pass special resolutions enabling the company to reduce its nominal capital, and to subdivide its shares. The offices of the company have been removed from Worcester to Coleford, Forest of Dean.

On the Stock Exchange a steady enquiry for Mining Shares has prevailed during the week. The following prices were officially recorded in British Mining Shares:—East Caradon, 3*s.*; Great Wheal Vor, 18*s.* 18*d.*; Marke Valley, 6*s.*; West Seton, 20*s.*; Great Laxey, 17*s.* 1*d.*; In Colonial Mining Shares the prices were:—Port Phillip, 1*s.* 7*d.* 16*s.*; Yudanamutana, 2*s.* 2*s.* 2*s.* 7*d.* 16*s.*; Cape Copper, 11*s.* In Foreign Mining Shares the prices were:—Chontales, 4*s.* 3*s.* 3*s.* 13*s.* 16*s.* 1*d.*; 3*s.* 3*s.* 3*s.* 1*d.*; Don Pedro, 2*s.* 2*s.* 16*s.* 1*d.*; Frontino and Bolivian, 1*s.* 11*s.* 1*d.*; Pestarena, 2*s.* 2*s.* 1*d.*; St. John del Rey, 23*s.* 23*s.* 22*s.* 2*s.* 2*s.* 1*d.*; 22*s.* 2*s.* 1*d.*; Anglo-Brazilian, 1*s.* 7*d.* 16*s.*; United Mexican, 1*s.*

COAL MARKET.—The fresh arrivals this week only reached 92 ships. The cold weather produced an active demand for house coals, and we quote a rise in prices of about 1*s.* per ton. Hartlepool coals have been in steady request at last week's prices. Haswell Wallsend, 18*s.* 3*d.*; Hartlepool Wallsend, 17*s.* 6*d.*; South Hartlepool Wallsend, 18*s.* 1*d.*; Thornley Wallsend, 16*s.* 6*d.*; Tunstall Wallsend, 15*s.* 6*d.*; 7*s.* 16*s.* 1*d.* cargoes unsold; 25 ships at sea.

COPPER COPPER.—At the half-yearly meeting of shareholders (reported in the Journal of Feb. 8) the Chairman, after alluding to the operations of the company for the year 1867, stated that the result would probably be a loss of about 1000*l.* In consequence, however, of the advance in the ores (at that time only estimated, but now nearly sold), in place of such loss there will be a profit of about that amount; and should the present price of ores be maintained, the estimates made by Mr. Clemes for the explorations of the unwrought ground belonging to the company, for which the new capital is proposed to be raised, will be reduced to the extent of nearly one-half of the sum originally named. This is satisfactory, and there can be no doubt from the present appearance of the copper market that prices are likely to improve.

CHONTALES.—As stated in last week's Journal, the remittance of gold by the mail now due amounts to 323 ozs., as the return for February. The last remittance of 381 ozs., was the result of the previous two months' operations. As Mr. Bell arrived at the mines on Feb. 23, it is not unlikely that some special information, if not a detailed report, will be received by the present mail.

SECRETARY WANTED for the COMPANY (Limited) of a SILVER LEAD MINE in ONE of the BEST DISTRICTS OF ENGLAND, and REQUIRING only a SMALL CAPITAL. He will not be required to bear any portion of the preliminary expenses, but is expected to have offices in London, and to have sufficient interest with a few capitalists to place £300*l.* or £100*l.* worth of shares, exclusively for working capital. Apply to "M. C." MINING JOURNAL Office, 26, Fleet-street, London, E.C.

TO CAPITALISTS.—A Gentleman engaged in working a SLATE QUARRY in CARNARVONSHIRE, in the PENRHYN and LLANBERIS RANGE, and producing first class slates, WISHES to MEET with a PARTY or PARTIES, of undoubted respectability, who may be WILLING to EMBARK IN ONE OR MORE SUMS to the extent of TEN THOUSAND POUNDS as ADDITIONAL CAPITAL.

The operations now in progress have been carried on commercially for some time, and the property having been developed to an extent which fully proves there is an abundant supply of the best slates, thereby placing it beyond all risk of failure, a larger outlay of capital is contemplated, by which, in the opinion of competent valuers, a net profit of not less than 40 per cent. per annum will be realised. The state of the workings justify a payment of 5 per cent. from the present date upon the capital now to be expended.

Reference will be given to the highest authorities on slate in the principality. Parties wishing information, with a view to investing the whole or part of the sum required, are requested to apply to Messrs. TATHAMS, CURRIE, and WALLS, Solicitors, 3, Frederick's-place, Old Jewry, E.C.; and Messrs. COOPER BROTHERS and Co., Public Accountants, 13, George-street, MASHAM House, E.C.; or to Messrs. BARBER and HUGHES, Solicitors, Bangor, North Wales.

MINING PROPERTY.—WANTED, TO PURCHASE, CHINA-CLAY WORKS, CHINA-STONE, or other ELIGIBLE MINING PROPERTY. A Gentleman wishes to INVEST MONEY in either of the above. Address, with full particulars, to "W. K." 28, Bankside, Southwark, London, S.

CALAMINE.—WANTED, in Great Britain or Ireland, a CALAMINE SETT, either in work or abandoned.

Communications to be addressed to Mr. T. CURRIE GREGORY, Mining Engineer, 62, St. Vincent-street, Glasgow.

WANTED, FOUR THOUSAND POUNDS, UPON SECURITY of an EXCELLENT COLONIAL COLLIERY.

Apply, with real name and address, to J. H. HOWARD, Esq., solicitor, 9, Quality-court, Chancery-lane.

TO ENGINEERS AND COLLIERY PROPRIETORS.

WANTED, by a Young Man, an ENGAGEMENT as SURVEYOR. Surveys accurately, both surface and underground, and is a neat draughtsman.

Address, "M. S.," MINING JOURNAL Office, 26, Fleet-street, London, E.C.

MINING and ENGINEERING SURVEYOR, of much experience, is OPEN TO AN ENGAGEMENT. Highest references.

Address, "M. S.," Book Stall, Liverpool Railway Station, Chesterfield.

TO SLATE QUARRY PROPRIETORS.—A SLATE QUARRY MANAGER, who has thorough practical knowledge from long experience in NORTH WALES and CORNWALL, is OPEN to a RE-ENGAGEMENT. Good references from last employers and others.

Address—"J. T.," Boscombe, Cornwall.

THE WYE LEAD MINING COMPANY (LIMITED).

Prospects of this very valuable lead mine can be obtained from J. H. Murchison, Esq., 8, Austinfriars, London, E.C. There are only 400 shares of £100 each, payable by 25*s.* instalments, and immediate application should be made for the same.

While COPPER and TIN have been very DEPRESSED in PRICE during several years past, and, indeed, are subject to frequent fluctuations, LEAD has been comparatively STEADY, and is generally so. In proof of this, it may be stated that, while in 1862 only 13 public lead mining companies divided a sum of £70,590, last year (1867) 18 divided £127,280. In the public Share List there appear 47 dividend mines, of which 20 produce lead, and show the following most favourable results:

The aggregate amount of their paid-up capital is £468,073.

They have paid up dividends £1,963,587.

Their aggregate market value £3,722,657.

Of these 20 mines 9 are situated in Wales, and have paid considerably more than half of the above amount of dividends. There are other lead mines in Wales and elsewhere, in private hands, and, therefore, not included in the list, that are making good profits.

8, Austinfriars, London, E.C.

DEER PARK MINE, NEAR LUCKETT, STOKE CLIMSLAND, CORNWALL.

This sett is 1½ mile west of Devon Great Consols. It lies in a stratum of killas at the foot of granite. There are five east and west lodes and five cross-courses in the sett; three of these lodes underlie north, and two south. The two south underlies are 6 fms. apart—one of them is a large and beautiful gossan lode, intermixed with muriac and prian, 2 fms. wide, and underlies 1 ft. 6 in. in a fathom; and there is every reason to believe there is a good course of ore under this gossan, and it is all but certain that it is the Devon Great Consols lode, as it lies in the same direction. This lode has long been searched for, but was never discovered west of Wheal Merlin until about seven or eight months since, and is worthy of recommendation, and we offer it with confidence to all who wish to speculate in mining. There is a stream of water on each side of the sett, which will prove of great value in working the mine. One shaft will command three lodes, two south underlies, and one north. The sett is more than a mile long and nearly a mile wide, and two levels are driving on the course of the lodes under the hill, and which leaves a back of more than 50 fms. high. The celebrated Holmboe lode, from which so many thousand tons of ore have been sold, crosses this sett, and a level is driven on its course for about 14 fathoms.

For further particulars apply to the agent, JOHN B

This day, post 8vo., cloth, price 12s.,

**A Treatise on the Metallurgy of Iron;**

Containing Outlines of History and Processes of Manufacture, Methods of Assay, and Analysis of Iron Ore, &amp;c., &amp;c.

By H. BAUERMAN, F.G.S.,

Associate of the Royal School of Mines.

Illustrated with NUMEROUS ENGRAVINGS from DRAWINGS by J. B. JORDAN.

Post 8vo., cloth, price 7s. 6d.,

**A Treatise on Coal and Coal Mining.**

By WARINGTON W. SMYTH, M.A., F.R.S.,

President of the Geological Society, Chief Inspector of Mines of the Crown and Duchy of Cornwall.

LONDON AND NEW YORK : VIRTUE AND CO.

**WATSON BROTHERS' MINING CIRCULAR.**

WATSON BROTHERS,

MINING AGENTS, STOCK AND SHARE DEALERS, &c.,  
1, ST. MICHAEL'S ALLEY, CORNHILL, LONDON.**M**ESSRS. WATSON BROTHERS return their most sincere thanks for the great patronage bestowed and confidence reposed in their firm for 25 years, and to assure their friends and clients it will be their earnest endeavour to merit a continuance of both.Messrs. WATSON BROTHERS have made arrangements for continuing their weekly Circular, which has had a large circulation for many years, to the columns of the *Mining Journal*, their special reports and remarks upon mines and mining, and state of the share market, will in future appear in this column.

In the year 1843, when Cornish mining was almost unknown to the general public, attention was first called to its advantages, when properly conducted, in the "Compendium of British Mining," commenced in 1837, and published in 1843, by Mr. J. Y. WATSON, F.G.S., author of "Gleanings among Mines and Miners," "Records of Ancient Mining," "Cornish Notes" (first series, 1862), "Cornish Notes" (second series, 1863), "The Progress of Mining," with statistics of the Mining Interest, annually for 21 years, &amp;c., &amp;c. In the Compendium, published in 1843, Mr. WATSON was the first to recommend the system of a "division of small risks" in several mines, ensuring success in the aggregate, and Messrs. WATSON BROTHERS have always a selected list on hand. Perhaps at no former period in the annals of mining has there been more peculiar need of honest and experienced advice in regard to mines and share dealing than there is at present; and, from the lengthened experience of Messrs. WATSON BROTHERS they are emboldened to offer, thus publicly, their best services to all connected with mine or the market, as they have for so many years done privately, through the medium of their own Circular.

Messrs. WATSON BROTHERS transact business in the purchase and sale of mining shares, and other securities, payments of calls, receipt and transmission of dividends, obtaining information for clients, and affording advice, to the best of their knowledge and judgment, based on the experience of more than 30 years active connection with the Mining Market.

Messrs. WATSON BROTHERS also inform their clients and the public that they transact business in the public funds, railway, docks, insurance, and every other description of shares dealt in on the Stock Exchange.

Messrs. WATSON BROTHERS are also daily asked their opinion of particular mines, as well as to recommend mines to invest or speculate in, and they give their advice and recommend mines to the best of their judgment and ability, founded on the best practical advice they can obtain from the mining districts, but they will not be held responsible, nor subject to blame, if results do not always equal the expectations they may have held out in a property so fluctuating as mining.

Messrs. WATSON BROTHERS having agents and correspondents in all the mining districts, and an extensive connection among the largest holders of mining property, have the more confidence in tendering their advice on all matters relating to the state and prospects of mines and mining companies, and are able to supply shares in all the best mines at close market prices, free of all charge for commission.

**A. X.** (Birmingham).—The shaft at Stray Park is down, we believe, 12 fms. below the 266; the lode is large, and producing a little tin. The mine immediately adjoins Dooleath, and derives its prospects from that fact.**SATURDAY, APRIL 11.**—Very little doing to-day. Emily Henrietta, Grenville, East Grenville, and Tincroft in demand. Chiverton Moor declined  $\frac{1}{2}$ %; sellers; Emily Henrietta,  $\frac{2}{3}$ %; to 24; Grenville, 2 to  $\frac{2}{3}$ %; East Grenville,  $\frac{1}{2}$ %; to 2; Tincroft,  $\frac{1}{2}$ %; to  $\frac{1}{2}$ %; Chiverton,  $\frac{1}{2}$ %; to  $\frac{1}{2}$ %; Prince of Wales, 5%; to 53%.**MONDAY.—Holiday.**  
TUESDAY.—Market very quiet, and prices merely nominal. Prince of Wales, 5%; to 5%; Wheat Chiverton, 2%; to 3%; Wheat Grenville, 3%; to 4%; Chontales, 3%; to 4%; Caribea, 19 to 21; Chiverton Moor, 5%; to 5%; East Wheat Grenville, 3%; to 4%; Great Wheal Vor, 18 to 19; West Chiverton, 64%; to 65%; West Frances, 39; to 41; West Prince of Wales, 9%; to 11%.

WEDNESDAY.—The market is very dull. Chontales, Graville, East Grenville, Prince of Wales, Chiverton Moor, and East Caradon are freely offered at a reduction. West Frances and Marke Valley have improved. Chontales, 3%; to 4%; Grenville, 3%; to 4%; East Grenville, 3%; to 4%; Prince of Wales, 5%; to 52%; Chiverton Moor, 5%; to 5%; East Caradon, 5%; to 5%; West Frances, 42 to 44%; Marke Valley, 6%; to 63%.

THURSDAY.—Market very quiet, and dealers engaged settling the account. Emily Henrietta in good demand at 23%; to 24%; Prince of Wales, 4%; to 5%; Wheat Grenville, 3%; to 4%; West Frances, 40 to 45%; West Chiverton, 64 to 65%; Great Retallack, 2%; to 2%; Marke Valley, 6%; to 6%; West Seton, 20%; to 20%; Chontales, 3%; to 3%; East Grenville, 3%; to 4%.

FRIDAY.—Market continues dull. Chiverton Moor advanced to 6%. West Chiverton, Marke Valley, Seton, and Emily Henrietta in demand also at an advance. Chontales, 3%; to 3%; Prince of Wales, 47%; to 48%; West Frances, 37%; to 40%; Wheat Mary Ann, 21 to 22%; Marke Valley, 6%; to 6%; ex div.; Great Retallack, 2%; to 2%; East Grenville, 3%; to 3%; Emily Henrietta, 23%; to 25%.

**TINNING THE INTERIOR OF LEAD PIPES.**—An improved and very simple method of tinning the interior of lead pipes has been patented by Mr. PETER NAYLOR, of New York, U.S. The invention consists in a mode of applying to the interior of the pipe a flux that will protect the lead from oxidation, and insure a perfect coating of tin when the tin is poured through said pipe, or the pipe dipped into the bath of tin. After the lead pipe has been made, place the same in a vertical or nearly vertical position, and pass down through the same a strong cord, to which a weight is attached to draw the cord through the pipe, and at or near the other end of the cord a sponge, or piece of other porous elastic material, is attached, of a size to fill the pipe, and of any desired length—say 6 in., more or less. The flux employed is either grease or muriate of zinc, but any other flux may be used. The sponge or porous mass being saturated with this flux, is drawn through the pipe, and by its length insures the covering of the entire surface of the inside of said pipe with the flux, so that the melted tin, subsequently applied, will adhere to all parts with uniformity and firmness.**PLATINUM.**—In a paper addressed to the Academy of Sciences, M. P. Schutzenberger describes a new compound of platinum, which he obtains by causing a mixture of pure oxide of carbon and dry chlorine to pass at a temperature of  $400^{\circ}$  centigr., over the metal above mentioned in a spongy state. A considerable quantity of oxychloride of carbon is formed, but not without the active intervention of the platinum itself, which is transformed into a solid and volatile compound, and is obtained by sublimation in the cold part of the tube in which the experiment is carried on. The new body is of a flaky texture, and of a light yellow hue. It melts at  $150^{\circ}$  centigr., its colour then darkens until the liquid congeals into a crystalline mass, which will boil and distil at  $350^{\circ}$  centigr. not, however, without being partly decomposed into its original metal and chloro-carbonic acid. Water will decompose the new body with effervescence, causing a deposit of black platinum.**UTILIZATION OF WASTE.**—The man who first used the word "waste" as a designation for the residues that accumulate in many industrial processes, would probably have brought himself of some more appropriate appellation. If he had been able to foresee the many and various uses to which they are now applied, and the importance which they have attained in the community. Let us cite a few examples. The refuse ore which formerly used to obstruct the entrance to some German mines, to the great annoyance and disgust of the workmen, who considered themselves haunted by evil spirits, have become highly valuable since it was discovered that they contain metals as important as nickel and cobalt. The liquor which the manufacturers of soap formerly allowed to run off as useless is the only source from which we derive the all-important glycerin. The sulphuric acid which used to poison the atmosphere and to destroy vegetation in the neighbourhood of the works devoted to the roasting of sulphurates, is now carefully saved and converted into sulphuric acid. The "soda waste," which was permitted to accumulate in mountains in the respective factories, is now made to yield quite a number of useful products, such as sulphur, hypo-sulphite of soda, and others. We might continue to almost any length the enumeration of such articles that are manufactured out of materials which were formerly rejected as useless, and the utilization of which has always enriched the fortunate discoverer, by lessening the cost of the principal article, and thus enabling him to drive competitors who were without this advantage out of the market. What we want to impress upon the minds of our readers, and of all those concerned, is the certainty that in many instances still products, solid, liquid, and gaseous, are wasted, permitted to escape with the atmosphere, to fill the sewers, or to decay out of doors, which would yield a rich reward to the man who would turn them to some useful purpose. The greatest success must be to those who can, at the lowest price, make the most of any given article. Nothing ought to be thought too insignificant for consideration. Let us remember the example of Ladite, who by picking up a pin before the office of a banker who had rejected his services laid the foundation for a fortune of millions. Who knows but what even the carbuncle which we are now glad enough to get rid of by our chimneys may hereafter be conveniently rendered useful in the economy of our households. We would, therefore, advise all manufacturers to let nothing leave their premises without examination and investigation; if you are unable to deal with the subject yourselves, consult some scientific expert with regard to it. Mines of gold, more reliable and more easily worked than those of California, may be nearer home than you imagine.—*Scientific American.***LONDON GENERAL OMNIBUS COMPANY.**—The traffic receipts for the week ending April 12 amounted to 10,632*l.* 16*s.* 2*d.***NOTICES TO CORRESPONDENTS.**

\*\* Much inconvenience having arisen in consequence of several of the Numbers during the past year being out of print, we recommend that the Journal should be filed on receipt: it then forms an accumulating useful work of reference.

GOLD.—Can any of your geological readers explain this circumstance—why, in certain degrees of latitude, both north and south, gold should prevail throughout the world? Any person well acquainted with the products of gold from various parts can trace this fact round the globe.—A SUBSCRIBER.

EAST HOLYFORD MINING COMPANY.—"J. B."—The company being properly registered under the Limited Liability Act, and the shares standing in your name being fully paid to the amount of the limit, the company has no further claim on you.

DRILLING MACHINES.—Can any reader inform me where I can learn the particulars as to "Aebegg's Hand-Drilling Machine," alluded to in the letter of "B. G. D." on "Mine Machinery, and Machine Mining," in last Saturday's Journal?—DRILL: Folkestone, April 13.

\*\* With last week's Journal we gave a SUPPLEMENTAL SHEET, in which appeared—Prof. Smyth's Lectures at the Royal School of Mines (concluded)—Institution of Naval Architects—Institution of Civil Engineers—Society of Engineers—London Association of Foremen Engineers—Liquid Fuel—Lime Light—Crystallisation—the South Staffordshire Mine Agents, and the local Government Inspector—the Shropshire Coal Field—Prevention of Smoke—Liquid Gas—Waste of Mineral and other Natural Products—Mining Investment—Progress of Mining—Mining Machinery, and Machine Mining—West St. Ives Mine—Darien Canal.

**THE MINING JOURNAL.**

Railway and Commercial Gazette.

LONDON, APRIL 18, 1868.

## THE IRONMASTERS AND THEIR MEN.

The accounts which reach us from South Staffordshire indicate a state of feeling between certain of the leading masters and their men, which is decidedly gratifying, and should not go unnoticed at a time when ironmasters are charged with "unapproachableness." We know of no former period during which there has been more communication during the first week of a strike between the men and their masters than has been perceived during the past week. Masters have not hesitated to encourage their men to seek interviews and explanations, and the men in their turn have not been reluctant to avail themselves of the opportunities. During these communications employers and employed have severally expressed themselves in terms which have manifested an anxious desire on both sides to prevent anything like ill-feeling as the result of the action which the former see to be unavoidable. We learn of one instance in which an interview was commenced on the side of an employer with—"Now, whatever takes place, let there be no ill-feeling between us, either now or hereafter." Mutual explanations were then exchanged. The men advanced very few unreasonable propositions, and, therefore, found very little difference existing between themselves and their employers. The former went into matters which show that they are capable of appreciating what are hindrances to successful trading, so far at least as those hindrances do not relate to the action of their own order. It was explained to them by firms who could afford to be so candid that even in their case it would have been much more to their pecuniary advantage if, during the past two years, their capital had been invested in Government Funds; whilst they need not remind the men how many and how severe had been the disasters which had characterised the district in that time. The men might have been members of the Commercial Credit and Morality Committee of the Liverpool Chamber of Commerce, for they at once interceded for the question of Bankruptcy Legislation. Much of the evil they confidently attributed to the facilities which the Private Arrangement Clauses afford for men to embark in trade without a foreboding that if they should be unsuccessful they would be deprived of all commercial standing; and they illustrated their views by reference to local failures. Wisely the masters encouraged the consideration on the part of their men of subjects of this class, and reminded them of the large amount of good which, at the present juncture, they might effect if they should use their powerful organisations and their much influence with certain legislators in the removal of such anomalies.

The chief point upon which there was a divergence of view between the masters and the men was that in which the latter urged that if the price of certain staple products of the country was of necessity regulated by the price paid for the labour employed in its production, then that before any alteration was made in the price of the product labour should be consulted. Confining the attention of the theorists to their own trade, the impracticability of such a step was sketched. It was asked how it would be possible for such negotiations to take place before an alteration in the price of iron should be declared; and next how, if all the masters and men could not meet, any scheme could be devised by which there should be such a representation as would be satisfactory to all? This course was pursued on this point by way of pleasantly continuing a dialogue which had hitherto been unobjectionable; but it was succeeded by a statement of the objection which Capital might be fairly considered to entertain to any such a proceeding. Here comes in that illustration of the relationship between Capital and Labour which has been so effectively used by CHARLES KNIGHT. He compares the two to as many persons upon horseback, only one of whom can ride in front and guide the steed Commerce, upon which both are travelling. Very few, surely, will hesitate as to which of the two should hold the reins. We would urge this consideration of the subject upon the ironworkers of Great Britain; and if the use of the illustration should induce them to look into the book in which it was first given they will, in perusing it, find information which will, in their experience, confirm the truth of its title that "Knowledge is Power."

In a much higher degree promotive of their interests will they find power of this class than that which they seek to secure by the aid of their combinations. Whilst the men, whose interviews with their masters we have sketched, were unable to do otherwise than admit that there was a need for some such a course as the masters are now pursuing, still they left themselves at the mercy of the moving spirits in those combinations, as to the course which should be pursued—whether they should resume work, and earn their own and their families' livelihood, or remain unemployed. It would seem that the question of accepting or rejecting the reduction in wages which the masters offer is left to the decision of what is termed a National Conference, which is to come off in Stockton, on Tuesday next. But that is not the only topic to be submitted to the Conference,

We incline to think that it will be a subsidiary topic, and that the principal subject discussed will be the scheme which the readers of this Journal are aware is being often revived amongst the ironworkers. It is announced that the feud between the two chief Unions is now to cease; that the leaders of the respective organisations, who have hitherto held aloof from one another, have shaken hands; and that they are now prepared to submit their several claims to one great constituency, by whom a selection is to be made of—"Under which King?" This question, though apparently of great significance in the eyes of the operatives, may be regarded as of comparatively small moment, inasmuch as the scheme is impracticable. Not insignificant, however, is the question of the acceptance or the rejection of the "drop," if that topic should really be brought forward for serious debate. If the Conference should determine to recommend the men to remain out, and the latter should act upon the recommendation, grave responsibility will have been undertaken by the delegates who tender the advice.

Already, through a shortness of work, most of the poor men in South Staffordshire are in a state of need, which makes it difficult for them to provide necessities for their families. They have hitherto been getting scarcely half a loaf, and if they should reject that which may, probably, prove to be a three-quarter loaf, and prefer to depend upon the assistance which their fellows in the North of England and elsewhere may send to them, we have painful forebodings that the cry for bread will be met with little better than the gift of a stone. It is probable, however, that the wages subject may have been virtually decided before the Conference meets; for, whilst the majority of the men seem to have placed themselves in the hands of the delegates, some others are acting upon their own responsibility. Influenced, in all probability, by a salutary firmness of procedure on the part of their employer, which this Journal advised last week, it is stated that the men in the employ of Mr. W. O. FOSTER, the commercial member for South Staffordshire, have resumed work at the reduced terms. Mr. FOSTER's firm (Messrs. JOHN BRADLEY and Co.) is regarded as the head of the trade. If, therefore, his men have accepted the terms offered, the other ironmasters believe that theirs will do the same; and, inasmuch as it is "not the cry, but the flight of a wild duck (says a Chinese author) which leads the flock to fly and to follow," as JEAN PAUL RICHTER has reminded us, then it may be inferred that the individual action of the men at separate works will be practically illustrative of the comparative soundness of views expressed by them in those of their interviews with their masters which have been brought under our notice, and which we have felt much pleasure in reproducing.

## THE LECTURES AT THE ROYAL SCHOOL OF MINES.

The conclusion of the somewhat lengthy course of lectures on Mining, delivered by Mr. WARINGTON SMYTH at the Royal School of Mines, notes of which have from time to time appeared in our columns, requires a few valedictory words. Our reports, inadequate as they necessarily were, by want of space and lack of pictorial illustration, cannot fail to have impressed their readers with a sense of the necessity of special training for a pursuit so important and responsible as that of regulating and superintending mining operations. The vast increase which takes place yearly in the consumption of coal increases also the necessity of descending to the lower deposits to meet the growing demand. Greater skill, improved systems, redoubled care, wider applications of mechanical science, become, therefore, every day more indispensable to the security of the lives of workmen and the profitable employment of capital. While the physical difficulties of mining have thus grown upon us, social hindrances have also arisen—regulating wages and hours of work on other grounds than those of supply and demand. Such instruction, therefore, as the School of Mines is so well qualified to supply ought to be equally sought after by all, or on behalf of all, who are to be devoted to the profession of mining engineering. The lecturers are all men of the highest class of ability—the museum and model room are marvels of completeness and variety—the necessity is undisputed and felt; and it is, therefore, with great regret we find that the number of students is not larger than appears to be the case; and that the institution is not more known and more popular amongst the classes it was designed to benefit. This is a subject to which we may again recur. Our object at the present moment is simply to extol the ease and perspicuity of Mr. SMYTH as a lecturer, his familiarity not only with good principles, but the most minute details, and his remarkably extensive acquaintance with the methods, practices, and history of foreign mining.

NEW COAL-CUTTING PATENTS.—Among the applicants for new patents are—Mr. G. E. Donisthorpe, of Leeds, for an invention of "Improvements in apparatus for getting coal and other minerals."—Mr. J. Rothery, of Waterloo Main Colliery, near Leeds, colliery viewer, for an invention of "Improvements in machinery or apparatus for getting and hewing coal, stone, and other minerals, parts of which improvements are applicable to motive-power engines."—Mr. R. Ridley, of Birmingham, engineer, and Mr. J. Rothery, of Waterloo Main Colliery, near Leeds, colliery viewer, for an invention of "Improvements in machinery or apparatus for getting and hewing coal, stone, and other minerals."—All dated April 13, 1868.

MECHANICAL TREATMENT OF ORES, AND THE OBTAINING GOLD AND PRECIOUS STONES FROM ALLUVIAL DEPOSITS.—A very interesting and successful experiment was made on Tuesday, at Messrs. Harvey and Co.'s Foundry Wharf, Nine Elms, with a working model of Mr. Hunt's patent ore-separating and gold-washing machine, on carbonate of copper from Australia, and gold from Canada, in the presence of gentlemen interested in the treatment of ores in both of those countries, as well as other gentlemen connected with English mining. The first trial consisted in mixing a given quantity of gold with sand and gravel; every particle of the precious metal was quickly recovered, after the mixture had been put into the machine. The next experiment was the separation of carbonate of copper from matter differing but little from it in its specific gravity; this trial proved the delicate and effectual working of the machine. We are informed that on Tuesday next, at 2 o'clock, a highly interesting trial will be made at the same place, to prove the capability of the machine for separating precious stones from alluvial deposits; various ores will also be treated, the result of which we will endeavour to make known in our next impression.

LIQUID FUEL.—The assertion so confidently made a short time since that the supply of fuel from the coal fields of Great Britain was likely, ere long, to cease entirely, or at least so materially to diminish as to interfere with our commercial prosperity, led to a spasmodic interest in many inventions for generating steam without coal, which, under other circumstances, would have received no attention whatever; the result not unnaturally being the circulation, regardless of their truthfulness or otherwise, of the most absurd statements with regard to the economic value of materials other than coal proposed to be used as a substitute for that now universal fuel. With a view to permit of useful conclusions being formed upon the subject, Dr. B. H. PAUL, F.C.S., read, before the Society of Arts, on Wednesday evening, a most interesting and exhaustive paper "On Liquid Fuel," which has been put most prominently forward as the fuel of the future. Without discussing the merits or demerits of any particular invention, Dr. Paul showed, as will be seen from the abstract of his paper, published in another column of this day's Journal, that under the most favourable circumstances, the cost of doing a given amount of work would be three times as great with liquid fuel as with coal. The advocates of liquid fuel appear to base their calculations upon the use of refuse oil, as that from gas-tar distillers; but Dr. Paul showed that whilst 100,000 tons of cheap oil (the equivalent of 150,000 tons of coal) was the utmost to be hoped for annually, the consumption of coal for steam navigation purposes alone exceeded 10,000,000 tons, so that (liquid fuel-burning requiring distinct arrangements, not applicable when coal is used) the use of oil as fuel for steam-vessels must in any case be restricted to exceptional cases, in which cost is comparatively a matter of secondary importance,

as fuel at Hackney, and that 23 lbs. (?) of water, at 35 lbs. pressure, were evaporated for every 1 lb. of fuel used. In replying to the remarks made, Dr. Paul said that Prof. Ranking had been cited, but he was quite sure that gentleman would not allow his authority to be brought forward in support of a statement that 1 lb. of any kind of fuel would evaporate 23 lbs. of water. The Chairman (Mr. C. W. Siemens, F.R.S.) expressed his doubts whether the heavy oils, which he considered alone applicable as fuel, would remain at the present low price, and observed that if they had to distil the oil specially for the purpose from coal, it must be expensive, and they must, therefore, fall back upon the natural supplies, or those which were incidental to other manufactures, which supplies must necessarily be limited. The conclusion to be arrived at from Dr. Paul's paper, and the discussion upon it, is that liquid fuel is practically worthless as a substitute for coal, unless in exceptional cases, where cost is of no consideration; and as the subject is one to which he has devoted his best energies, and one upon which he has well earned the reputation of being an authority, that conclusion may very safely be accepted as indisputable.

## MINING, METALS, AND MINERALS—PATENT MATTERS.

BY MICHAEL HENRY,

Patent Agent and Adviser, Memb. Soc. Arts, Assoc. Soc. Eng.

Mr. H. GARDNER, of Manchester, has specified a patent relating to Miners' Safety-Lamps. He states that his invention is designed to supply such a fastener or lock to lamps, similar to Davy lamps, for mining purposes, that when they have once been lighted and closed, they cannot again be opened without first destroying the efficacy and utility of the illuminating properties of the lamp. For this purpose Mr. Gardner proposes to apply a tube to receive a wick, or act as a "duct" for feeding the lamp with oil, such tube being separate and detachable from the body of the lamp; it is constructed so as to form a plug or other equivalent stopper, which will prevent the escape of oil when the tube is used in, and forms a portion of, the lamp; and this will also, when screwed to its seating, form a bolt or lock, and prevent the gauze or protecting cover from being removed so long as the lamp is employed as an illuminating medium.

The specifications recently filed include one of a patent taken out by Messrs. J. S. HENDERSON and J. MACINTOSH, of Aberdeen, for the manufacture of metallic cases or canisters, and the machinery or apparatus employed for that purpose. The chief object of their invention is an arrangement of mechanism or apparatus to be used for soldering in or on the ends of metallic cases or canisters, and the body of the canisters themselves. After the cylindrical part of the canister is formed, the bottom is placed either in it or on it, and the cylinder, together with the bottom, are placed upon a revolving platform or stand, which is put in motion either by manual power or other motive agency. The parts to be soldered have a ring of solder placed on or in them, and a heated bolt or jet of flame from a compound or other blow-pipe is brought to bear on the solder or part to be soldered, and the solder, as soon as melted, fills into the spaces lying between the ends and body of the canister, and effectually joins these parts. After the canisters have been filled, the cover is soldered to the body of the canister in a similar manner.

A patent for metal founders' "blacking" has been recently specified by Messrs. F. H. PATTISON and J. Wm. H. PATTISON, of Glasgow. This blacking, which is used for coating the inner surfaces of the moulds and cores that receive molten metal, and imparts a fine skin or outer surface to the castings formed therein, is described as being composed mainly, or in the greater part, of anthracite, or "blind" coal, which is known as a coal which emits little or no gas or flame in burning. To this is added a small proportion of fire-clay, wood charcoal (by preference that formed from oak), animal charcoal, or the hard residuary carbon, or coke, obtained from mineral oil in refining stills, which latter is in some cases further calcined, or burnt in close retorts, before being used. These substances are ground to a fine dust or powder, either separately or together. When these carbons have been ground separately they are thoroughly mixed in the proportions desired in a finery, sifting, or bolting machinery.

**GAS AS A STEAM GENERATOR.**—The great advantages attending the use of gas as a fuel for the generation of steam in places where space is limited, and the motive power is only required occasionally, has been frequently pointed out in the *Mining Journal*, and an improved arrangement has now been devised by Mr. ARTHUR JACKSON, which has been most successfully employed at several city warehouses, wharfs, &c. On Tuesday next an opportunity will be afforded for those interested to ascertain the efficiency of the machine at Mr. Ledger's, Lyons' Wharf, Queenhithe. The advantages which Mr. Jackson claims are economy of space, cleanliness, and safety in particular, the fire offices charging no additional premium for its adoption. In next week's Journal a mechanical description of the invention will be given.

**GUN-COTTON, AND ITS SAFETY.**—It having been already demonstrated that as an explosive for blasting in mines gun-cotton is unsurpassed, it only remained to prove that no danger attended its storage and transport to secure its very general adoption; and this point has now been furnished in the report by Mr. JAMES WILSON (of the Goods Manager's office) upon a series of experiments undertaken for the purpose of investigating the risks incurred in the carriage of compressed gun-cotton charges upon the North-Eastern railway. The experiments were conducted by Mr. Prentice, of the Gun-Cotton Company, and may be regarded as conclusive. A small box, containing 125 charges (the equivalent of a quarter cask of gunpowder), was ignited with a fuse. When the flame reached the gun-cotton there was a great blaze, like the burning of a heap of loose straw, but no explosion; in less than half a minute there was no flame, except from the burning of the brown paper in which the gun-cotton had been packed inside the box. The box was of wood, about  $\frac{1}{2}$  inch thick, and was nailed, but not bound with iron at the corners; it was one of the ordinary packages used for sending the cotton out. Several charges were then laid on the rails near the coal depots, and coal wagons were run over them: some of them were ignited, others were not. Some of them were placed so that an engine should pass over them: they were all ignited. Mr. Prentice took an axe and chopped one charge into several pieces: there was no explosion or ignition. Small pieces of gun-cotton, placed on the iron rim of a wheel, and sharply struck with a hammer, exploded, or rather detonated. In all the cases where ignition was produced by concussion, whether of a hammer on iron, or the wheels of an engine or wagon on the rails, it was very evident that only so much as was actually struck exploded or detonated, the part not struck firing from the explosion, and burning like so much straw or flax. To prove that they were really dealing with the article which produces such an effect when exploded in close confinement, Mr. Wilson had a hole bored into a large block of hard wood, into which Mr. Prentice placed a charge of gun-cotton, with a fuse attached to it; he then filled up the hole with some broken slate, tightly rammed, and fired the fuse. When the gun-cotton exploded the block of wood was shivered to pieces, each piece being blown several yards away. The results of the experiments were convincing, and enabled Mr. Wilson to report that the railway company might safely carry gun-cotton along with other goods in ordinary wagons, adopting the same rules as now apply to the conveyance of cartridges.

**EXPORTS OF RAILWAY IRON.**—The year has opened well as regards the shipments of railway iron made to foreign countries and the colonies. The navigations to the North of Europe being closed, the returns of the exports made to Russia and Sweden are all but a blank for the first two months of this year, but very considerable deliveries were made to Feb. 29 to the United States—32,942 tons, as compared with 20,321 tons in the corresponding period of 1867, and 6995 tons in the corresponding period of 1866. British India also took 15,732 tons of our railway iron to Feb. 29 this year, as compared with 11,494 tons to the corresponding date of 1867, and 10,395 tons to the corresponding date of 1866. The total exports of railway iron from the United Kingdom to Feb. 29 this year were 74,853 tons, against 46,326 tons in 1867, and 53,358 tons in 1866 (corresponding periods). When the navigations of the North of Europe are re-opened, Russian deliveries will, no doubt, largely swell this year's figures. It may be

added that the value of the railway iron exported to Feb. 29 this year was 585,817, as compared with 394,197, in the corresponding period of 1867, and 425,480, in the corresponding period of 1866.

## REPORT FROM SCOTLAND.

APRIL 15.—The recurrence of certain religious festivals since my last letter has caused a suspension in trade on 'Change, which has only just been resumed. On Monday we had a moderate pig-iron demand, and on Tuesday the prices were a shade better, with shipments to a promising amount, were it not that they were only temporary, and not likely to be repeated for some months to come. With the aid of part of the Canadian exports, our pig-iron shipments from all the Scotch ports for the week just ended amounted to 14,125 tons, against 15,560 tons in the corresponding week of 1867, making a decrease on the total shipments of the year till date of nearly 40,000 tons. To-day there was considerable animation in the market, and from 10,000 to 12,000 tons were sold, at 52s. 4d. down to 52s. 3d. cash, 52s. 6d. and 52s. 5d. a month, closing with sellers at the lowest prices, buyers 1d. a ton less. Extensive holders are realising the shipments, and consumption being very disappointing, whilst the stocks are increasing rapidly in makers' hands. No. 1, g.m.b., 52s. 6d.; No. 3, 51s. 3d.; Gartsherrie, 56s. 6d.; Coltness, 57s. 6d.; Langloan, 55s. In Finished Iron the orders—which are known to be held in *retrants*—are only brought out sparingly, and each special order is the subject of a special agreement, so that prices are almost nominal, and for bars and rods range from 61. 10s. to 7s., or 2s. 6d. under the list price. Shipbuilding iron is in extra demand, and makers are well off for orders for the greater part of the year. The iron-founders are again busy with architectural, marine, and general castings; but the Pipe Trade is not quite so brisk as it was a few months ago. A fair trade is being done in railway chairs, and brass-founding and copper working are also reviving.

Coals are weak in price, and there was a general scramble among coalmasters to secure a portion of the orders for Canada, which brought prices down to their very lowest, the sales effected merely serving to reduce their "bings" a little, without putting a penny in sellers' pockets. The quantity shipped for the week reached 30,420 tons, against 24,910 tons in the same week of last year. In addition to the colliers in Ayrshire, the colliers in Wishaw proper are working at the reduction of 3s. a day, and before midsummer there is every appearance that 3s., or even 2s. 6d., a day will be the colliers' wage, so much has the value of the article been depreciated by the general dulness of trade. In Fifeshire coalmasters hold stocks of coals amounting to 50,000 tons, and the stocks are accumulating in all the coal districts of Scotland, the short darg having no perceptible effect on the total output. The colliers, in their extremity, have called imploringly on their idols for a help they cannot give, and for a relief they cannot bring. Mr. McDonald is still as active as ever in pressing the case of Mrs. Wilson on the colliers for help. Last week a deputation tried their hand at Gartsherrie and Summerlee, where about 800 miners are employed, and at the former they received the munificent sum of 9d., and at the latter 6d. This is the report of the deputation, and we give it as it is recorded by McDonald himself.

Yesterday, at the Perth Circuit Court, before Lords Cowan and Ardmillan, James Goodall, coalmaster, Woodbine, Fifeshire, and Andrew Wallace, overseer at Cardenden Colliery, were charged with culpable homicide, they having, from neglect of duty, allowed the water from a disused pit to break into No. 6, or the "Wee Pit," whereby William Hunter, James Paden, Patrick Kennedy, and John McCluster were drowned, and thus culpably bereaved of life. The Dean of Faculty, who appeared for the prisoners, moved that they be tried separately, which was agreed to. After examining several witnesses, including the Government Inspector, it became apparent that the overseer was not aware that he felt that he could consistently ask the jury to return a verdict of not proven, which being done, the prisoner was dismissed, amidst the applause of those present. Mr. Goodall was then placed at the bar, when the Advocate-Depute intimated that he would desert the diet as against him, and he was liberated.

The going colliery of Longlee, on the Hamilton estates, is offered for sale, with machinery and plant; and the engineering and shipbuilding works at Port Glasgow, fued by Kirkpatrick, McIntyre, and Co.; both eligible investments for capitalists.

The London Steam Collier and Coal Company (Limited) have gained an action in the Court of Session, over Thomas Wingate and Co., shipbuilders, Glasgow, owing to two steam-vessels which they built for purrs not being according to specification. Damages laid at 10,000*l.*; jury awarded 200*l.* In this neighbourhood during the last week or two Trades Unionism has been showing its amenities in overt acts which will scarcely pave the way for its being legalised and protected by Government. While passing along the street the other day a non-Union iron-moulder was deliberately knocked down by one of the locked-out, for which the latter was fined the sum of 2*l.* 2*s.* Another day an apprentice shipjourner abused himself during dinner hour by maliciously destroying a jack-plane which belonged to a non-Unionist, who had been employed to do the work of one on strike, and the magistrate rewarded the delinquent by consigning him to a penance of 60 days in prison. Thirteen shipjourners were sent down by the Free Labour Society, in London, to Greenock, where they were met by a deputation of the locked-out men, and agreed to return south provided their travelling expenses were paid back. This was easily arranged, and they have returned. The masters have a Union, too. Yes; but when they knock down their employees, maliciously destroy tools, or prevent workmen from accepting such terms for their labour as they think proper?

## REPORT FROM NORTH AND SOUTH STAFFORDSHIRE.

APRIL 16.—The question of the reduction of wages over-rides every other in connection with the Iron Trade. On Monday meetings of the men were held at Brierley Hill, Bilston, and West Bromwich, at all of which resolutions were adopted in favour of resisting the reduction. The really important feature of these meetings was that at the one held at Brierley Hill the question was referred to a meeting of delegates, to be held at Stockton on Tuesday, at which it is stated delegates are to attend from Scotland and Wales, as well as from the North of England. The possibility of other districts taking part in the question, and resisting the reduction in South Staffordshire, with a view afterwards to have it set aside where it has been accepted all along formed the only ground for anticipating any resistance. There was, again, a revival of the long-discussed proposal to form a Union, comprising the whole of the iron-making districts in Great Britain. Should the other districts unite to assist the men in South Staffordshire in resisting the reduction they had themselves accepted long ago, the South Staffordshire ironmasters will be sharply punished for not reducing wages when the rest did—first, by paying higher wages for some months, and losing a large part of their trade; and, next, by making them the *vile corporis* on which to make the experiment of strike. There are, however, reasons to believe that, after all, the strike will not be persisted in. It was stated on 'Change at Wolverhampton on Wednesday that the workmen employed by Mr. W. O. Foster, M.P., had gone in at the reduced rates. This occurring in the Brierley Hill district would be great discouragement to those who are promoting resistance. Ten of Messrs. Groucott and Son's puddlers, at the California Works, Bilston, have also agreed to accept the reduced rate of wages.

The failure of another ironmaster has been announced this week, that of Mr. John Wheeley, trading as Messrs. John Wheeley and Co. Some of the pig makers are large creditors.

At Wolverhampton a body, styled the Wolverhampton Trades' Council, has been urging the Chamber of Commerce to appoint for its members half the members of a joint committee, which, with an equal number elected by the Trades Council, should act as a sort of committee of conciliation, or Court of Appeal, in questions relating to disputes between masters and men. The Chamber at first courteously declined the proposal, considering that their constitution in no way fitted them for the performance of such functions. It has, however, been repeated, and the council of the Chamber has returned a very carefully written reply, which, after pointing out various difficulties, one of which is that only members of the trade in which a dispute arose could adjudicate in a dispute about wages, offers to accept the proposal on the conditions that a certain number—one-half being suggested—of the working men on the committee should be fairly chosen to represent the non-Unionists, and that the action of the committee should be limited to general questions, excluding that of the rates of wages, and to such cases of dispute as may be referred to it by masters and men. The difficulty of representing non-Unionists—that is, men unorganized—may prove considerable, but no doubt any such body should be chosen by the whole, or by substantially the whole, of the men interested. Committees from different trades representing the men and the masters in these trades would seem more feasible than one from the very many and various trades included in the hardware manufactures of Wolverhampton, to say nothing of the other trades. Impartiality is very desirable, but knowledge of the subject is quite as necessary.

A banksman, named James Baker, was killed at the Ford Green Colliery, Burslem, by dragging a wagon backwards to the mouth of the pit shaft, when, the cage which covered the mouth of the shaft being raised, he fell to the bottom, and the wagon after him. The coroner's jury returned a verdict of manslaughter against the engineer, William Ball, who was brought up before the magistrates on Tuesday. Ball was blamed, first, for raising the cage at all, as to which he said he heard the cry, "Heave up;" and, next, that he raised it

4 ft. instead of 5 or 6 in., which is all that is necessary to release the cage, so as to enable it to descend. Mr. Coe, the manager, said the conduct of the deceased in dragging the wagon after him to the mouth of the shaft was most imprudent. He also stated that the cage, being empty, would rise higher than if full, and it was proved that the defendant turned on the steam very slightly to raise the cage. The hearing was adjourned for the production of a boy who, it was said, heard the signal, "Heave up." It was stated that the engine-house was twenty yards from the pit's mouth. It certainly seems desirable, with such a distance, that some means of communication less vague than a shout should be adopted.

## REPORT FROM MONMOUTH AND SOUTH WALES.

APRIL 16.—Operations at the ironworks have been somewhat retarded, owing to the holidays, but something like regularity now again prevails at the various establishments in the district. Reports continue of a cheering and hopeful character, and at two or three of the leading works there is more activity than for some months past. The men, also, are working fuller time, and it is generally believed that a like satisfactory state of things will be witnessed at all the works in South Wales before many months have elapsed. Makers evince no anxiety to enter into heavy contracts, as they feel convinced that present rates will shortly advance, and that by so doing they would be debared from participating in any benefit that arose. On home account there is little alteration, but the change is towards improvement. The railway companies are undoubtedly exercising more freedom in their purchases, and the increased confidence evinced by the public in railway securities is an indication that contracts for considerable quantities will shortly be forthcoming. Advances from the foreign markets are more satisfactory than for some time past, and give hopes of a considerable increase in the demand. Large quantities of rails are being shipped to the United States, and orders are gradually increasing. Vessels are now wanted to convey iron from Newport and Cardiff to the British colonies, United States, Brazil, and Russian markets at rates that will leave some margin for a profit. Enquiries from the United States and Russian markets are increasing, and to the latter the clearances this season, if anticipations are realised, will show a considerable increase over that of the past. Pig-iron commands a fair sale, and stocks are being gradually reduced. The Tin-Plate Trade is in a more satisfactory position than it has been for some weeks past, and makers obtain list prices without any difficulty.

Greater vitality is being evinced in the Steam Coal Trade, and merchants and shippers have a number of orders on their books, principally for the East and French markets. The weather continues fine, and arrivals and clearances are speedily made. Eleven weeks have now elapsed since the dispute between masters and men began in the Monmouthshire district, and there are no more signs of a termination of the strike than at its commencement. At Abercarne the men are evidently inclined to make terms with the masters; but, owing to the enormous loss sustained, the latter will not agree to any concessions whatever. The application made to the district magistrates for warrants of ejectment, and to take possession of tenements in the occupation of several of the men on strike, have been withdrawn, and Mr. Bradgate, who appeared for the defendants, stated that if the company would grant the men their discharge he would undertake they would give up possession, and waive all legal points. Whether the Ebbw Vale Company will accede to this request has yet to be seen; but it is not unlikely they will do so, as they have applied for a copy of the form of discharge the men require.

In the eastern valleys it is believed that, although the men have given notice to leave unless the old rate of wages be paid, they will not bring out their tools if their request is not complied with. At several of the collieries in Glamorganshire the men have also given notice to leave unless their wages are advanced 20 per cent.; but the general impression is that no strike will take place.

Two men, father and son, named Jones, have been rather badly burnt in Mr. Powell's colliery, Llanwit. The men drove into an old working, and as naked lights were used the sudden influx of gas caused an explosion.

An important colliery case was heard at Aberdare on Tuesday, Thomas Davies, manager of the Merthyr and Aberdare Steam Coal Company (Limited) being summoned for infringing the 10th section of the Mines Inspection Act. Mr. Simons appeared for the Government Inspector (Mr. Wales), and Mr. Linton for the defendant. John Griffiths, overman in the Four-feet level in the above colliery, said the level was 700 or 800 yards long, and was worked by a stationary engine. A boy, named William James, was killed in the level on Jan. 18 last. The boy ran to meet the trams, and was killed. There were no holes or refuges in the sides of the level to run into out of any danger. The men had to go in that way to work. Some went in trams and others walked. There was a space of from 18 in. to 5 ft. from the rails to the sides of the level. There had been no other accident in it. He had stood in the level numbers of times while the trams had passed. Every 20 yards there was room for a man to stand safely. Mr. Wales, Government Inspector of Mines, who had examined the level after the accident, and found no place of refuge, as required by the Act. Some old headings were left open, about six in number, where there should be refuges every 20 yards. Believed several places were not 18 in. wide, clear of the rails. If the trams went off the rails just where the boy was killed there were no means of escaping the danger for a distance of 100 yards. There ought to be places for five or six persons to get in at every 20 yards. He thought the coal on trams would project at least 7 in. on each side. A man may stand safely in 2 ft. 4 in. clear of everything. A man was at work within 25 yards at the time the boy was killed, and might have been killed too, but the tram stopped before it reached him. No amount of margin without refuge would meet the requirements of the Act of Parliament. Sometimes a whole tram got off the line, and then there were no means of escaping if there were no refuges large enough for men to get in. Mr. Linton contended that the Act did not necessarily require holes should be made if there was sufficient margin for men to stand in safety. In the level in question there was no length of 20 yards without a spot where safety could be found. He called David Thomas, mineral agent, who thought 15 in. clear of the axis sufficient space for a man to stand in safety. In the level in question there was no length of 20 yards without 18 in. space on one side or other of the rails. Mr. Batson, mining engineer in Powell's Duffryn Colliery, put the engine in that worked the level, and had walked up and down the level continually after without experiencing danger. Mr. Fowler, the magistrate, said there was not a shadow of a doubt, so plainly was the meaning of the Act, that no margin or footpath would be sufficient. There must be regularly-constructed refuges, and he was surprised to hear mining gentlemen reasoning to the contrary. He should inflict the mitigated penalty of 10*l.*, including the costs.

The cutting of the first sod of the Alexandra Docks, at Newport, will take place at an early date, and immediately after the return of Mr. Abercane, the engineer, from Egypt, which is expected to be in two or three weeks. The presence of Mr. George Elliott, Mr. Ralph Elliott, and Mr. McLean on the directorate, is looked at as being highly favourable to the future success of the docks, as there is no doubt a very considerable quantity of steam coal from the Aberdare Valley will be sent to Newport for shipment.

"A Merchant" writes—"The other day I tendered for 26,000 tons of iron rails to a foreign Government, and although my tender was the lowest of about 20 from Wales and the Northern district, the order was given to a Belgian maker, at a price of 15*s.* per ton below my offer. As Belgian rails are to a great extent manufactured from English pig-iron, of which thousands of tons are annually imported from Middlesbrough and Newcastle for that purpose, something must evidently be wrong, and unless the question is thoroughly sifted, one of the most important trades of this country will gradually decline, and with it the position of both masters and men."

The arrivals at Swansea include—L'Actif, from Redan, with 50 tons of pitwood, for Llyn Valley Iron Company; Idag, from Skien, with 1025 spars, 212 deals, 584 battens, and 717 pieces of timber, to order; Marie Adèle, from Bilbao, with 80 tons of lead ore and 59 tons of zinc ore, to order; Orlan, from Cherville, with 180 tons of iron ore, for R. Crawshay; Albert Abberville, from Pas-de-Calais, with 1291 sacks of copper ore, for H. Bath and Son; Sprite of the Plym, from Alicante, with 108 tons of Esparto grass, to order, 100 tons of minerals, to order, and 2550 dols. of gold, for James King.

<b

the various railways had brought about such a result, one most prejudicial to the coal trade of the port.—Mr. Strick said passenger trains were formed, either on the arrival or departure, ten times per day, and the mineral traffic being suspended at least half an hour, each train made a delay of five hours per day.—Mr. James said that one of the largest freighters in the port had told him that the delays consequent upon the mineral traffic being worked over the harbour bridges, and the interception of the traffic by the passenger station, amounted to no less than seven hours per day.—Mr. Strick said he had been informed by one of the largest colliery proprietors of the South Wales district that the obstacles which existed in the transit of coal to and shipment at the port of Swansea were so great that he was compelled to send round almost the whole of his coal for shipment at Cardiff.—Mr. Sterry said the obstacles which existed in the shipment of coal in the port of Swansea were so great that within the past week Mr. Joshua Williams, the general manager of the South Wales section of the Great Western Railway, had sent down an official to make arrangements for a general conference of the shippers of the port and Mr. J. W. James, the superintendent of the harbour; and he believed that there was not one freighter in the port but would acknowledge that the delays which occurred in consequence of the railway traffic being so frequently impeded were acting most prejudicially, not only to the port, but to the colliery proprietors of the surrounding districts.—After a good deal of discussion to the same effect, the resolution of the executive committee for the removal of the station, or rather authorising the clerk to take legal steps to recover possession of the land upon which such station is built, was carried, with only two dissentients. We are glad to see that the trustees, as the conservators of the interests of the port, are now alive to the necessity of removing the obstacles which exist to the development of the coal trade of the South Wales district. With the removal of the station one great cause of delay would cease to exist, but there are others equally serious to which the attention of the trustees and the freighters should be at once directed.

#### REPORT FROM DERBYSHIRE AND YORKSHIRE.

**APRIL 16.**—The demand for most qualities of Iron remains dull, although the furnaces from Eckington to the southern part of Derbyshire continue generally in full operation. There are, however, indications of a better state of things, so that the quietness which has so long prevailed, it is expected, will give way to a season of comparative activity. In Coal there is little or no alteration, and the business doing to the South is by no means large, and the returns are far from favourable, so far as the London trade is concerned. Seeing that the Yorkshire coalmasters are doing very little, the contracts about to be entered into for the supply of gas coal, and those for locomotive purposes, will have to be reduced from last year's rates. There is very little improvement to be noted in the business doing in Sheffield, the heavy steel railway material and armour-plates alone showing anything like activity. The ironworks in the neighbourhood are doing rather more, whilst a better feeling as to the future prevails. At Milton and Elsecar there is plenty of work, and there is every appearance that those extensive works have once more resumed that state of activity which formerly characterised them, even in seasons when the trade generally was depressed. The rail mill is constantly going, and, in fact, every department appears to be in a prosperous state, there being some large orders in hand for various qualities of iron, both for home consumption and for exportation. During the week a cargo of sheets and angle iron has been forwarded to Goole by water for shipment at London for Turkey. Indeed, there is every probability that the Sultan, profiting by his visit to England, will be the means of creating a considerable trade in various qualities of iron with this country. We may also expect from the same quarter some large orders for rails, seeing that several lines are already projected. The steel works at Penistone (Cammell and Co., Limited) have been standing during the week, owing to stock taking, but business will be resumed on Monday, there being a fair order in hand for Bessemer rails.

There is no material improvement in the demand for coal, and the tonnage is being forwarded to London shows but little improvement. The testimonial sent to the directors of the Great Northern, asking for a reduction of the present rate to the metropolis, has as yet elicited no response, and the coalmasters naturally feel much annoyed at the apparent inattention shown to their appeal, more especially as the question is one in which the company itself is deeply interested. To Grimsby there is rather more doing in "hards," and also to Hull, from the neighbourhood of Elsecar, causing a slight improvement in the freight of keels. A moderate tonnage is being forwarded to the iron and railway carriage works in Lancashire, as well as to the cotton mills, by the Manchester, Sheffield, and Lincolnshire line of railway.

There is some prospect of a new coal field being opened out a few miles distant from Barnsley, at a place called Royston. For some years past several of the principal landowners have been desirous of developing the minerals of the district, but as the lands were intersected by a number of small holders there has been considerable difficulty in getting all to agree to have the coal opened out. Matters of late, however, have so far progressed that there is now every appearance of the district being tapped, and becoming an important centre in the district, seeing that it is very advantageously situated, being close to the railway and canal.

During the week, although very little work was done at the South Yorkshire collieries in the early part of it, the proposed reduction of wages to the extent of 5 per cent, has been freely discussed. On Tuesday a deputation from the men waited by request on the managers of the Wharncliffe Silk-stone Colliery, when the matter was gone into. On Wednesday and to-day at other collieries the men will also meet their employers on the subject. In all cases the men had appealed to the executive as to the course they were to adopt, and the various deputations informed the employers and their representatives that they would make known their wishes to the body of their fellow-workmen, but some time would elapse before an answer could be given. The question will be decided by the delegates and the Executive of the Miners' Association, for which purpose a special meeting has been convened for Monday next. It may be stated that many of the men are strongly opposed to the reduction, but the older and steady men are not so disposed. It is not expected that there will be any interruption whatever to the trade, but that the reduction will be accepted.

#### INVENTIONS CONNECTED WITH THE IRON TRADE.

In noticing the North of England Iron Trade quarterly meeting, in last week's Journal, our local Correspondent referred to the different specimens of steel from Cleveland iron, also to various inventions exhibited, and we now append some more detailed particulars of the latter, as given in the "Iron Trade Review":—

**Messrs. HAWKLEY, WILD, and Co., Brightside Boiler Works, Sheffield,** exhibited drawings and model of their patent combined furnace and boiler, the great novelty of which is in the furnaces for puddling ball, bar, tyre, and mill, furnaces being built inside the flue of the steam-boiler which acts as a water-tight jacket or case for the brickwork, keeping it in its proper position, and by preventing the fire way makes it last two or three times longer than the plain furnace. The fire grate and furnace occupy about one-half the length of the boiler flue, beyond which the flue is reduced by their patent flange, and cross tubes are inserted to absorb the waste heat of the furnace. In this case the boiler flue acts as the neck of the furnace, thereby saving the constant repairs and loss of time. They have had these patent combined boilers and furnaces at work fifteen months, six having been put down at one works, all of which are said to be giving satisfaction. They are at work night and day, as ball and forge furnaces. They also exhibited drawings and model of their patent flanged and combustion chambered flued boilers, with cross tubes. In this boiler the flues are made of two diameters, one ring of plates being 4 in. less in diameter than the other, the smaller ring of plates being flanged outwards, thereby getting a cross section of iron through the flange, which is a sit or stay round the flue, preventing its collapsing under high pressure. This flange is likewise an expansion joint, allowing the flues to expand or contract without straining the ends or shell of the boiler. In the smaller rings are inserted the vertical and diagonal tubes, all of which are put in after the flue is riveted up; therefore, any one can be taken out and replaced at any time. The larger rings act as combustion or heat-retaining chambers, where the gases are mixed, the smoke is consumed, and the heat retained. With this irregular surface of flues it is not possible for any portion of the flame to pass through without coming in contact with the heating furnace, thereby saving a great amount of fuel. They have had these boilers at work for six years without requiring repairs. They can be put down for the same cost per horse power as the plain cylindrical boilers, and result in a saving of 25 per cent. in fuel.

**Mr. SAMUEL RICHARDSON, Darlington, exhibited compressed charges of gun-cotton, for mining and quarrying purposes. As a material for blasting purposes gun-cotton is now rapidly rising in favour, and owing to the improvements introduced by Prof. Abel the material can be used with certainty, safety, and facility. A charge of any given size exerts six times the explosive force of gunpowder; and as it produces no smoke the work of mining can be carried on more rapidly than when gunpowder is used. The cotton in question was manufactured by Messrs. T. Prentice and Co., Stockmark.**

**KIRK'S PATENT EQUILIBRUM ROLLING MILL** was exhibited by Messrs. Kirk and Valentine, Derwent Rolling Mills, Workington. The advantages claimed for Kirk's Equilibrium Rolling Mill are that, by its adoption, plates, rails, girders, bars, and difficult sections, and long lengths of iron and steel, may be rolled far more easily and economically than by any existing plan. Three-high mills can be worked with less friction than ordinary two-high mills; and the great first cost and continued expense of the reversing systems is obviated. As the rolls can be run at any desired speed, and the iron or steel worked with great rapidity, the productive capabilities of the mill are largely increased, the necessity of wash-heating is in most cases done away with, and as much more work can be placed on the metal the quality is, therefore, greatly improved. Rails may easily be made in twice the usual lengths. Plates can be rolled in longer lengths than at present, and thus the waste in shearing is materially reduced. Large slabs and broad flat bars can be worked in one or two holes, and by taking advantage of the double squeeze in the roughing rolls, fewer rolls are required. The rolls may be made shorter than usual, and a greater degree of strength obtained. Much less skill is required in setting and keeping the rolls in order, and the manufacturer is, therefore, less dependent on the caprice of the

workman. In this arrangement, the bearings of the middle roll are stationary and the thickness of the metal is regulated by moving the top and bottom rolls to and from the middle one, which is kept exactly in line with the driving shaft. The top roll does not rest upon the neck of the middle one, as has hitherto invariably been the case in three-high mills, and thus the great friction, springing of the rolls, and excessive wear and tear attending the use of these mills is entirely avoided. The top and bottom rolls counterbalance each other by means of levers and rods. The use of levers is dispensed with, and the top and bottom rolls are adjusted to the middle roll instantaneously. The side brasses of the middle roll, and the top and bottom chocks are adjusted by means of a wedge with screw attached. The wedge setting-screw enables the workman to fix the rolls in any desired position, endways or sideways, at once, without the aid of liners or side screws. The guards are fixed to the middle roll in such a manner as to cause them to be double-acting; each serving as a false guard for the other. The tendency of the metal to collar is thus greatly reduced, and this arrangement allows the top and bottom rolls to move to and from the middle one without interfering with the guards. For heavy work, a lift is used to raise the hot metal from the bottom to the top roll, and also to receive and lower the metal from the top to the bottom roll. The lift recommended is worked by a youth, by means of a lever with an adjustable weight. The weight balances the lift and hot metal without the aid of steam or hydraulic power, and thus the heaviest masses can be rapidly and steadily raised or lowered without the costly appliances now in vogue. Labour is economised, and the tables move in such a manner that the hot metal is placed in the rolls by the action of the lift. This invention is particularly applicable to small guide and merchant mills running at quick speed. The friction is greatly reduced, and the wear and tear of brasses and rolls lessened.

#### WRIGHTSON'S IMPROVED HYDRAULIC BRAKE FOR LOWERING FURNACE BELLS.

—This new arrangement for lowering the bells of furnaces has recently been successfully applied by Messrs. Head, Wrightson, and Co., of Stockton-on-Tees, to the furnaces of Messrs. B. Sanderson and Co., Newport. The usual method of lowering bells is by a wench gearing at the end of the beam supporting the bell. This is complicated, liable to get out of order, and requires one man, and frequently two men, to work it safely. In the improved arrangement a small hydraulic cylinder is placed under the beam. In this cylinder a piston works vertically, and is attached to the end of the beam by a connecting rod. A water passage connects the top with the bottom of the cylinder, and a cock placed midway in this passage regulates the flow of water from the top to bottom side of piston. When the bell is required to be lowered this cock is opened, and as the water flows from the top to bottom of the piston the bell descends as gradually as the attendant (who may be a boy) may think proper. He can stop it by shutting the cock in any part of its stroke, and the bell is brought back again to its position when the charge is off by the heavy balance-weight at the end of the beam. The advantages claimed for this system are simplicity of parts, small liability to get out of order, and the small cost at which it may be imported from England.

**COPPER** occurs in Central Italy as veins in sedimentary rocks, accompanied by quartz gangue, and associated with other ores, as in Cornwall; in amphibole or pyroxene, a metamorphosed rock; and in serpentines, without diabase or gabbro rosso. The total expenses incurred at Capanne Vecchie, the cost of raising and smelting of ore to yield 1 cwt. of rosette copper is 2L. 17s. 6d. An analysis of this copper gave—Copper, 90·50; iron, 0·02; silver, 0·10; suboxide of copper, 0·30=99·92. The presence of suboxide is intentional, and gives the rosette copper that beautiful colour whence it derives its name; it is simply the result of prolonged refining. The purple ore from the Monte Catinini Mine, which is in the serpentines, gives, according to an analysis of BERTHIER, 67·4 per cent. of copper, and the iron pyrites from the same mine upwards of 32 per cent., the percentage of copper, iron, and sulphur in the latter ore being, according to the analysis of LE BLANC, as near as may be equal. Lead has been worked from time immemorial in Tuscany, and Mr. JERVIS refers to the enormous quantities of ancient lead slag found round the Argentiera, at Montieri, containing 4 per cent. of lead, and about 1 oz. of silver to the ton of ore. The mines of Monte del Argentiera were worked in the latter part of the sixteenth century, and were re-opened about 15 years ago, but have since been suspended, much mystery and secrecy being maintained respecting them. A very complex and valuable grey copper from Anginia, Val di Castello, analysed by KERSTEN, gave—Iron, 1·80; copper, 35·80; antimony, 27·47; silver, 0·33; zinc, 6·05; mercury, 2·70; and sulphur, 24·00=98·24. An analysis of lead from the Tambura Mine contained 62·08 per cent. of lead, and 9·50 per cent. of sulphur.

**THE HYDRO-PNEUMATIC HOIST FOR BLAST-FURNACES.**—This hoist, recently patented by Mr. Wrightson, of the firm of Head, Wrightson, and Co., of Stockton, conjointly with Mr. Walter Crooke, of the same place, is worked, as the name implies, by a power derived by the joint action of water and air, and is a simple application of the laws of buoyancy. The action may be explained as follows:—A weight has to be lifted a certain height; the simplest way to do this mechanically is to attach a drum to the cage containing the weight to be lifted, pass it over a sheave, and at the other end of the chain hang a weight exceeding the weight to be lifted. This will, of course, lift the cage, but then comes the mechanical difficulty how to lift again the balance-weight. To accomplish this in the hydro-pneumatic hoist the balance-weight is made in the form of a bell, and allowed to work up and down in a tube filled with water. To raise the bell a valve is opened which admits air to the under side of the bell; this air bubbles up into the top of the bell, displacing a sufficient amount of water to give the required buoyancy: the bell then rises; when at the top the air is let out, on which the balance-weight sinks again. In the application of this hoist to blast-furnaces, a wrought-iron tube, 5 or 6 ft. diameter, is erected vertically, upon or near the air accumulator, a pipe from the tube passing down to within 3 or 4 in. of the bottom of the accumulator; the tube is carried up 10 or 12 ft., and another tank of similar dimensions to the accumulator is placed on the top of this tube. The tube is filled with water, and in the tube is a balance-weight, formed like a bell, and is of such weight (when weighed in water) as to exceed the heaviest load the hoist is required to raise, and the hollow within it is of such capacity that, when filled with air, it will attain the same power of buoyancy upwards that it possessed of sinking power when filled with water. One rope or chain is attached to the top of the bell and over another sheave on the top tank, and descends to the other cage. By this arrangement the cages on the movement of the bell work in opposite directions up and down. The bottom tank is connected with a small air-engine, which, on pumping air, forces the water in the lower tank up the tube until the surface of the water comes within 6 in. of the bottom, when the air-engine is throttled by self-acting valves. The lower tank thus forms an accumulator of compressed air. By a suitable valve sufficient of this air is admitted into the bell to displace the proper weight of water; the bell rises, drawing up one cage and letting down the other. When it is required to let the bell down a small valve opening internally at the top of the bell is pressed by a lever, the air escapes, the water re-enters, and the bell resumes its functions as a balance-weight, and in descending draws up one cage and lowers the other. The arrangement for brakage is on this principle. The bell must have sufficient clearance at its sides to allow the water to pass in its motion up and down; by gradually contracting the area of water-passage near the top and bottom of the tube the bell is brought to a gradual stand, and by this means the speed at different parts of the lift can be regulated to the greatest nicety. The hoist can also be made to lift the cage through twice the space traversed by the bell, by a simple arrangement of sheaves and chains. Under some circumstances this would be a great advantage. The principal advantages claimed by the patentees are—1st, economical working; 2d, simplicity of parts; 3d, ease of repair; 4th, cheapness of first cost. A hoist upon this principle has lately been erected by Messrs. Head, Wrightson and Co., at the Rosedale Iron Company's works at Ferryhill, for raising pig-iron to the capon stages. The working has been in every respect successful.

**Mr. CHARLES WHILE, of Newport, Monmouthshire, exhibited two models of a patent rolling mill invented by himself. His system consists in the use of several pairs of rolls combined in one mill, some of the rolls being vertical and others horizontal, and so arranged that the bloom is compressed alternately flatways and edgeways, through as many pairs of rolls as may be required for reducing the iron to its proper size. By this principle manual labour is altogether done away with, excepting a man to throw the pile into the first pair, and another to take the bloom or bar away. One important feature of this process is that the iron is allowed little time to cool; and the quantity of work of which the mills are capable will be best learned from the fact that the Aberdale Company are making from 90 to 100 tons of iron, in twelve hours, from one mill.**

**Mr. THOMAS WHITWELL, Stockton, exhibited a model of his patent hot blast stove, which is constructed of fire-brick, and is so arranged as to combine great efficiency with simplicity of parts. The stoves are worked in pairs, on the regenerative principle. The heated furnace gases pass through one stove for a certain period, until the fire-brick flues are thoroughly heated, after which the blast is made to traverse the heated chambers, the corresponding stove being in the meantime subjected to the action of the furnace gases. These stoves also admit of being cleaned out without interfering with the working of the furnaces. The heat of the blast is raised to a higher temperature than is practicable under the arrangement frequently adopted. The invention has been in successful operation for above a year, at the Thornaby Ironworks, Stockton.**

**Messrs. W. PETCHELL and Co., Middlesborough, brought under the notice of the trade the patent portable fire-engine, L'Extingueur, an apparatus specially suitable for keeping in office ready for an emergency. Each apparatus shown was capable of containing 20 pints of water and 208 pints of carbolic acid gas.**

**Mr. EDWARD W., of Middlesborough, had specimens of Gauntlett's Patent Registering Pyrometer, and also specimens of the pyrometer for ordinary blast-furnace use. These inventions have been before the trade for some time, and are generally appreciated.**

#### THE MINERAL RESOURCES OF ITALY.

In bringing the mineral riches of the kingdom of Italy to the notice of the British public, with a view to their commercial development, probably no one has laboured so indefatigably as our esteemed correspondent, Mr. W. P. JERVIS, now Conservator of the Royal Italian Industrial Museum at Turin; and in the very complete and interesting volume\* which he has now issued he has certainly afforded still further evidence of his zeal in promoting the welfare of the Italian industrial interests. The marbles and alabasters, of course, take a prominent position in connection with Italian minerals, but Mr. JERVIS likewise shows that the serpentines and allied eruptive rocks, boracite, acid lagoons, rock salt, iron, copper, lead, silver, mercury, antimony, and manganese, as well as various other metalliferous minerals, and mineral fuel and oils, exist in quantities which would amply repay the man of business who might turn his attention to them. The magnificent white marbles of Carrara, Massa, Seravezza, and elsewhere in the Apuan Alps, are carefully described, and Mr. JERVIS observes that an efficient mode of sawing blocks of marble *in situ* is much to be desired. The extensive use of gunpowder is wholly unsuited to the getting out of the stone, as the rock is already frequently much shattered. Hitherto it has been the custom to extract the marble only at or near the surface, but Mr. JERVIS doubts whether the white kinds would not be obtained better by cavern workings, by which means it would be far less exposed to the action of the atmosphere and variations of temperature, which must considerably augment the tendency to shiver, water enlarging and extending almost imperceptible flaws as it freezes in winter, or evaporates in summer.

The Royal Salt Works of Volterra (Pisa) are the most important in Central Italy; they are about 40 miles from Leghorn. Unlike the well-known salt deposits of Cheshire, Prussian Saxony, &c., which belong to the Triassic formation, the rock salt of Volterra occurs in beds varying from 15 to 40 feet thick, in ash-grey miocene, or middle tertiary clays. The method of manufacturing salt at these works has undergone considerable change and improvement during this century. Until very recently four pans were enough to supply the demand for the whole of Tuscany, but as the price of the salt has been reduced very considerably of late years the consumption has increased, and

they are no longer adequate to the purpose. The chapter on the Elba Iron Mines is particularly interesting, whether regarded from a scientific or a commercial point of view. Follonica, where the Elba iron is principally smelted, is a village on the coast, exactly facing Rio, from which it is fifteen miles distant, and ten from Massa Marittima. These are the most important ironworks in Italy. There are three blast-furnaces, each capable of containing about 6 tons of ore. The charge is—specular iron, 350 lbs.; dense charcoal, 440 lbs. A hot-blast of 430° Fah. is employed. Ninety charges are added daily. They produce from 6 $\frac{1}{2}$  to 8 $\frac{1}{2}$  tons daily, the ore yielding from 55 to 58 per cent. of iron. The furnaces are tapped every four hours. In the Italian Exhibition at Florence the greatest novelty connected with the iron from Follonica was the manganiferous pig-iron, containing 5 per cent. of manganese. This remarkable product, very analogous to the German spiegelisen, presents beautiful crystalline fractures, the faces being 2 or 2 $\frac{1}{2}$  inches across. In the manufacture of bar-iron, Mr. PONSARD has now begun to employ the tertiary lignite of Montebamboli for the puddling furnaces, where the metal not being in contact with the fuel the sulphur it contains is not detrimental; but wood charcoal has to be employed for the fusion of the ores, as heretofore. Great improvements have lately been made at these works, and pig-iron is now produced much below the price at which it can be imported from England.

**COPPER** occurs in Central Italy as veins in sedimentary rocks, accompanied by quartz gangue, and associated with other ores, as in Cornwall; in amphibole or pyroxene, a metamorphosed rock; and in serpentines, without diabase or gabbro rosso. The total expenses incurred at Capanne Vecchie, the cost of raising and smelting of ore to yield 1 cwt. of rosette copper is 2L. 17s. 6d. An analysis of this copper gave—Copper, 90·50; iron, 0·02; silver, 0·10; suboxide of copper, 0·30=99·92. The presence of suboxide is intentional, and gives the rosette copper that beautiful colour whence it derives its name; it is simply the result of prolonged refining. The purple ore from the Monte Catinini Mine, which is in the serpentines, gives, according to an analysis of BERTHIER, 67·4 per cent. of copper, and the iron pyrites from the same mine upwards of 32 per cent., the percentage of copper, iron, and sulphur in the latter ore being, according to the analysis of LE BLANC, as near as may be equal. Lead has been worked from time immemorial in Tuscany, and Mr. JERVIS refers to the enormous quantities of ancient lead slag found round the Argentiera, at Montieri, containing 4 per cent. of lead, and about 1 oz. of silver to the ton of ore. The mines of Monte del Argentiera were worked in the latter part of the sixteenth century, and were re-opened about 15 years ago, but have since been suspended, much mystery and secrecy being maintained respecting them. A very complex and valuable grey copper from Anginia, Val di Castello, analysed by KERSTEN, gave—Iron, 1·80; copper, 35·80; antimony, 27·47; silver, 0·33; zinc, 6·05; mercury, 2·70; and sulphur, 24·00=98·24. An analysis of lead from the Tambura Mine contained 62·08 per cent. of lead, and 9·50 per cent. of sulphur.

**SILVER** is only found in Central Italy in combination with other ores; the copper, lead, and zinc ores occurring in sedimentary rocks often contain a considerable quantity of silver, but BECHI has pointed out the peculiar circumstance that the copper in serpentines is entirely free from metal. At least four mines of cinnabar exist in Tuscany, but only one of them is in operation just now. Selvina Mine was re-opened in 1849, and is not the property of Messrs. SADUN and ROSELLI. The annual production is 3 $\frac{1}{2}$  tons, which are smelted at the works of Modigliana. The few remaining mines are of much less industrial importance. Antimony is found at Pereta, in the Maremma, not far from Grosseto, in long crystals of great beauty, affording some of the finest specimens in the world. Manganese occurs in several parts of Tuscany. Useful as this mineral in the manufacture of bleaching powder, &c., its extraction in Italy as a

ing the merits of Mr. Fairman, has awarded him, on several occasions, honourable attention to this subject. Already several companies have been formed to work sections of the Italian petroleum zones, and others are now considering the question, and hopes are entertained that their efforts will be crowned with success. Should the coffers of the Italian exchequer derive advantage from the opening up of this new, and hitherto neglected, branch of industry in Italy, the Italian Government will not repeat of having bestowed honours on Mr. Fairman, who will leave behind him telling proof of having worked in Italy, and contributed at an opportune moment to point out a means by which the Italian finances may be fairly augmented. It appears that at the present moment the oil dealers of Sassuolo and Modena are in the habit of sending daily to the surface wells of Monte Gibro and Monte Baranzone for petroleum, to meet the wants of those and the neighbouring cities, where it is burnt in its crude state, under the name of "Lucilla." It is also consumed and known by the same name in Bologna, Reggio, Parma, Genoa, &c. Labour in those parts is plentiful, good, and cheap. The roads are excellent, and access to the vicinity of the wells is easy. The main trunk of railway passes within a short distance of the spots of production, and the ports of Ancona (on the Adriatic) and Leghorn and Genoa (on the Mediterranean) are very accessible by railroad for the transport to and from the oil regions. Mr. Fairman further states that the exports of petroleum from the United States to Naples, Palermo, Genoa, Leghorn, Marseilles, and Trieste increased from 1662 gallons in 1861, to 2,906,683 in 1864, and further to 3,801,749 gallons in 1867; and he observes that the Italian petroleum would naturally be consumed in the country, and would also go to provide the markets of Trieste, Marseilles, Malta, Turkey, and the Mediterranean ports.

**PATENT LAW AMENDMENT.**—A petition is in course of signature in various parts of the kingdom by the members of the Inventors' Society, Working Men's Clubs, Foremen Engineers' Association, and several other societies whose members are "engaged in devising and practically applying new inventions, or otherwise interested in the commercial and industrial prosperity of the United Kingdom," praying the enactment of such laws as will remedy existing evils. The petitioners urge that the chief evils of the present laws are the exorbitant cost of a patent; the imperfect security which it affords to the inventor; the litigation which its maintenance entails; and the expensive, vexatious, and cumbersome character of the litigation attending disputed questions of patent right. And it is submitted that these evils may be remedied by reducing the cost of securing invention-right to a moderate sum not exceeding what is necessary to defray office expenses, and distributing the payment thereof over a certain period, as has been done with such decided advantage in other countries; by subjecting applications for invention-right to a preliminary investigation as to novelty, and after suitable delay and public notice, securing to proprietors of invention-right an indefeasible title; and by instituting a special tribunal for dealing with disputed questions of invention-right.

**McGAULEY, AND INDUCTION APPARATUS.**—It appears to be now conclusively shown that Ruhmkorff was a mere copyist in connection with the induction coil, and that his only merit consisted in making the instrument according to the designs of others. In connection with the early history of induction apparatus, Prof. C. G. Page, the chief examiner in the United States Patent Office, states, in a letter to the late Sir David Brewster, that noticing the death of Prof. McGauley mentioned in the *Scientific Review*, he sends his (Prof. Page's) book on induction, in which he makes honourable mention of his name; he had traced the invention of the hammer circuit breaker, so extensively used in connection with induction coils all the world over (attributed in Europe and America respectively to Dr. Neef and himself), to Professor McGauley. Prof. Page expresses the hope that the publication of this fact may be of benefit in relation to the efforts making to raise means for the maintenance of his widow and family.

**PRIMING OF STEAM-BOILERS.**—At the recent meeting of the Liverpool Polytechnic Society Mr. R. D. NAPIER read a paper on this subject. He proposes to prevent priming by the use of a steam dome, the bottom of which is below the water level. The steam is admitted to the dome near the top by a separate pipe which curves slightly downward upon entering, and the outlet to the engine is at the top of the dome. Mr. Napier considers that by closing the bottom of the dome at the level of the shell of the boiler, the quantity of water condensed in the dome, which is of course converted into a surface-condenser, will be equal to the quantity of water which would otherwise be carried with the steam to the engine. He refers to experiments in which by closing the bottom of the dome the water accumulated, with his arrangement, at the rate of from 56 to 140 gallons per minute.

**FERRYHILL COLLIERY.**—The Rosedale and Ferryhill Iron Company have struck the Harvey seam, upwards of 4 ft. thick, at their Jane pit winding at Ferryhill. This undertaking has been one of great expense, and required no little faith in its ultimate success on the part of Mr. Morrison and his partners, Messrs. Leeman and Sheriff. Many who knew the district predicted the company would never recover the capital they were sinking in this enterprise, but with his characteristic energy and determination Mr. Morrison prosecuted the work of sinking to its present successful termination. As the sinking is close to the blast furnaces this fuel bed of coal will be an immense gain to the company, who contemplate raising upwards of 2000 tons of coal per day, and erecting several hundred coke ovens, to convert the small coal into coke, which can be delivered to the furnaces without the usual heavy railway carriage that swells so enormously the working expenses of the manufacturer, and not unfrequently operates as a barrier to the development of large and costly undertakings.—*Durham Advertiser*.

**BIRMINGHAM FINANCIAL COMPANY (LIMITED).**—OFFICES,—WATERLOO STREET, BIRMINGHAM. CAPITAL,—HALF A MILLION. Reserve fund, £12,000.

ADVANCES made upon approved real and other securities.

DEFERRED PAYMENTS on Wagon Leases and other contracts purchased or advances made thereon.

HENRY ALLBUTT, Secretary.

**PREUSSISCHE BERGWERKS UND HUTTEN-ACTIEN GESELLSCHAFT.**—**PRUSSIAN MINING AND IRONWORKS COMPANY.**

Issue of shares—third, fourth, and fifth series.

6000 shares, of 200 thalers, or £20 each.

Agreeably with the conditions of par. 5 of our statutes, the undersigned Council of Supervision has resolved, after the shares of the second series have been paid up, to ISSUE THE THIRD, FOURTH, and FIFTH SERIES of 2000 shares (in all 6000 shares), 200,000 thalers = £180,000.

The shares will be issued at par, and, according to par 5 of the statutes, "the holders of the shares already issued have the right, each in the proportion to the number of shares held by him, to take the new shares at the course of issue to be fixed by the Council." In this case each share of the first or second series entitles the holder to subscribe for one of the new issue. Shareholders who wish to avail themselves of this right are requested to signify such intention, in writing, to the direction of the company, at their offices, No. 34, Königs-Allee, Düsseldorf, on or before the 20th of May next, accompanied by a specification of the numbers of the shares of the first or second series now held by them, and a remittance of the amount of the first call of 10 per cent., or £3 per share, upon the number of new shares applied for.

Shareholders wishing to take more than their *pro rata* number of shares will please remit the amount of the first call upon the whole number applied for. In the allotment of the disposable shares, such applications shall receive the preference. Should it be found necessary to reduce the subscription, it shall be done *pro rata*, and, in such case, the amount of the first call on the number of shares not allotted shall be returned.

According to the statutes, shareholders who shall not have made their application within the period above mentioned cease to have a claim to allotment of the new shares.

The permission which was given with reference to full payments on the shares of the first and second series does not apply to the shares of the new issue, upon which no full payments in advance of calls can be received without a special sanction from the Council of Supervision.

Düsseldorf, 14th April, 1868. THE COUNCIL OF SUPERVISION.

The bankers of the company are—for England and Ireland, the National Bank and its branches.

**PREUSSISCHE BERGWERKS UND HUTTEN-ACTIEN GESELLSCHAFT.**—**PRUSSIAN MINING AND IRONWORKS COMPANY.**

EXTRAORDINARY GENERAL MEETING.

An EXTRAORDINARY GENERAL MEETING of the SHAREHOLDERS will be HELD on TUESDAY, the 12th of May next, at Three o'clock in the afternoon, at the offices of our company, No. 34, Königs-Allee, Düsseldorf, when the shareholders are requested to attend personally, or to have themselves represented by proxy.

ORDER OF THE DAY.

Sanction (in accordance with par. 24 of the statutes) of a resolution, passed by the Council of Supervision, for the issue of priority obligations, to parties by name, to the amount of 1,200,000 thalers (£180,000) upon mortgage of real property of the company, in place of the sanction already given at the last ordinary general meeting, for the issue of such obligations to the amount of 800,000 thalers, or £120,000.

Referring to par. 25 of our statutes, the shareholders who wish to exercise their right of voting are requested to deposit their shares or receipts (quittungs-bogen) at least eight days before the general meeting, at our office, No. 34, Königs-Allee, Düsseldorf; in London and Dublin, at the National Bank; and in Cork, at the Cork Steamship Company's Office, in exchange for certificates of deposit, and to leave them so deposited during the holding of the general meeting, as also, in the event of a representation by proxy, to have the proxy papers presented at our office here, for examination by the direction, at latest twenty-four hours before the holding of the meeting.

THE DIRECTION.

M. P. S. HAMILTON, MINING AND REAL ESTATE AGENT, AND PRACTICAL GEOLOGIST.

OFFICE, No. 72, GRANVILLE STREET, HALIFAX, NOVA SCOTIA.

N.B.—Sales and purchases of lands, quarries, and mining property negotiated upon the most advantageous terms, and with all possible dispatch. Explorations made on supervised, and reports prepared where required with the utmost care. Public attention is called to the fact that, owing to his experience as Gold Commissioner and Chief Commissioner of Mines, and as one who has been for years engaged in practical mining and geological explorations, Mr. HAMILTON has opportunities which no other person has heretofore possessed of becoming intimately acquainted with the mineral resources of Nova Scotia.

In the Court of the Vice-Warden of the Stannaries.  
Stannaries of Devon.

**IN the MATTER of the COMPANIES ACT, 1862, and of the LADY BERTHA MINING COMPANY.**—TENDERS will be RECEIVED at the Registrar's Office, Truro, Cornwall, until Thursday, the 23rd day of April instant, stating the highest price which will be given for the MINE SETT or GRANT, and the WHOLE or any PART of the

MINING MACHINERY AND MATERIALS,

At LADY BERTHA MINE, in the parish of Buckland Monachorum, viz.:

ONE 40ft. diameter WATER WHEEL, 4ft. breast, cast iron cylindrical axle; 1 crank; drawing machine, &c.

ONE WATER WHEEL, 32 ft. diameter, 3 ft. 4 in. breast, cylindrical axle, centre pieces, and segments; 153 fms. ladders; cases, stuffing box, and glands; 43 pumps of various sizes; plunger poles; several sets of lifts; castings and new and old iron; new and old timber; smiths' and miners' tools; account house furniture, and various other articles in general use in mines.

For further particulars, apply to the officer of the Court, in possession at the mine.

If the whole of the plant and materials should be sold in one lot, and the purchaser should desire a new set, there will be no objection on the part of the lord, provided the company be approved by him, and it be not one of Limited Liability.

HODGE, HOCKIN, AND MARRACK, Truro,  
(Agents for Tufnell Southgate, 7, King's Bench-walk, Temple, London).

Dated Registrar's Office, Truro, April 15th, 1868.

In Chancery.

BROOKS v. JONES.

FREEHOLD MINERAL PROPERTY, WITH IRONWORKS, IN THE COUNTY OF MONMOUTH.—FOR INVESTMENT.

**M**ESSRS. FULLER, HORSEY, SON, AND CO. WILL SELL, BY AUCTION, at the Auction Mart, Tokenhouse-yard, London, on Thursday, the 7th day of May, 1868, at One o'clock precisely, in One Lot, by order of the High Court of Chancery, and with concurrence of his Lordship the Master of the Rolls, the Judge to whose Court the said Cause is attached, a very valuable FREEHOLD MINERAL PROPERTY, with BLAST FURNACES, KILNS, FOUNDRIES, ENGINE HOUSES, and BRIDGE HOUSES, known as

THE BLAINA IRONWORKS,

Together with the Blaina Inn; Blaina House and grounds; Three Houses, for manager, surgeon, and cashier; Ninety-seven Houses for workmen; Shops and Schools at Blaina; a Station on the Western Valleys line of the Monmouthshire Railway, about twenty miles from the shipping port of Newport, and in direct communication therewith; the total area being ninety-four acres, with eleven seams of coal of the aggregate thickness of 41 feet, and seven courses of rich ironstone.

Also, the LEASEHOLD INTEREST in TWO MINERAL PROPERTIES adjoining, known as TYR-AP-GETHING, and GWAIN GODWIN, having an area of 47A. 1R. 22P., let upon lease, together with MINERAL PROPERTIES known as CRAYCROFT and HENWAIN, which occupy an area of 5A. 3R. 34P., for a term which will expire on the 25th March, 1875, with power for the lessees to renew for a further term of 20 years, on giving two years previous notice, subject to a surface rent of £650 per annum, and to certain royalties. Minimum royalty, £2000 per annum. Lessees to pay rates and taxes, to repair, to have at least one furnace in blast, and other covenants. From a survey made by Mr. Hedley, the eminent mining engineer, in December, 1865, he reports "that there are sufficient unworked minerals to secure the minimum royalties in perpetuity, and that the existing shafts are sufficient for working out the whole of the minerals." This being so, and the quality of the minerals having been thoroughly ascertained and approved, this property may be recommended as a sound property for the investment of capital.

To be viewed till the sale by special order, which may be obtained of Messrs. J. and W. NORRIS and WOOD, solicitors, Manchester; or of the Auctioneers, 11, Billiter-square, London.

Printed particulars, with ground plans and sections of the minerals, may be had of the following solicitors:—Messrs. J. and W. NORRIS and WOOD, Manchester, the solicitors of the plaintiff; of Messrs. NORRIS and ALLEN, No. 20, Bedford-row, London; of Mr. J. NEEDHAM, No. 1, New-inn Strand, London; of Messrs. CLARKE, WOODCOCK, and RYLAND, Lincoln's Inn-fields, London; of Messrs. MILLER and SMITH, No. 48, Watling-street, London; of Messrs. THOS. WHITE and SONS, No. 11, Bedford-row, aforesaid; of Messrs. CHILTON and CO., No. 25, Chancery-lane, London; of Messrs. BELL, BRODERICK, and CO., Bow Churchyard, London; of Mr. W. H. DINGNAN, No. 57, Chancery-lane, aforesaid; of Mr. WILLIAM THORNE, Messrs. CORSER and FOWLER, THOMAS BOLTON, and Messrs. H. and J. E. UNDERHILLS, Wolverhampton; of Messrs. DUGGAN, LEWIS, and LEWIS, Walsall; of Mr. R. W. HAND, solicitor, Stafford; at the principal inns at Newport, Cardiff, Swansea, Gloucester, and Bristol; at the *Midland Counties Herald* office, Birmingham; at the Auction Mart and Estate Exchange, London; and at Messrs. FULLER, HORSEY, SON, and CO., No. 14, Billiter-square, London, E.C.

PLYM RIVER SLAB AND SLATE COMPANY, CANN QUARRY, DEVON.

VALUABLE STEAM ENGINES, CRUSHING MACHINES, PUMPING GEAR, STONE PLANING MACHINES, DRIVING BELTS, LARGE WATER WHEEL, RAILWAY TRUCKS, METALS, ROUND, SQUARE, AND FLAT IRON, CAST AND BLISTER STEEL, ROUND AND SQUARE TIMBER IN BALK, SMITHS' TOOLS, WORKED AND UNWORKED SLATE, TWO STAUNCH CART HORSES, HARNESS, &c., &c.

**M**ESSRS. SKARDON AND SONS are instructed to SELL, BY AUCTION, on Tuesday, the 28th of April, 1868, and following days, at the works, the whole of the

MACHINERY AND MATERIALS

Lately used at the PLYM RIVER SLAB AND SLATE COMPANY, CANN QUARRY, DEVON, comprising a powerful stationary ENGINE, with winding gear, 14-horse portable ENGINE, planing machines, pumping gear, crushing machines, large water wheel, 60 feet in diameter, 6 feet breast, metal bearings, &c.; driving belts, railway metals, tram wagons, round, square, and flat iron, cast and blister steel, round and square timber in balk, railway sleepers, smiths' tools, large quantities of scrap iron, together with all the extensive stock of rough and worked slate in slabs, flooring, &c.; two staunch and useful cart horses, harness, &c., &c.; the whole of which will be sold without reserve, and may be viewed the week prior to the sale, when catalogues will be ready for delivery.

Sale to commence each day at Twelve o'clock.

The whole of the above machinery and materials are advantageously placed for removal, being all close to the Dartmoor Railway, by which means they can be removed to Plymouth at the cost of 1s. per ton.

PERIODICAL SALES

(Established 1843)

OF ABSOLUTE and CONTINGENT REVERSIONS to FUNDED and OTHER PROPERTY, LIFE INTERESTS, ANNUITIES, POLICIES of ASSURANCE, AVOWSONS, NEXT PRESENTATIONS, MANORIAL RIGHTS, RENT CHARGES, POST OBIT BONDS, DEBENTURES, SHARES in DOCKS, CANALS, MINES, RAILWAYS, INSURANCE COMPANIES, and other PUBLIC UNDERTAKINGS.

**M**R. MARSH begs to announce that his PERIODICAL SALES (established 1843) for the DISPOSAL of EVERY DESCRIPTION of the above-mentioned PROPERTY, take place on

THE FIRST THURSDAY in EVERY MONTH.

Auction, Land and Estate Agency Offices, 54, Cannon-street, London, E.C.

PRELIMINARY ADVERTISEMENT.

THE LOZANA PRIMERA LEAD SMELTING AND DESILVERISING WORKS.

WILL SHORTLY BE OFFERED FOR SALE, the ABOVE WORKS (with LARGE COKE and ORE YARDS adjoining), situated at CARTHAGENA, in SPAIN.

This property, situated in the district of Santa Lucia, on the Bay of Carthagena, and about half-a-mile from that city, on the high road to Santa Lucia, comprising smelting house, with condensing chamber and flue; desilverising house, with two sets of Pattinson pots; laboratories, cupola house, calcining furnaces, forge, steam engine and boilers, workmen's cottages, porter's lodge, courtyards, and land adjoining and covering in all 45,279 square metres, will be OFFERED FOR SALE, BY PUBLIC AUCTION, at an early date, at the office of the Señor Don BERNARDINO ALCARAO, public notary, Carthagena.

Due notice will be given of the day fixed for the sale.

Further particulars may be obtained of—

Mr. WILLIAM HENDERSON, Calle de Paris, Carthagena;

Mr. G. M. UNDERDOWN (care of Messrs. Bell and Co.), Madrid; and

Messrs. HARDING, WHINNEY, GIBBONS, and CO., 8, Old Jewry, London.

ENGINES AND BOILERS FOR SALE.

**M**ESSRS. NICHOLLS, MATHEWS, AND CO. have FOR SALE ENGINES of VARIOUS SORTS and SIZES, AND SEVERAL GOOD TEN TON BOILERS. All are in excellent condition, and well worthy the attention of purchasers.

Full particulars may be obtained by applying to Messrs. NICHOLLS, MATHEWS, and CO., Bedford Ironworks, Tavistock.

**T**O BE SOLD.—A FIRST-CLASS NEW 14-horse power PORTABLE STEAM-ENGINE, with all recent improvements. Several GOOD SECOND-HAND PORTABLES TO BE SOLD, CHEAP.

Apply to T. W. BARROWS, Engineer, Banbury.

THE DIRECTION.

RAILWAY WAGON

**NICHOLLS, MATHEWS, AND CO., ENGINEERS,**  
BEDFORD IRONWORKS, TAVISTOCK.  
MANUFACTURERS OF STEAM ENGINES of EVERY DESCRIPTION, made on the BEST and NEWEST PRINCIPLES. We beg more especially to call the attention of the public to the MANUFACTURE of our BOILERS, which have been tested by most of our leading engineers. PUMP WORK CASTINGS of EVERY DESCRIPTION, both of brass and iron. HAMMERED IRON and HEAVY SHAFTS of ANY SIZE. CHAINS made of the best iron, and warranted. MINERS' TOOLS and RAILWAY WORK of EVERY DESCRIPTION. ALL ORDERS FOR ABROAD RECEIVE their BEST ATTENTION. NICHOLLS, MATHEWS, and Co. have had 20 years' experience in supplying machinery to foreign mines, and selecting experienced workmen to erect the same, where required.

Messrs. NICHOLLS, MATHEWS, and Co. have always a LARGE STOCK of SECOND-HAND MINE MATERIALS in stock, and at moderate prices.

**WILLIAMS'S PERRAN FOUNDRY COMPANY,**  
PERRANWORTHAL, CORNWALL.  
MANUFACTURERS OF STEAM PUMPING and EVERY OTHER KIND OF ENGINES, together with BOILERS, PUMP CASTINGS, and MINING TOOLS of every description, of the very best quality. Estimates given for the supply of any amount of machinery.

London Agent.—Mr. EDWARD COOKE, 76, Old Broad-street, London, E.C.

**RAILWAY CARRIAGE COMPANY (LIMITED)**  
ESTABLISHED 1847.  
OLDBURY WORKS, NEAR BIRMINGHAM.

MANUFACTURERS OF RAILWAY CARRIAGES and WAGONS, and EVERY DESCRIPTION OF IRONWORK.

Passenger carriages and wagons built, either for cash or for payment over a period of years.

RAILWAY WAGONS FOR HIRE.

CHIEF OFFICES, —OLDBURY WORKS, NEAR BIRMINGHAM.

LONDON OFFICES, —6, STOREY'S GATE, GREAT GEORGE STREET, WESTMINSTER.

**THE BIRMINGHAM WAGON COMPANY (LIMITED)**  
MANUFACTURE RAILWAY WAGONS of EVERY DESCRIPTION, for HIRE and SALE, by immediate or deferred payments. They have also wagons for hire capable of carrying 6, 8, and 10 tons, part of which are constructed specially for shipping purposes. Wagons in working order maintained by contract.

EDWARD FOWLER, Sec.

\*\* Loans received on Debenture; particulars on application.

London Agent.—Mr. E. B. SAVILE, 67, Victoria-street, Westminster, S.W.

**STAFFORDSHIRE WHEEL AND AXLE COMPANY (LIMITED)**  
MANUFACTURERS of RAILWAY CARRIAGE, WAGON, and CONTRACTORS' WHEELS and AXLES, and other IRONWORK used in the CONSTRUCTION of RAILWAY ROLLING STOCK.

OFFICES AND WORKS,

HEATH STREET SOUTH, SPRING HILL, BIRMINGHAM.

LONDON OFFICE, —118, CANNON STREET, E.C.

**C O A L C U T T I N G M A C H I N E R Y.**  
The WEST ARDSLEY COMPANY having, by recently patented improvements, perfected their coal cutting machinery, worked by compressed air, are NOW READY TO MAKE CONTRACTS for the CONSTRUCTION and USE of their MACHINES.

The results of twelve months' experience in the working of these machines, by the West Ardsley Company, have proved most satisfactory, their use being found to CHEAPEN the COST and IMPROVE the average SIZE of the COAL, to LIGHTEN the LABOUR, and also to MODIFY the SANITARY CONDITION of the MINE.

All communications to be made to Messrs. FIRTH, DONISTHORPE, and BOWER, No. 8, Britannia-street, Leeds.

**NOTICE.**—The WEST ARDSLEY COMPANY, having reason to believe that their patents are being infringed upon, hereby give notice that they will TAKE LEGAL PROCEEDINGS AGAINST ALL PARTIES who may MAKE FOR SALE, or USE ANY MACHINERY in the construction of which any such INFRINGEMENT is MADE.

**SMITH AND FORREST,**  
ROSIN DISTILLERS, GREASE AND VARNISH MANUFACTURERS,  
HOLT TOWN OIL WORKS, MANCHESTER,  
MANUFACTURERS OF VEGETABLE OILS, &c.

ANTI-FRICTION GREASE, 10s. to 14s. per cwt.  
Wire rope ditto, free from acid, 15s. per cwt. Liquid ditto (between thick and thin), for trams, &c., 8s. to 12s. per cwt.

SKIP, HUTCH, CORVE, and WAGON OILS, from 8s. to 12s. per cwt.

TORCH OIL, 1s. to 1s. 6d. per gallon.

COPPER-SPROUTED QUART LAMPS, 4s.; TORCH WICK for ditto, 6d. per lb.

PATENT ANTI-CORROSION BLACK VARNISH,

Paint Substitute for Wood or Iron, ready for use, 1s. to 2s. 6d. per gallon

We shall be glad to furnish a detailed price-list on application.

Orders by post receive prompt attention.

**DYNAMITE, OR NOBEL'S PATENT SAFETY BLASTING POWDER,**  
May now be had from

MESSRS. WEBB AND CO., CARNARVON,

Sole consignees from the patentee.

This powerful BLASTING AGENT will not explode from a spark, or concussion alone, but requires the combined effect of both, and is fired by a strong percussion cap and ordinary fuse. In a compressed state it may be fired in damp holes, or under water.

Force, SEVEN TIMES that of the BEST GUNPOWDER.

It will shiver to pieces cast or wrought-iron, or the toughest teak timber. No tamping is required. It is by far the safest explosive for blasting purposes ever discovered.

**NITRO-GLYCERINE, OR NOBEL'S PATENT BLASTING OIL.**

**T**HE EXPLOSIVE FORCE of this BLASTING OIL is TEN TIMES that of GUNPOWDER, and the ECONOMY and SAVING in TIME, LABOUR, and COST in removing granite and hard rock, in sinking shafts, driving tunnels, and opening forward in close ends is immense.

It will not explode from a spark or fire, but from concussion alone, and is consequently much less dangerous than gunpowder or gun-cotton.

Being heavier than water it sinks to the bottom of a wet hole, no other tampering than water being required.

One charge of this blasting oil, which is now being used with wonderful effect in all the largest slate quarries in North Wales, will displace as much slate rock as four or five charges of gunpowder; and its great force, acting on a large quantity of good slate rock, shakes and dis-places it at the natural joints, or cracks, without damaging the slabs nearly so much as the more numerous blasts from any other blasting material would do.

This invaluable quarrying agent may now be obtained from Messrs. WEBB and CO., Carnarvon, sole consignees from the patentee.

WILTON'S MATHEMATICAL INSTRUMENT ESTABLISHMENT REMOVED from St. Day to A. JEFFERY'S, CAMBORNE.

W. H. WILTON begs to thank his friends for their very liberal support for so many years, and informs them that he has now declined business in England in favour solely of Mr. A. JEFFERY, MATHEMATICAL INSTRUMENT MAKER, CAMBORNE, whom he considers (having been an assistant to his father for several years) is in every way capable of creditably maintaining the good name universally awarded to Wilton's instruments.

**A. JEFFERY**

Respectfully begs to inform Mine Managers, Surveyors, Engineers, &c., that having purchased Mr. Wilton's business, and the very valuable acquisitions and appliances belonging thereto, he has enlarged his Mathematical Instrument Manufactory, and is prepared to supply THEODOLITES, DIALS, POCKET DIALS, LEVELS, THEODOLITES and PLAIN PROTRACTORS, CASES OF DRAWING INSTRUMENTS, MEASURING CHAINS AND TAPES, ASSAYERS' SCALES and WEIGHTS, ENGINE COUNTERS, and in short, every description of Instruments used in SURVEYING, MEASURING, MAPPING, &c.

Repairing in all its branches promptly attended to.

**CREASE'S NEW AND IMPROVED PNEUMATIC TUNNELLING ENGINE.**

**T**HE PROPRIETORS of this INVENTION, in order to bring its CAPABILITIES more prominently before the PUBLIC, are OPEN to TAKE CONTRACTS for DRIVING LEVELS.

Preference will be given to ADIT LEVELS and those places where ROTARY MACHINERY is in use, and can be applied to driving the AIR COMPRESSOR.

Address—E. S. CREASE, 7, Hoe-street, Plymouth.

**CARLISLE BISCUIT COMPANY.**—WHOLESALE AND EXPORT BISCUIT MANUFACTURERS, CARLISLE, & 56, CITY ROAD, LONDON. For twenty years their biscuits have maintained a high reputation. For export they are specially prepared, so as to keep in any climate. To wholesale buyers a liberal discount is allowed. Price lists forwarded on application.

**MEAT BISCUIT FOR DOGS.** made by the CARLISLE BISCUIT COMPANY, is undoubtedly the best and cheapest food for dogs that has ever been introduced. It is equally adapted for sporting dogs, yard dogs, or for pets. It requires no cooking, and, without any other food, keeps dogs in the highest condition. Many of the prize-taking dogs at the last Birmingham show were fed, from puppies, on this biscuit. Price 20s. per cwt. at Carlisle; or at their d-pot, 56, City-road, London, 22s. per cwt. Post-office orders payable to WILLIAM SLATER, Carlisle. Sold by corn chandlers everywhere. Book of testimonials from well-known country gentlemen, sent on application. Agents wanted.

WILLIAM SLATER, Managing Director.

## THE MINING JOURNAL.

[APRIL 18, 1868.]

## HEATON'S PATENT.

## THE LANGLEY MILL STEEL & IRONWORKS COMPANY (LIMITED),

Are now making Cast-Steel suitable for Tools, Taps, Dies, Chisels, &c., &c., Shear Steel, and Iron of a very superior quality, by their direct process, under the superintendence of the Patentee.

The range of quality which this process secures renders the Steel and Iron suitable for almost every purpose to which these metals can be applied. Prices, &c., can be obtained from the company,—

**LANGLEY MILL, NEAR NOTTINGHAM,**  
Or to any of their agents.

TO MINING COMPANIES, MECHANICAL ENGINEERS, MERCHANTS, SHIPPING AGENTS, &c.

## THE TITANIC STEEL AND IRON COMPANY, (LIMITED)

MANUFACTURE A VERY SUPERIOR QUALITY OF STEEL FOR BORERS, ROCK-DRILLING, AND MINING PURPOSES

GENERALLY; ALSO FOR LATHE TOOLS, TAPS, DIES, DRILLS, PUNCHES, CHISELS, SHEAR BLADES, SNAPS, AND BOILER MAKERS' AND SMITHS' TOOLS.

**SOLID CAST-STEEL HAMMERS**  
CAREFULLY MADE OF BEST CAST-STEEL TO ANY PATTERN.

The Company's STEEL is manufactured according to the processes and under the supervision of

**MR. ROBERT MUSHET.**

WORKS AND OFFICES,—  
COLEFORD, FOREST OF DEAN, GLOUCESTERSHIRE.

**ORMEROD, GRIERSON, & CO.,**  
ST. GEORGE'S IRONWORKS, HULME, MANCHESTER,  
Have the largest assortment in the Trade of PATTERNS,

**SPUR WHEELS, BEVEL WHEELS, MITRE WHEELS**  
ALSO  
**FLY WHEELS, DRIVING PULLEYS, AND DRUMS**

CAN BE SUPPLIED BORED AND TURNED, IF REQUIRED.  
CATALOGUES ON APPLICATION.

ALSO, MANUFACTURERS OF BLAST ENGINES, COLLIERY AND ALL OTHER DESCRIPTIONS OF STATIONARY ENGINES AND BOILERS, MILL GEARING, &c.

## ARTESIAN BORING.

IMPROVEMENTS IN  
**TOOLS FOR BORING FOR WATER, COAL, AND MINERALS.**  
TILLEY'S PATENT.

These consist in DOING AWAY WITH THE MALE SCREW ON BORING RODS, and, by their patented arrangements, DIMINISHING THE RISK OF BREAKAGE, and RENDERING REPAIRS EASY. For prospectuses, apply to—

**M. BEALE, 21, GRESHAM STREET, E.C.**

Estimates given for obtaining water and boring for minerals.

PARIS EXHIBITION, 1867, GOLD MEDAL.

## CLAYTON, SHUTTLEWORTH, AND CO.,

At the Great Triennial Trials of the ROYAL AGRICULTURAL SOCIETY OF ENGLAND, held at Bury St. Edmunds, July, 1867, received the following AWARDS:—

For Single Cylinder Portable Steam Engine,—THE FIRST PRIZE OF £25.

For Double Cylinder Portable Steam Engine,—THE FIRST PRIZE OF £25.

For Horizontal Cylinder Fixed Engine,—THE FIRST PRIZE OF £20.

For Double Blast Finishing Thrashing Machine,—THE PRIZE OF £15.

Also, THE SOCIETY'S SILVER MEDAL for ADJUSTING BLOCKS for Machines.

The duty performed by all C. S., and Co.'s Engines on this occasion considerably exceeded that of any others. C. S., and Co. refer with pleasure to the fact that the duty of their "Commercial" or Single Valve Engine at Chester, so long ago as 1858, was not equalled by any "ordinary" Engine at Bury.

**CLAYTON, SHUTTLEWORTH, & CO., LINCOLN;**

And 78, LOMBARD STREET, LONDON.

**PATENT FLEXIBLE TUBING**  
AND BRATTICE CLOTH FOR MINES  
MANUFACTURED BY

**ELLIS LEVER,**

WEST GORTON WORKS, MANCHESTER.

PARIS EXHIBITION, 1867—AWARDS, Silver Medal for STEAM CRANES.

1867—AWARDS, Bronze Medal for DONKEY FEED PUMPS.

**APPLEBY BROTHERS,**

EMERSON STREET, SOUTHWARK,

LONDON, S.E.,

Engineers and Patentees of STEAM CRANES, DONKEY PUMPS, &c.

### PATENT DONKEY PUMPS.

Nos.	1	2	3	4	5	6	7	8	9
Diam. of ram ..	1 1/2 in.	2 in.	2 1/2 in.	2 5/8 in.	2 3/4 in.	3 in.	3 1/4 in.	3 1/2 in.	4 in.
*Gall. per hour ..	280 ..	400 ..	680 ..	850 ..	1200 ..	1500 ..	2100 ..	2500 ..	3800 ..
Approx. H.P. ....	15 ..	25 ..	40 ..	50 ..	80 ..	95 ..	120 ..	150 ..	230 ..
Single-acting price £10 ..	£12 10s.	£15 ..	£18 ..	—	£20 ..	—	—	—	—
Double-acting do. 11 10s. ..	14 0s.	17 ..	20 ..	24 ..	£28 ..	£33 ..	£38 ..	—	—
Double-acting pump on base plate ..	—	—	—	27 ..	32 ..	38 ..	43 ..</td		

TO MINERS, IRONMASTERS, MANUFACTURING CHEMISTS, RAILWAY COMPANIES, EMERY AND FLINT GRINDERS, MCADAM ROAD MAKERS, &c., &c.

# BLAKE'S PATENT STONE BREAKER,

OR ORE CRUSHING MACHINE,

FOR REDUCING TO SMALL FRAGMENTS ROCKS, ORES, AND MINERALS OF EVERY KIND.

It is rapidly making its way to all parts of the globe, being now in profitable use in California, Washoe, Lake Superior, Australia, Cuba, Chili, Brazil, and throughout the United States and England. Read extracts of testimonials:—

*The Parys Mines Company, Parys Mines, near Bangor, June 6.—We have had one of your stone breakers in use during the last twelve months, and Captain Morcom reports most favourably as to its capabilities of crushing the materials to the required size, and its great economy in doing away with manual labour. For the Parys Mining Company, JAMES WILLIAMS.*

H. R. Marsden, Esq.

*Elton Emery Works, Manchester.—We have used Blake's patent stone breaker made by you, for the last 12 months, crushing emery, &c., and it has given every satisfaction. Some time after starting the machine a piece of the moveable jaw's about 20 lbs. weight, chilled cast-iron, broke off, and was crushed in the jaws of the machine to the size fixed for crushing the emery.*

H. R. Marsden, Esq.

*Alkali Works, near Wednesbury.—I at first thought the outlay too much for so simple an article, but now think it money well spent.* WILLIAM HUNT.

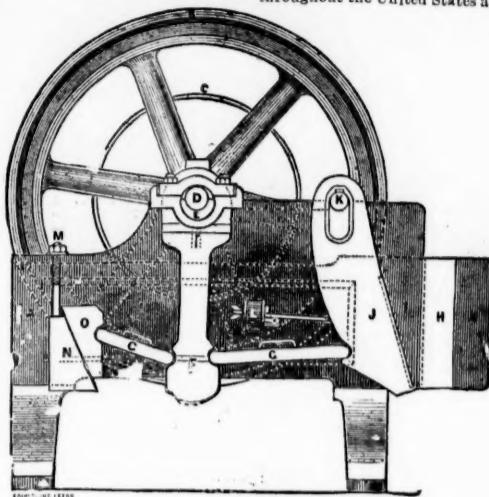
*Welsh Gold Mining Company, Dolgelly.—The stone breaker does its work admirably, crushing the hardest stones and quartz.* WM. DANIEL.

*Our 15 by 7 in. machine has broken 4 tons of hard whinstone in 20 minutes, for fine road metal, free from dust.* MESSRS. ORD AND MADISON, STONE AND LIME MERCHANTS, DARLINGTON.

*Kirkless Hall, near Wigan.—Each of my machines breaks from 100 to 120 tons of limestone or ore per day (10 hours), at a saving of 4d. per ton.* JOHN LANCASTER.

*Ovoca, Ireland.—My crusher does its work most satisfactorily. It will break 10 tons of the hardest copper ore per hour.* WM. G. ROBERTS.

*General Fremont's Mines, California.—The 15 by 7 in. machine effects a saving of labour of about 30 men, or \$75 per day. The high estimation in which we hold your invention is shown by the fact that Mr. Park has just ordered third machine for this estate.* SILAS WILLIAMS.



For circulars and testimonials, apply to—  
**H. R. MARSDEN, SOHO FOUNDRY,**  
MEADOW LANE, LEEDS,  
ONLY MAKER IN THE UNITED KINGDOM.

## CAUTION! BLAKE'S PATENT STONE BREAKER, In Chancery.

BLAKE v. ARCHER, NOVEMBER 12, 1867.

His Honour the Vice-Chancellor Wood having found a VERDICT in FAVOUR of the PLAINTIFFS in the above Cause, establishing the VALIDITY of BLAKE'S PATENT, and made a DECREE for an INJUNCTION to RESTRAIN the DEFENDANTS, MESSRS. THOMAS ARCHER and Son, of Dunston Engine-Works, near Gateshead-on-Tyne, from INFRINGING such PATENT, and ordering them to pay to the Plaintiffs the costs of the Suit.

ALL PERSONS are hereby CAUTIONED against MANUFACTURING, SELLING, or USING any STONE BREAKERS similar to BLAKE'S, which have not been manufactured by the Plaintiffs. Application will forthwith be made to the Court of Chancery for INJUNCTIONS AGAINST ALL PERSONS who may be found INFRINGING BLAKE'S PATENT after this notice.

SOLE MAKER IN ENGLAND,  
**H. R. MARSDEN, SOHO FOUNDRY, MEADOW LANE, LEEDS.**

PARIS EXHIBITION, 1867. SILVER MEDALS, CLASSES 40-51.

AWARDED THE ONLY FIRST-CLASS MEDAL FOR CRUCIBLES.

THE  
**PATENT PLUMBAGO CRUCIBLE COMPANY,**  
SOLE MANUFACTURERS UNDER MORGAN'S PATENT,  
BATTERSEA WORKS, LONDON, S.W.

These Crucibles (MORGAN'S PATENT) were the only ones to which Prize Medals were awarded in London, 1862; Dublin 1865; New Zealand, 1865; and Oporto, 1865.

They have been in use for many years in the English, Colonial, French, and other Foreign Mints; the English, French, and other Arsenals; and have been adopted by most of the large Engineers, Founders, and Refiners at Home and Abroad.

The capabilities which have now for more than twelve years distinguished these Crucibles are:—

Their quality is uniform. They withstand the greatest heat without danger. Their average durability for Gold, Silver, Copper, and other ordinary metals is forty to fifty pourings, in some cases reaching one hundred. They never crack, and heat more rapidly than any other kind. One annealing only is required. Change of temperature has no effect. They can when hot from the furnace be dipped in cold water with safety. The saving of labour and metal is very great. (Messrs. BREEDEN and BOOTH, Birmingham, testify to the saving of 1 ton 2 qrs. 21 lbs. 4 ozs. of metal in melting 75 tons 6 cwt. of brass.) In Steel Melting the saving of fuel has been demonstrated to amount to a ton and a half to every ton of steel fused. For Zinc they last longer than iron pots, and save the great loss which arises from mixture with iron. Those for Malleable Cast-iron show an average working of seven days, doing each day nearly double the work of any other crucible.

As these crucibles last much longer than any others, it follows that the saving of metal must be great, because to each worn crucible a quantity of metal adheres. In fact, comparing these with other crucibles, the saving of metal and fuel alone is more than equivalent to their cost.



are made in sizes varying from 2 ozs. to any required capacity, and are marked by the quantity of kilograms they will contain; thus No. 100 will contain 50 kilograms.

B differ in shape, but correspond in all other respects with A, and are similarly marked.

C are marked in English pounds; thus, a crucible marked 60 will contain 60 lbs.

D are made expressly for steel in various sizes.

## MORGAN'S PATENT CRUCIBLES

Can be made any shape or size required, and are stamped as below:—



Having secured new Patents  
for our Manufacture, and to  
prevent fraudulent Imitations,

we call particular attention  
to our Trade Mark, as here  
shown.

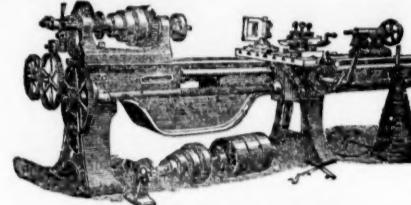
"It follows, with the persistence of a law, that originators should be beset by imitators, just as in the natural world the finest organic forms are most liable to parasitical growth."—Miss METEYARD'S *Life of Josiah Wedgwood, the Potter.*

In all instances please specify "MORGAN'S PATENT," and address to—

**BATTERSEA WORKS, LONDON, S.W.**  
Complete Illustrated List forwarded on application.

**BICKFORD'S PATENT SAFETY FUSE**  
Obtained the PRIZE MEDALS at the "ROYAL EXHIBITION" of 1851; at the "INTERNATIONAL EXHIBITION" held in Paris, in 1855; at the "IMPERIAL EXPOSITION" held in Paris, in 1862; and at the "INTERNATIONAL EXHIBITION" in Dublin, 1865; and at the "UNIVERSAL EXHIBITION" in Paris, 1867.

**BICKFORD, SMITH, AND CO.**  
of TUCKINGMILL, CORNWALL, MANUFACTURERS OF PATENT SAFETY-FUSE, having been informed that the name of their firm has been attached to fuse not of their manufacture, beg to call the attention of the trade and public to the following announcement:—  
EVERY COIL OF FUSE MANUFACTURED by them has TWO SEPARATE THREADS PASSING THROUGH THE COLUMN OF GUNPOWDER, and BICKFORD, SMITH, AND CO. CLAIM SUCH TWO SEPARATE THREADS as THEIR TRADE MARK.

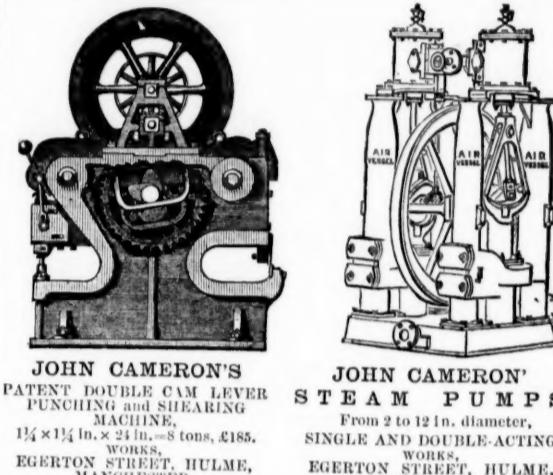


**STEAM ENGINES,**  
ENGINEERS' TOOLS, BUILDERS' CONTRACTORS'  
COLLIERY PLANT, AND MACHINERY,  
Of every description, new and secondhand,  
FOR SALE OR HIRE,

At greatly reduced prices. Best materials, workmanship, and finish, warranted

**WHEATLEY KIRK,**  
ENGINEERING, MILL VALUER, AUCTIONEER, &c.,  
8, ESSEX STREET, MANCHESTER.

Monthly Circulars forwarded free of charge.



**JOHN CAMERON'S**  
PATENT DOUBLE CAM LEVER  
PUNCHING and SHEARING  
MACHINE,  
1½ x 1½ in. x 24 in.=8 tons, £185.  
WORKS,  
EGERTON STREET, HULME,  
MANCHESTER.

**JOHN CAMERON'**  
STEAM PUMPS,  
From 2 to 12 in. diameter,  
SINGLE AND DOUBLE-ACTING.  
WORKS,  
EGERTON STREET, HULME,  
MANCHESTER.

**THOMAS TURTON AND SONS,**  
MANUFACTURERS OF  
CAST STEEL FOR PUNCHES, TAPS, and DIES,  
TURNING TOOLS, CHISELS, &c.  
CAST STEEL PISTOL RODS, CRANK PINS, CON-  
NECTING RODS, STRAIGHT and CRANK  
AXLES, SHAFTS and  
FORGINGS of EVERY DESCRIPTION.  
DOUBLE SHARPS-STEEL,  
BLISTER-STEEL,  
SPRING-STEEL,  
GERMAN-STEEL,  
FILES MARKED  
T. TURTON  
EDGE TOOLS MARKED  
WM. GREAVES & SON.

Locomotive Engine, Railway Carriage and Wagon  
Springs and Buffers.

SHEAF WORKS AND SPRING WORKS, SHEFFIELD.

LONDON WAREHOUSE, 23, QUEEN STREET, CANNON STREET, CITY, E.C.  
Where the largest stock of steel, files, tools, &c., may be selected from.

**J. BAILEY AND CO.'S**  
WINDING  
INDICATORS  
AND  
SIGNAL  
BELLS.  
Illustrated cata-  
logue of useful in-  
ventions, 6 stamps.  
**ALBION WORKS, SALFORD, LANCASHIRE.**

**JOHN AND EDWIN WRIGHT,**  
PATENTEE,  
(ESTABLISHED 1770.)  
MANUFACTURERS OF EVERY DESCRIPTION OF  
IMPROVED  
PATENT FLAT AND ROUND WIRE ROPES,  
From the very best quality of charcoal iron and steel wire.  
PATENT FLAT AND ROUND HEMP ROPES.  
SHIPS' RIGGING, SIGNAL AND FENCING STRAND, LIGHTNING CON-  
DUCTORS, STEAM PLOUGH ROPES (made from Webster and Horsfall's  
patent steel wire), HEMP, FLAX, ENGINE YARN, COTTON WASTE,  
TARPAULING, OIL SHEETS, BRATTICE CLOTHS, &c.

UNIVERSE WORKS, MILLWALL, POPLAR, LONDON.  
UNIVERSE WORKS, GARRISON STREET, BIRMINGHAM  
CITY OFFICE NO. 5, LEADENHALL STREET, LONDON, E.C.

Swan Rope Works.

**GARNOCK BIBBY, AND CO.**  
CHAPEL STREET, LIVERPOOL,  
MANUFACTURERS OF FLAT and ROUND HEMP and IRON and STEEL  
WIRE ROPES for MINING, RAILWAY, and SHIPPING PURPOSES.  
MANILLA ROPE of SUPERIOR QUALITY, FIFTY PER CENT. STRONGER  
and THIRTY PER CENT. CHEAPER than Russian hemp rope.  
WIRE ROPE of FIRST QUALITY WIRE, and the HIGHEST STANDARD  
of STRENGTH.

**THE NEWCASTLE CHRONICLE AND NORTHERN**  
COUNTRIES ADVERTISER. (ESTABLISHED 1764.)  
THE DAILY CHRONICLE AND NORTHERN COUNTRIES ADVERTISER.  
Published every morning. Price 1d.  
Offices, 42, Grey-street, Newcastle-upon-Tyne; 50, Howard-street, North  
Shields; 195, High-street, Sunderland.

**CONSULT DR. HAMMOND** (of the LOCK HOSPITAL, &c.),  
No. 11, Charlotte-street, Bedford-square, London, W.C., in all those ailments  
which tend to embitter and shorten life, and especially those termed PECULIAR  
and CONFIDENTIAL. At home, Nine to Two, and Three to Eight; Sundays, Ten  
to Twelve. The "Self-Curative Guide" post free, two stamps.  
N.B.—Cases of recent infection cured in two days.

**ELECTRICITY IS LIFE.**  
**CURE YOURSELF BY THE PATENT SELF-ADJUSTING**  
CURATIVE AND ELECTRIC BELT.—Sufferers from spermatorrhœa  
nervous debility, painful dreams, &c., can now cure themselves by the only  
guaranteed remedy in Europe, protected by Her Majesty's great seal. Free for  
stamp by H. JAMES, Esq., Percy House, Bedford-square, London.  
N.B.—Medicine and fees superseded.

Reference to the leading Physicians of the day.

## Contract for Coals for Jellah Coffee, Bight of Benin.

CONTRACT DEPARTMENT, ADMIRALTY, SOMERSET HOUSE.



THE COMMISSIONERS for Executing the Office of Lord High Admiral of the United Kingdom of Great Britain and Ireland, do hereby give notice that, on TUESDAY, the 5th of May next, at Two o'clock, they will be READY to TREAT with such persons as may be WILLING to CONTRACT for SUPPLYING and DELIVERING on board Her Majesty's ship *Vindictive*, coal depot, at Jellah Coffee, Bight of Benin,

— ONE THOUSAND TONS OF SMOKELESS SOUTH WALES COALS,

Fit for the service of Her Majesty's steam-ships and vessels.

One-half of the coals to be shipped in the month of May, and the remainder in the month of July next.

A form of the tender and conditions of contract may be seen in the lobby of the Storekeeper-General's Department, Admiralty, Somerset House. No tender will be received after Two o'clock on the day of treaty, nor will any be noticed unless the party attends, or an agent for him duly authorised in writing.

Every tender must be addressed to the Secretary of the Admiralty, and bear in the left-hand corner the words "Tender for Coals for Jellah Coffee," and must also be delivered at the Department of the Storekeeper-General, Admiralty, Somerset House, accompanied by a letter signed by two responsible persons, engaging to become bound with the person tendering in the sum of £25 per cent, on the value for the due performance of the contract.

By order, ANTONIO BRADY,

Registrar of Contracts and Public Securities.

Contract Department, Admiralty, Somerset House, April 15, 1868.

## Army Contracts—Bread and Meat.

WAR OFFICE, PALL MALL, LONDON, S.W.

NOTICE IS HEREBY GIVEN, that the Secretary of State for War will be prepared to RECEIVE TENDERS for the SUPPLY OF BREAD and MEAT for the use of Her Majesty's Land Forces stationed in the following districts during a period of six months, commencing 1st June, 1868—viz. :

NORTH BRITAIN DISTRICT .... Commissariat Office, 3, Hill-st., Edinburgh

NORTHERN ..... ditto Barrack-st., Hulme, Manchester.

EASTERN ..... ditto The Camp, Colchester

SOUTH-EASTERN ..... ditto 4, Castle-st., Dover.

WESTERN ..... ditto 29, East Eminia-place, Plymouth.

SOUTH-WESTERN ..... ditto St. Thomas-street, Portsmouth.

LONDON ..... ditto 109, Victoria-st., S.W.

CHATHAM ..... ditto The Barracks, Chatham.

WOOLWICH ..... ditto Royal Artillery Barracks, Woolwich.

CHANNEL ISLANDS ..... ditto Grosvenor-st., Jersey

Printed forms of tender, initialed and numbered, and conditions of contract may be obtained on application to the senior commissariat officer of the district, and no tender will be entertained unless made upon the printed form so obtained.

The tenders must be sent to this office, addressed to the director of contracts, marked on the outside "Tender for Commissariat Supplies," before 12 o'clock on Tuesday the 21st instant, after which no tender will be received.

The Secretary of State for War reserves the right of rejecting any or all of the tenders.

THOMAS HOWELL, Director of Contracts.

War Office, Pall Mall, London, S.W., April 6, 1868.

## Contract for Sheet Copper.

BY ORDER OF THE SECRETARY OF STATE FOR INDIA IN COUNCIL.

NOTICE IS HEREBY GIVEN that the DIRECTOR-GENERAL OF STORES FOR INDIA will be READY, on or before Monday, the 20th of April, to RECEIVE PROPOSALS in writing, sealed up, from such persons as may be willing to SUPPLY—

## SHEET COPPER.

And that the conditions of the said contract may be had on application addressed to the Director-General of Stores, India Office, Westminster, S.W., where the proposals are to be left any time before Two o'clock P.M. of the said 20th of April, after which hour no tender will be received.

India Office, April 13, 1868. GERALD C. TALBOT, Director-General.

## Contract for Best British Iron.

BY ORDER OF THE SECRETARY OF STATE FOR INDIA IN COUNCIL.

NOTICE IS HEREBY GIVEN that the DIRECTOR-GENERAL OF STORES FOR INDIA will be READY on or before Monday, the 20th instant, to RECEIVE PROPOSALS in writing, sealed up, from such persons as may be willing to SUPPLY—

## BEST BRITISH IRON.

And that the conditions of the said contract may be had on application addressed to the Director-General of Stores, India Office, Westminster, S.W., where the proposals are to be left any time before Two o'clock P.M. of the said 20th of April, 1868, after which hour no tender will be received.

India Office, April 13, 1868. GERALD C. TALBOT, Director-General.

## Contract for Iron Kettledge.

BY ORDER OF THE SECRETARY OF STATE FOR INDIA IN COUNCIL.

NOTICE IS HEREBY GIVEN that the DIRECTOR-GENERAL OF STORES FOR INDIA will be READY, on or before MONDAY, the 27th April, to RECEIVE PROPOSALS in writing, sealed up, from such persons as may be willing to SUPPLY—

## IRON KETTLEDGE.

And that the conditions of the said contract may be had on application addressed to the Director-General of Stores, India Office, Westminster, S.W., where the proposals are to be left any time before Two o'clock P.M. of the said 27th April, 1868, after which hour no tender will be received.

India Office, April 13, 1868. GERALD C. TALBOT, Director-General.

## Contract for Best Swedish Iron.

BY ORDER OF THE SECRETARY OF STATE FOR INDIA IN COUNCIL.

NOTICE IS HEREBY GIVEN that the DIRECTOR-GENERAL OF STORES FOR INDIA will be READY, on or before Monday, the 27th April, to RECEIVE PROPOSALS in writing, sealed up, from such persons as may be willing to SUPPLY—

## BEST SWEDISH IRON.

And that the conditions of the said contract may be had on application addressed to the Director-General of Stores, India Office, Westminster, S.W., where the proposals are to be left any time before Two o'clock P.M. of the said 27th April, 1868, after which hour no tender will be received.

India Office, April 13, 1868. GERALD C. TALBOT, Director-General.

## The Miners' Association of Cornwall and Devonshire.

THE MINERS' ASSOCIATION OF CORNWALL AND DEVONSHIRE.—The GENERAL MEETING, to receive the report of the Council, to examine the financial position of the society, and for other important business, will be HELD at the Public Rooms, Redruth, on MONDAY, the 20th Instant.

The chair will be taken by JOHN ST. AUBYN, Esq., M.P., at Two P.M.

ROBERT HUNT, Honorary General Secretary.

## Practical Geology, King's College, London.

PROF. TENNANT, F.G.S., will give a COURSE of LECTURES on GEOLOGY, having especial reference to the application of the science to ENGINEERING, MINING, ARCHITECTURE, and AGRICULTURE. The LECTURES will COMMENCE on WEDNESDAY, April 22, at Nine A.M. will be continued on each succeeding Friday and Wednesday at the same hour. R. W. JELF, D.D., Principal.

Royal School of Mines, Jermyn-street.

D. TYNDALL, F.R.S., will COMMENCE a COURSE of THIRTY-TWO LECTURES on MAGNETISM, ELECTRICITY, SOUND, LIGHT, and HEAT, at Three o'clock, on Monday, the 27th April, to be continued on every weekday but Saturday at the same hour. Fee for the course, £3. TRENTHAM REEKS, Registrar.

## A M E R I C A N M I N E S .

M. R. R. P. ROTHWELL, Mining Engineer and Metallurgist, OFFICE, WILKES-BARRE, PENNSYLVANIA, U.S., Having a LARGE EXPERIENCE in EUROPEAN and AMERICAN MINES, can FURNISH RELIABLE INFORMATION on the VALUE of MINERAL PROPERTY in any part of the UNITED STATES or the dominion of CANADA.

## MINERAL LANDS OF NOVA SCOTIA.

I N T E R N A T I O N A L M I N I N G A G E N C Y , OFFICE, SOMERSET HOUSE, PRINCE STREET, MAIL ADDRESS, BOX 266, G.P.O., HALIFAX, NOVA SCOTIA. A. HEATHERINGTON, PROPRIETOR.

A Register kept of every description of Mineral Lands and Mining Shares for Sale.—Properties Viewed and Reported on, and their Purchase or Sale, when required, negotiated for a moderate commission.—The services of Explorers, Overseers, &c., engaged for Mine Owners.—Maps, Diagrams, Statistics, and useful information regarding each district supplied.—Returns made for absent proprietors.

11/4

## THE MINING SHARE LIST.

## BRITISH DIVIDEND MINES.

Shares. Mines. Paid. Last Pr. Business. Total divs. Per share. Last paid.

1500 Alderley Edge, c, Cheshire\* .... 10 0 0. — .. 9 7 8. 0 5 0. Jan. 1868

200 Botallack, t, c, St. Just .... 91 5 0. — .. 488 15 0. 5 0 0. May 1868

4000 Brookwood, c, Buckfastleigh .... 11 0 0. — .. 0 10 0. 0 2 6. April 1868

1000 Bronifloyd, t, Cardigan\* .... 12 0 0. — .. 9 3 0. 0 6 0. Jan. 1868

6400 Cashwell, t, Cumberland\* .... 21 0 0. — .. 0 1 6. 0 1 6. Aug. 1868

916 Cargoll, s-l, Newlyn .... 15 5 7. — .. 22 1/2 23 1/2 14 5 0. 0 10 0. Jan. 1868

5000 Cregibrawse and Penkevill, t .... 7 — .. 2 0 0. 1 0 0. April 1868

872 Cwm Erfin, t, Cardiganshire\* .... 7 10 0. — .. 26 13 0. 0 15 0. April 1868

128 Devant Mines, s-l, Durham .... 300 0 0. — .. 174 10 0. 5 0 0. June 1868

1024 Devon Gt. Consols, c, Tavistock\* .... 1 0 0. 455 .. 1095 0 0. 7 0 0. Dec. 1867

656 Ding Dong, t, Gyllyng\* .... 49 14 6. — .. 0 10 0. 0 10 0. Sept. 1867

358 Dolcoath, c, t, Camborne .... 128 17 6. — .. 844 10 0. 4 0 0. April 1868

6144 East Caradon, c, St. Cleer .... 2 14 6. — .. 14 11 6. 0 2 0. July 1868

400 East Darren, t, Cardigan\* .... 32 0 0. — .. 150 10 0. 2 0 0. Dec. 1867

123 East Pool, t, c, Pool, Illogan .... 24 5 0. — .. 427 10 0. 5 0 0. Mar. 1868

1900 East Wheal Lovell, t, Wendron .... 3 9 0. — .. 3 11 6. 0 10 0. Dec. 1867

2800 Foxdale, t, Isle of Man\* .... 25 0 0. — .. 71 0 0. 0 10 0. Sept. 1867

5000 Great Mills, t, Christow .... 3 18 6. — .. 3 5 6. 0 5 0. Feb. 1868

356 Ganton, c, t, Tavistock\* .... 3 10 6. — .. 0 3 0. 0 3 0. Jan. 1868

15000 Great Laxey, t, Isle of Man\* .... 4 0 0. — .. 17 1/2 16 1/2 17 1/2 8 5 0. 0 10 0. Mar. 1868

5000 Great Wheal Vor, t, c, Helston .... 40 0 0. — .. 18 19 12 15 6. 0 7 6. Aug. 1868

124 Herdfoot, t, near Liskeard\* .... 8 10 0. — .. 45 0 0. 1 10 0. Feb. 1868

6000 Hington Down, c, Calstock\* .... 5 10 6. — .. 0 10 0. 0 5 0. April 1868

40000 Mwynd Iron Ore\* .... 5 0 0. — .. 157 10 0. 5 0 0. Jan. 1868

2000 Parry Mines, c, Anglesey\* .... 50 0 0. — .. 15 6. 0 1 0. Feb. 1868

12800 Prince of Wales, t, Calstock\* .... 6 12 6. — .. 53 2 23 1/2 25 28 3 15 0. 0 15 0. April 1868

9000 Marke-Safn, t, Flint\* .... 4 10 6. — .. 6 1/2 6 1/2 6 1/2 4 8 6. 0 4 0. April 1868

3000 Minera Boundary, c, t, Wrexham\* .... 1 0 0. — .. 0 13 0. 0 3 0. Mar. 1868

18000 Minera Mining Co., t, Wrexham\* .... 25 0 0. — .. 228 13 0. 5 0 0. Feb. 1868

20000 Mining Co. of Ireland, c, t, c. .... 2 0 0. — .. 300 10 0. 0 10 0. Nov. 1867

10000 Mwynd Iron Ore\* .... 5 0 0. — .. 0 8 6. 0 2 0. Mar. 1868

20000 Parry Mines, c, Anglesey\* .... 50 0 0. — .. 157 10 0. 5 0 0. Jan. 1868

12800 Prince of Wales, t, Calstock\* .... 11 0 0. — .. 12 10 0. 0 10 0. Mar. 1868

6000 Prosper United, t, c, St. Hilary\* .... 8 14 0. — .. 0 5 0. 0 5 0. Feb. 1868

1120 Providence, t, Uny Lelant\* .... 10 6 7. — .. 84 12 6. 0 10 0. Feb. 1868

512 South Caradon, c, St. Cleer\* .... 1 5 0. — .. 580 10 0. 6 0 0. Mar. 1868

6000 South Darren, t, Cardigan\* .... 3 6 6. — .. 0 10 0. 0 1 6. April 1868

496 So. Wh. Frances, c, Illogan\* .... 18 18 9. — .. 374 13 6. 1 0 0. Feb. 1868

5000 South Hill, t, Mold\* .... 3 13 6. — .. 2 5 6. 0 5 0. Mar. 1868

60